# **Accepted Manuscript**

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PII: S0013-4686(18)32143-1

DOI: 10.1016/j.electacta.2018.09.147

Reference: EA 32737

To appear in: Electrochimica Acta

Received Date: 09 April 2018

Accepted Date: 22 September 2018

Please cite this article as: Luming Gu, Mingzu Zhang, Jinlin He, Peihong Ni, A porous cross-linked gel polymer electrolyte separator for lithium-ion batteries prepared by using zinc oxide nanoparticle as a foaming agent and filler, *Electrochimica Acta* (2018), doi: 10.1016/j.electacta.2018.09.147

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## **ACCEPTED MANUSCRIPT**

A porous cross-linked gel polymer electrolyte separator for lithiumion batteries prepared by using zinc oxide nanoparticle as a foaming agent and filler

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#### **Abstract**

In this work, a new porous cross-linked membrane is prepared and used as the separator for rechargeable lithium-ion batteries. The inorganic zinc oxide nanoparticle (nano-ZnO) was added as a pore-forming agent and filler to the preparation process of membranes composed of poly(vinylidene fluoride-*co*-hexafluoropropylene) (PVdF-HFP) and a cross-linked polymer by the copolymerization from poly(ethylene glycol methyl ether methacrylate) (PEGMEMA), methyl methacrylate (MMA) and octavinyl-T8-silsesquioxane (OVPOSS). The prepared membrane was firstly swollen by propylene carbonate (PC) and nano-ZnO was then eluted by hydrochloric acid to form the microporous structure. The effects of particle size and additive amount of nano-ZnO on the mechanical and electrochemical properties of microporous membranes were studied. SEM analysis showed that 30 nm nano-ZnO was the most

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