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Simultaneous enhancement in thermoelectric performance and mechanical stability of p-type SiGe alloy doped with Boron prepared by mechanical alloying and spark plasma sintering

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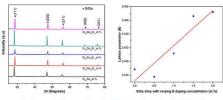
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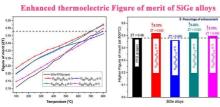
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# ACCEPTED MANUSCRIPT

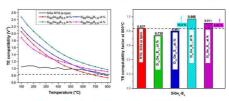
#### Spark plasma sintered SiGe alloys (doped with B)



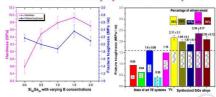




#### Enhanced thermoelectric compatibility factor SiGe alloys



### Enhanced mechanical properties of SiGe alloys



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