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Construction of Bi_2WO_6 -TiO₂/starch nanocomposite films for visible-light catalytic degradation of ethylene

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1	Construction of Bi ₂ WO ₆ -TiO ₂ /starch nanocomposite films for visible-light
2	catalytic degradation of ethylene
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5	
6	Abstract
7	Bi2WO6-TiO2 (BT)/starch nanocomposite films were prepared by incorporating BT nano-
8	particles through the casting method. The BT nano-particles used were synthesized by
9	solvothermal method. The effects of BT loadings (0, 1, 2, 3, 4, and 5 wt% dry basis) on the
10	optical, mechanical, microstructural, spectral, and thermal properties of the nanocomposite films
11	were investigated, and their photocatalytic activities were evaluated from the degradation of
12	ethylene under visible light. With the increase in BT loading, the tensile strength of the film
13	specimens increased while elongation at break and transparency decreased; the nano-
14	particle agglomerates increased when excess BT nano-particles were added into the films. When
15	the loading was 4%, the film exhibited the highest photocatalytic activity, and the rate of ethylene
16	degradation reached 12.47%. In conclusion, the BT/starch films can effectively degrade ethylene
17	in gaseous phase, and they have the potential to be used as fruit and vegetable packaging
18	materials.
19	Keywords: Starch film; Nanocomposite; Bi ₂ WO ₆ -TiO ₂ ; Photocatalytic degradation; Ethylene;
20	Visible light

21 1. Introduction

Ethylene (C_2H_4), a plant hormone, accelerates the ripening and senescence of fruits and vegetables. It can be released by horticultural products themselves through respiration (Ansari & Tuteja, 2015; Chaves & Mello-Farias, 2006); hence, removing C_2H_4 from the storage environment of horticultural commodities is the key to the prolongation of shelf life during the sale period and to reducing economic losses. Reported methods such as physical absorption (Albunia, Minucci & Guerra, 2008), as well as the use of oxidants (Mehlhorn, O'shea & Wellburn, 1991) and catalysis

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