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### **Original Research Article**

# Experimental and numerical investigation of the alkali-silica reaction in the cement-based materials



Witold Grymin<sup>a,\*</sup>, Dariusz Gawin<sup>a</sup>, Marcin Koniorczyk<sup>a</sup>, Francesco Pesavento<sup>b</sup>

<sup>a</sup> Department of Building Physics and Building Materials, Lodz University of Technology, Al. Politechniki 6, Łódź 90-92, Poland

<sup>b</sup>Department of Civil, Environmental and Architectural Engineering, University of Padova, Via Marzolo 9, Padova 35131, Italy

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#### ABSTRACT

The main subject of this paper is the investigation of the influence of the alkali-silica reaction on the microstructure and the transport properties of the cement-based materials. In the experimental research, mortar bars prepared with two different aggregates and stored in conditions of various alkali content were examined. Influence of the reaction on the microstructure of the material was investigated using mercury intrusion porosimetry, water capillary suction test and water vapour adsorption test. Mathematical model of the alkali diffusion and the reaction development is presented. It allows to take into consideration the influence of alkali concentration and aggregate sizes on the reaction development. The numerical code was developed using the finite element, finite difference and Newton-Raphson methods. Good accordance of the results obtained using the proposed model with the experimental data available in literature was obtained.

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#### 1. Introduction

Even though dependence between the ASR development and the material microstructure evolution is of paramount significance for predicting durability of the cementitious materials, relatively little research has been devoted to this aspect of the ASR. Yurtdas et al. [1] investigated evolution of porosity and permeability of mortars prepared with reactive, in terms of the ASR, and non-reactive aggregates. Slightly higher values of these parameters were reported for the reactive samples. Lindgård et al. [2] measured, i.e., porosity of concrete samples. For the samples prepared without fly ash and damaged by the ASR, they noticed increase of suction porosity and only negligible changes of macro-porosity. Multiple chemo-mechanical models of the ASR have been formulated. Multon et al. [3] analysed diffusion in aggregates and damage caused by the ASR. Threshold alkali content, below which the reaction does not occur, was introduced. The model was further developed in [4], where effects of the specimen size, the aggregate size and the reactive silica content on the strains were considered. Another approach has

\* Corresponding author.

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E-mail addresses: witold.grymin@p.lodz.pl (W. Grymin), dariusz.gawin@p.lodz.pl (D. Gawin), marcin.koniorczyk@p.lodz.pl (M. Koniorczyk), francesco.pesavento@unipd.it (F. Pesavento).

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#### Nomenclature

Nomenciature		
A., A., F	$B_c$ , $B_L$ , $A_\Gamma$ material parameters [–]	
A <sub>alk</sub> , <sub>gel</sub>	alkali content in the gel [–]	
	concentration of alkalis [–]	
C <sub>alk</sub>	alkali concentration in the undisturbed sur-	
$c_{alk,\infty}$		
<b>6</b> 7	rounding [-]	
$C_p^{\pi}$	specific heat of a phase or its component ( $\pi$ =	
	alk, g, l, s, w – alkalis, gas, liquid, skeleton, water)	
	[J/(kg K)]	
$D_D^\pi$	effective diffusivity tensor of a phase compo-	
	nent ( $\pi$ = ga, gw – dry air, water vapour) [m <sup>2</sup> /s]	
D <sub>alkali</sub>	alkali diffusion coefficient [m²/s]	
D <sub>alkali,0</sub>	alkali diffusion coefficient for a fully saturated,	
uikuii,o	unreacted material at a reference temperature	
	[m <sup>2</sup> /s]	
D <sub>alkali</sub> ,wa		
E <sub>c</sub>	activation energy of the characteristic time [J/	
чc	(mol)]	
F		
E <sub>L</sub>	activation energy of the latency time [J/(mol)]	
g	gravity acceleration vector [m/s <sup>2</sup> ]	
$\Delta H_{ASR}$	enthalpy of the ASR per unit mass [J/kg]	
$\Delta H_{vap}$	enthalpy of vaporization per unit mass [J/kg]	
$J_D^{\pi}$	diffusive flux of a phase component in gas	
	phase or liquid phase ( $\pi$ = alk, ga, gw – alkalis,	
	dry air, water vapour) [kg/(m² s)]	
k	intrinsic permeability tensor [m <sup>2</sup> ]	
$k^{r\pi}$	relative permeability of a phase ( $\pi = g$ , $l - g$ as,	
	liquid) [–]	
m <sub>alk,gel</sub>	rate of mass due to binding of alkalis by the ASR	
unt,ger	gel [kg/(m <sup>3</sup> s)]	
$m_{qel,\infty}$	mass of the ASR gel for fully reacted material	
···gei,∞	[kg/(m <sup>3</sup> s)]	
mi <sub>gel</sub>	rate of the gel mass formed during the ASR [kg/	
nigel	(m <sup>3</sup> s)]	
<b>100</b> .	rate of mass due to evaporation [kg/(m <sup>3</sup> s)]	
т <sub>р</sub> М <sup>ASR</sup>		
	water combination coefficient [kg/m <sup>3</sup> ]	
$M_{\pi}$	molar mass of a phase or its component ( $\pi = ga$ ,	
	g, w – dry air, gas, water) [kg/mol]	
n	porosity (pore volume/total volume) [-]	
n	unit normal vector [–]	
$p^{c}$	capillary pressure [Pa]	
$p^g$	gas pressure [Pa]	
$p^{ga}$	dry air pressure [Pa]	
$p^{gw}$	water vapour pressure [Pa]	
	$q_{gw}, q_w$ imposed fluxes of alkalis, dry air, vapour	
-3	and liquid water [kg/(m <sup>2</sup> s)]	
q?	total heat flux in the domain [W/m²]	
q? <sup>π</sup>	heat flux in a phase ( $\pi = q$ , l, s – gas, liquid,	
•	skeleton) [W/m <sup>2</sup> ]	
R	universal gas constant [J/(mol K)]	
S <sub>π</sub>	pore saturation with a phase ( $\pi = g$ , $l - gas$ ,	
$\sigma_{\pi}$	liquid) [-]	
+		
t +	time [s]	
t <sub>r</sub>	characteristic time of the reaction [s]	
Т	absolute temperature [K]	
T <sub>ref</sub>	reference temperature for alkali diffusion coef-	
	ficient [K]	
Т <sub>0</sub> , <sub>Г</sub>	reference temperature [K]	

- $T^{\infty}$  temperature in undisturbed surrounding [K]
- t<sup>tot</sup> total stress tensor [Pa]
- $\mathbf{t}^{\pi}$  macroscopic partial stress tensor for a phase  $(\pi = g, l, s)$  [Pa]
- t<sup>ef</sup> effective stress tensor [Pa]
- t imposed traction [Pa]
- u displacement vector [m]
- $\mathbf{u}^{\pi}$  diffusive velocity component of a phase component ( $\pi$  = alk, ga, gw – alkalis, dry air, water vapour) [m/s]
- $\mathbf{v}^{\pi s}$  relative velocity of a phase with respect to the skeleton ( $\pi = g$ , l gas, liquid) [m/s]
- $\mathbf{v}^{\pi}$  advective velocity of a phase or its component  $(\pi = alk, s alkalis, skeleton)$  [m/s]

#### Greek symbols

α	Biot's constant [-]
$\alpha_{c}$	enthalpy exchange coefficient [m/s]
$\alpha_T$	temperature exponent factor [–]
$\beta_{c}$	water vapour exchange coefficient [m/s]
$\beta_{s}$	cubic thermal expansion coefficient of the solid
	[1/K]
$\beta_{sw}$	total cubic thermal expansion coefficient [1/K]
$\beta_w$	cubic thermal expansion coefficient of water [1/K]
$\delta_{ASR}$	material parameter determining influence of
	the ASR on the area fraction in contact with
	liquid phase [–]
$\delta_{c}$	alkali exchange coefficient [m/s]
$\Gamma_{ASR}$	alkali-silica reaction extent [–]
δ	constrictivity [–]
$\epsilon$	expansion [–]
$\epsilon_{ASR}$	ASR expansion [–]
λ	saturation exponent [–]
$\mu^{\pi}$	dynamic viscosity of a phase ( $\pi = g$ , $l - gas$ ,
	liquid) [Pa s]
$\eta^{\pi}$	volume fraction of a given phase or its compo-
	nent ( $\pi$ = alk, g, ga, gw, l, s, w – alkalis, gas, dry
	air, water vapour, liquid, skeleton, water) [–]
ρ	averaged apparent density of the medium [kg/m³]
$\rho^{\pi}$	intrinsic phase averaged density of a phase or
	its component ( $\pi$ = alk, g, ga, gw, l, s, w – alkalis,
	gas, dry air, water vapour, liquid, skeleton, wa-
	ter) [kg/m <sup>3</sup> ]
$ ho_{\pi}$	phase averaged density of a phase or its compo-
	nent ( $\pi = alk, g, ga, gw, l, s, w - alkalis, gas, dry air,$
	water vapour, liquid, skeleton, water) [kg/m³]
$ ho^{gw}_\infty$	water vapour density in undisturbed surround-
	ing [kg/m <sup>3</sup> ]
τ	tortuosity factor [–]
$ au_{aging}$	characteristic time of the gel aging process [s]
$ au_{c}$	characteristic time of the ASR swelling [s]
$\tau_{\rm c0}$	characteristic time of the ASR swelling for a
	fully saturated material and for the reference
	temperature [s]
$ au_L$	latency time of the ASR swelling [s]
$\tau_{\rm L0}$	latency time of the ASR swelling for a fully saturat-
	ed material and for the reference temperature [s]
Xef	effective thermal conductivity [W/(m K)]

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