Accepted Manuscript

Environmental performance evaluation of different cutting environments when milling H13 tool steel

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PII: S0959-6526(15)00904-X

DOI: 10.1016/j.jclepro.2015.07.024

Reference: JCLP 5830

To appear in: Journal of Cleaner Production

Received Date: 10 November 2014

Revised Date: 6 May 2015

Accepted Date: 4 July 2015

Please cite this article as: mulyadi ih, Balogun V, Mativenga PT, Environmental performance evaluation of different cutting environments when milling H13 tool steel, *Journal of Cleaner Production* (2015), doi: 10.1016/j.jclepro.2015.07.024.

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