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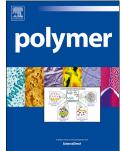
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Synthesis, Chain Structures and Phase Morphologies of

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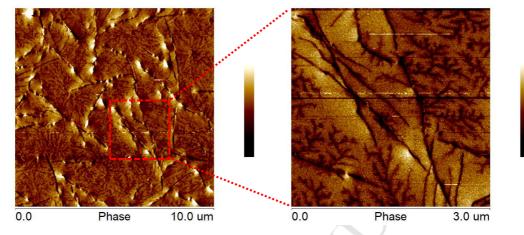


Figure 1. Atomic Force Microscope Images of High-trans-1,4 Butadiene-Isoprene

Copolymers

High-*trans*-1,4 poly(butadiene-co-isoprene) copolymers (TBIR) with both crystalline TPI and TPB blocks are produced by the traditional TiCl₄/MgCl₂-Al(i-Bu)₃ (Z-N) catalyst, and the unique phase morphologies with different crystalline lamellae structures were observed in the copolymers for the first time. Typical AFM images of TBIR present here the lamellae stack of TPB blocks and dendrimer-shaped lamellae of TPI blocks.

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