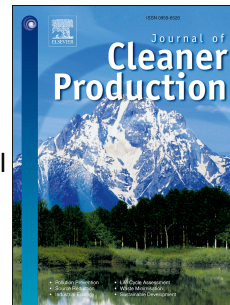


# Accepted Manuscript

Comprehensive Approach to Increase Energy Efficiency Based on Versatile Industrial Practices

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**Highlights:**

- The novel approach to increase energy efficiency within industry is presented.
- Cleaner production, energy integration and optimisation methods were integrated.
- Three different research teams are required with specific knowledge and skills.
- Industrial case studies support the requirements for this novel approach.

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