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Investigation of the Nd<sub>2</sub>O<sub>3</sub>–Lu<sub>2</sub>O<sub>3</sub>–Sc<sub>2</sub>O<sub>3</sub> phase diagram for the preparation of perovskite-type mixed crystals NdLu<sub>1-x</sub>Sc<sub>x</sub>O<sub>3</sub>

Tamino Hirsch, Christo Guguschev, Albert Kwasniewski, Steffen Ganschow, Detlef Klimm

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# ACCEPTED MANUSCRIPT

## Investigation of the $Nd_2O_3$ - $Lu_2O_3$ - $Sc_2O_3$ phase diagram for the preparation of perovskite-type mixed crystals $NdLu_{1-x}Sc_xO_3$

Tamino Hirsch<sup>a,b,1,2,\*</sup>, Christo Guguschev<sup>a</sup>, Albert Kwasniewski<sup>a</sup>, Steffen Ganschow<sup>a</sup>, Detlef Klimm<sup>a</sup>

<sup>a</sup>Leibniz-Institut für Kristallzüchtung, Max-Born-Str. 2, 12489 Berlin, Germany <sup>b</sup>Institut für Mineralogie, TU Bergakademie Freiberg, Brennhausgasse 14, 09596 Freiberg, Germany

#### Abstract

Based on differential thermal analysis (DTA) and X-ray powder diffraction (XRD), a description of the Nd<sub>2</sub>O<sub>3</sub>-Lu<sub>2</sub>O<sub>3</sub>-Sc<sub>2</sub>O<sub>3</sub> system was obtained by thermodynamic assessment. Four fields of primary crystallization could be identified; from melt compositions close to the Lu<sub>2</sub>O<sub>3</sub>-Sc<sub>2</sub>O<sub>3</sub> edge, the rare-earth oxide C-phase crystallizes first which is stable down to room temperature. From Nd<sub>2</sub>O<sub>3</sub> rich melts, the X-phase forms which is stable only at high temperatures. An additional field, where the alternative high-temperature phase H solidifies as primary product touches the Nd<sub>2</sub>O<sub>3</sub>-Lu<sub>2</sub>O<sub>3</sub> edge of the concentration triangle. From melts close to the composition NdScO<sub>3</sub>, the P-phase (perovskite) can be crystallized and mixed crystals with second endmember NdLuO<sub>3</sub> have been grown from the melt. Crystals of this mixed perovskite were grown by the micro-pulling-down and Czochralski methods.

*Keywords:* A1. Phase diagrams, A1. Solid solutions, A2. Czochralski method, B1. Oxides, B1. Perovskites, B1. Rare-earth compounds

### 1. Introduction

Rare-earth scandates with orthorhombically distorted perovskite structure (P-REScO<sub>3</sub>, RE = rare-earth element; in this case Pr–Dy) have come into the focus of interest as substrates for the epitaxial deposition of many functional oxides, and especially for strain engineering of perovskitic layers [1, 2]. Their

<sup>\*</sup>Corresponding author

Email address: t.hirsch@tu-berlin.de (Tamino Hirsch)

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 $<sup>^2\</sup>mathrm{Current}$ address: Fakulty VI, Technical University Berlin, Gustav-Meyer-Allee 25, 13355 Berlin, Germany.

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