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## **ACCEPTED MANUSCRIPT**

TiO<sub>2</sub> nano- particles based photochromic composite films

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Abstract

Photochromic TiO<sub>2</sub>-based composite films, with a particle size of 30-40 nm, were prepared using a titanium tetra-isopropoxide and a transparent urethane resin. The transparent films turned blue upon UV irradiation. They were color-saturated in about

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