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1 Multi-objective optimisation of thermal energy storage using 2 phase change materials for solar air systems

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8 **Abstract:** Thermal energy storage (TES) using phase change materials (PCMs) is being
9 widely considered as one of the alternative solutions for effective use of solar energy. This
10 paper presents a multi-objective optimisation strategy for TES systems using PCMs for solar
11 air systems, in which two performance indicators of average heat transfer effectiveness and
12 effective PCM charging time were used as the conflicting objectives. The influence of the key
13 design variables on the performance of an air-based PCM TES system was first
14 experimentally investigated using Taguchi method, and the results were used to develop two
15 performance models for optimisation. A genetic algorithm was used to search for an optimal
16 Pareto front and a multi-criteria decision-making process was employed to determine the
17 compromise optimal solutions. The results showed that the average heat transfer effectiveness
18 of the PCM TES system can be improved from 44.25 to 59.29% while the effective PCM
19 charging time increased from 4.53 to 6.11 hours when using the solutions identified by the
20 proposed strategy with the weighting factors of 0.5/0.5 for both objectives, in comparison to a
21 baseline case. A further comparison showed that the optimal design identified by the proposed
22 strategy outperformed the two designs identified using Taguchi method.

23 **Keywords:** Phase change materials; Thermal energy storage; Experimental investigation;
24 Multi-objective optimisation; Decision-making

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