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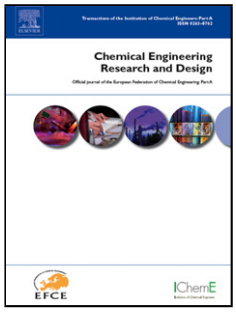

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- Simultaneously addresses multi-floor site and plot process plant layout;
- Case studies of up to 22 units and 6 production sections;
- Globally optimal solutions in as early as 12 mins for the 22-unit case;
- Models with production sections outperform those without production sections.

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