# Accepted Manuscript

Air manifolds for straw-fired batch boilers – experimental and numerical methods for improvement of selected operation parameters

IEN ERGY

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PII:	S0360-5442(18)31610-4
DOI:	10.1016/j.energy.2018.08.078
Reference:	EGY 13554
To appear in:	Energy
Received Date:	24 February 2018
Accepted Date:	09 August 2018

Please cite this article as: Mateusz Szubel, Mariusz Filipowicz, Beata Matras, Szymon Podlasek, Air manifolds for straw-fired batch boilers – experimental and numerical methods for improvement of selected operation parameters, *Energy* (2018), doi: 10.1016/j.energy.2018.08.078

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## ACCEPTED MANUSCRIPT

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#### 9 ABSTRACT

Air manifolds are used in straw-fired batch boilers to provide appropriate excess air as well as
homogeneous air distribution in the primary and secondary combustion chambers.

12 The paper presents the results of variant analysis of operation of the air manifold responsible 13 for providing air for the combustion process in a biomass-fired batch boiler. An experimental 14 stand consisting of a set of velocity sensors has been constructed to analyse the operation of 15 the air manifold. The results of the experimental studies were implemented in a computational 16 fluid dynamics model, which allowed to determine the elements of the manifold construction 17 which are crucial from the point of view of the efficient combustion and acceptable low level of the fan's energy consumption. As a next stage of the studies, a new design of the manifold 18 19 has been developed and modelled. The results of the studies and the recommendations for 20 designing air manifolds have been presented.

### 21 **KEYWORDS**

22 Boilers, biomass, validation, air manifolds, CFD, parametric analysis

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