

Accepted Manuscript

Title: Hybrid simulated annealing and genetic approach for solving a multi-stage production planning with sequence-dependent setups in a closed-loop supply chain

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PII: S1568-4946(17)30624-5
DOI: <https://doi.org/10.1016/j.asoc.2017.10.019>
Reference: ASOC 4514

To appear in: *Applied Soft Computing*

Received date: 15-5-2016
Revised date: 16-8-2017
Accepted date: 10-10-2017

Please cite this article as: S.Torkaman, S.M.T.Fatemi Ghomi, B.Karimi, Hybrid simulated annealing and genetic approach for solving a multi-stage production planning with sequence-dependent setups in a closed-loop supply chain, Applied Soft Computing Journal <https://doi.org/10.1016/j.asoc.2017.10.019>

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Hybrid simulated annealing and genetic approach for solving a multi-stage production planning with sequence-dependent setups in a closed-loop supply chain

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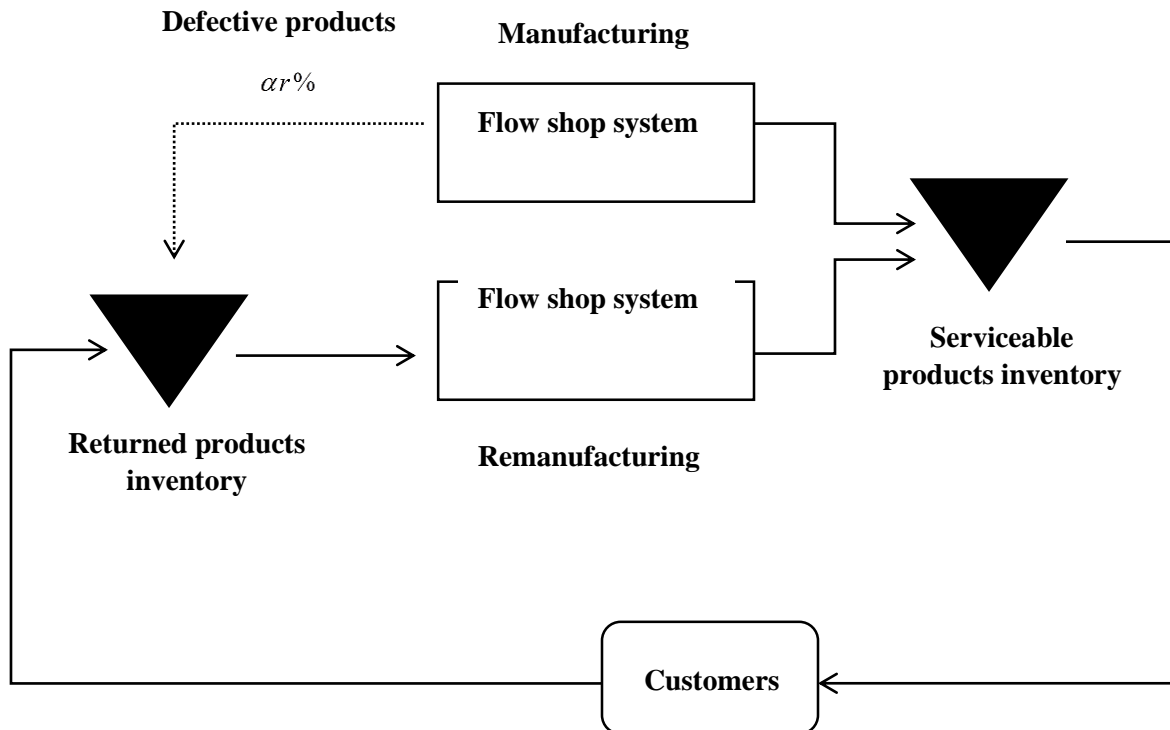
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