Accepted Manuscript

Title: An experimental study for characterization the process of coal oxidation and spontaneous combustion by electromagnetic radiation technique

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PII: S0957-5820(18)30634-7

DOI: https://doi.org/10.1016/j.psep.2018.08.002

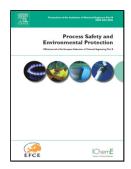
Reference: PSEP 1472

To appear in: Process Safety and Environment Protection

Received date: 22-8-2017 Revised date: 5-8-2018 Accepted date: 6-8-2018

Please cite this article as: Kong B, Li Z, Wang E, Yang Y, Chen L, Qi G, An experimental study for characterization the process of coal oxidation and spontaneous combustion by electromagnetic radiation technique, *Process Safety and Environmental Protection* (2018), https://doi.org/10.1016/j.psep.2018.08.002

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ACCEPTED MANUSCRIPT

An experimental study for characterization the process of coal

oxidation and spontaneous combustion by electromagnetic radiation

technique

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Abstract: Coal spontaneous combustion results from a complex reaction between coal and

oxygen. Previous studies on coal oxidation spontaneous combustion process provided guidance

for fire prevention and control. In this work, we present a novel electromagnetic radiation (EMR)

method to detect spontaneous combustion of coal. We established a multi-index experimental

system for estimating various factors during coal oxidation (heating) and combustion and analyzed

the characteristic temperature, index gases, and EMR signals. With the increase of temperature,

the central temperature of coal varies significantly with the temperature around the coal oxidation

heating device. Besides, we simultaneously tested the EMR signals generated during coal

oxidation and combustion. EMR signals showed a positive correlation with temperature changes

(i.e., EMR signal intensity increases with the increase in temperature and vice versa). The change

trend of EMR signals with the CO is notable, and there is a good correspondence between the

EMR signals and the change rule of CO gas. With the increase of temperature, the dielectric

properties of coal change quickly, resulting in the occurrence of thermal deformation and rupture

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