

Accepted Manuscript

Solute clustering in Al-Mg-Si-Cu-(Zn) alloys during aging

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PII: S0925-8388(18)33568-0

DOI: [10.1016/j.jallcom.2018.09.309](https://doi.org/10.1016/j.jallcom.2018.09.309)

Reference: JALCOM 47728

To appear in: *Journal of Alloys and Compounds*

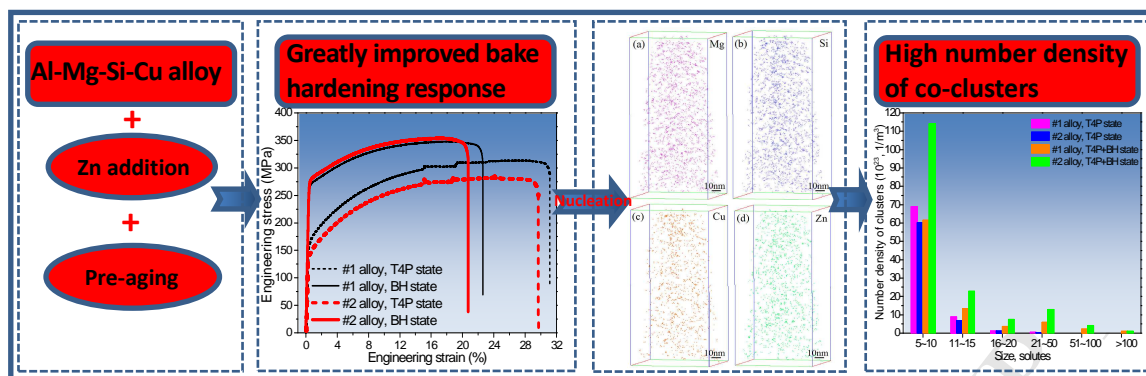
Received Date: 1 June 2018

Revised Date: 21 September 2018

Accepted Date: 24 September 2018

Please cite this article as: M.X. Guo, Y.D. Zhang, G.J. Li, S.B. Jin, G. Sha, J.S. Zhang, L.Z. Zhuang, E.J. Lavernia, Solute clustering in Al-Mg-Si-Cu-(Zn) alloys during aging, *Journal of Alloys and Compounds* (2018), doi: <https://doi.org/10.1016/j.jallcom.2018.09.309>.

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