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## ACCEPTED MANUSCRIPT

Fabrication and separation performance of polyethersulfone / Sulfonated  $TiO_2$  (PES-STiO<sub>2</sub>) ultrafiltration membranes for fouling mitigation

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## Highlights

- ➤ A new hydrophilic surface-modified additive, sulfonated TiO<sub>2</sub>, was prepared
- ➤ The PES/STiO<sub>2</sub> modified UFmembranes were prepared via phase inversion method
- For the P- STiO<sub>2</sub>, 102.4 % showed higher water flux compared to PES membrane
- ➤ The STiO<sub>2</sub> membranes showed lower Rir fouling resistance of 3.4 % than TiO<sub>2</sub> (23.2 %)
- ➤ -SO<sub>3</sub>H group in the STiO<sub>2</sub> has a stronger hydrophilic group, than to the TiO<sub>2</sub>

#### **Abstract**

Polyethersulfone (PES) / sulfonated TiO<sub>2</sub> (STiO<sub>2</sub>) nanoparticles (NPs) UF blended membranes were fabricated with different loadings of STiO<sub>2</sub>. The modified membranes exhibited significant improvement in surface roughness, porosity, and pore size when compared to the PES membrane. The P-STiO<sub>2</sub> 1 and P-TiO<sub>2</sub> 1 blended membranes exhibited higher water flux, approximately 102.4% and 62.6%, respectively, compared to PES. SPP-STiO<sub>2</sub> and P-STiO<sub>2</sub> showed lower Rir fouling resistance than the P-TiO<sub>2</sub> blended membrane. Overall, the STiO<sub>2</sub>-blended membranes provide high hydrophilicity permeability, anti-fouling performance, and improved BSA rejection attributed to the hydrogen bonding force and more electrostatic repulsion properties of STiO<sub>2</sub>.

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