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## Data Article

# Water vapor sorption and glass transition temperatures of phase-separated amorphous blends of hydrophobically-modified starch and sucrose

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## ABSTRACT

This article contains water vapor sorption data obtained on amorphous blends of octenyl succinic acid-modified (denoted as hydrophobically modified starch; HMS) and sucrose (S) in the anhydrous weight HMS/S ratios between 100/0 and 27/75. The water vapor sorption data was obtained gravimetrically. The amorphous state of the blends was confirmed by X-ray diffraction. The glass transition temperatures of the phase-separated blends are listed; the blends show phase separation into a sucrose-rich phase and a HMS-rich phase, the composition of which varies with the blend ratios. The sucrose-rich phase is characterized by a glass transition temperature  $T_{g,lower}$  that is 40 to 90 K lower than the glass transition temperature  $T_{g,upper}$  of the HMS-rich phase.

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## Specifications table

|                            |   |
|----------------------------|---|
| Subject area               | Physical chemistry  |
| More specific subject area | Hydrocolloids, carbohydrate polymers, phase transitions   |
| Type of data               | Table (Water vapor sorption, glass transition data), figure (X-ray diffraction, Water vapor sorption isotherms)   |
| How data was acquired      | Water vapor sorption data (gravimetric analysis); X-ray diffraction data (Phillips X'pert Pro diffractometer (Panalytical)); Differential Scanning Calorimetry (Discovery DSC, TA Instruments)  |
| Data format                | Analyzed data   |
| Experimental factors       | Spray-dried blends of Octenyl succinic acid-modified starch and sucrose in the anhydrous weight ratios 100/0, 90/10, 80/20, 60/40, 45/55 and 25/75.   |
| Experimental features      | Spray-dried blends were water activity-equilibrated at water activities 0.11, 0.22, 0.33, 0.43, 0.54, 0.68 and 0.75 ( $T = 298\text{ K}$ ). Water vapor sorption was determined gravimetrically until equilibrium was achieved (1200 hours). Water activity-equilibrated samples were analyzed for eventual crystallinity by X-ray diffraction and for the glass transitions of the phase separated blends (sucrose-rich and modified starch-rich phases) by Differential Scanning Calorimetry. |
| Data source location       | NA  |
| Data accessibility         | NA  |
| Related research article   | D. J. Hughes, G. Badolato Bönisch, T. Zwick, C. Schäfer, C. Tedeschi, B. Leuenberger, F. Martini, G. Mencarini, M. Geppi, M. A. Alam, J. Ubbink, Phase separation in amorphous hydrophobically-modified starch - sucrose blends: Glass transition, matrix dynamics and phase behavior, Carbohydrate Polymers (in press)   |

## Value of the data

- We present a broad set of water vapor data on blends of hydrophobically modified starch and sucrose with a systematic variation in composition. The water vapor data are obtained in the range between 0.11 and 0.75 at  $T = 298\text{ K}$ .
- Data on the glass transition temperatures of the phase-separated blends is valuable in the context of the understanding of the phase behavior of amorphous phase-separated systems.
- These data allow the exploration of the effect of composition on water vapor sorption behavior in the glass transition range.

## 1. Data

Spray-dried blends of hydrophobically-modified starch and sucrose were water activity-equilibrated at water activities 0.11, 0.22, 0.33, 0.43, 0.54, 0.68 and 0.75 ( $T = 298\text{ K}$ ). Water vapor sorption was determined gravimetrically until equilibrium was achieved (1200 h). Water activity-equilibrated samples were analyzed for eventual crystallinity by X-ray diffraction and for the glass transitions of the phase separated blends (sucrose-rich and modified starch-rich phases) by Differential Scanning Calorimetry (Tables 1–4 and Fig. 1).

The water vapor sorption data in Fig. 2 are fitted by the GAB equation:

$$Q'_w = \frac{KCW_m a_w}{(1 - Ka_w) \cdot (1 - Ka_w + KCa_w)}$$

where  $K$ ,  $C$  and  $W_m$  are fitting coefficients [3].

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