

## Accepted Manuscript

Self-tuning cross-coupled two degree-of-freedom PID control for position synchronization of dual linear motors

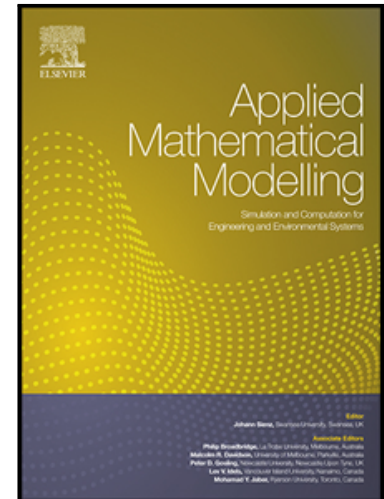
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**Highlights**

- Operational principle and dynamic analysis of two kinds of dual linear motor driven stages are discussed.
- A self-tuning cross-coupled two-DOF PID controller is proposed with synchronous performance and self-tuning mechanism.
- An improved artificial bee colony algorithm is proposed to tune the control parameters online.
- Simulations and experimentations of five different controllers are examined and compared.

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