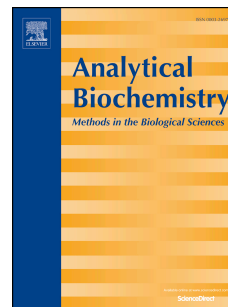


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## Adapting the Chemical Unfolding Assay for High-Throughput Protein Screening Using Experimental and Spectroscopic Corrections

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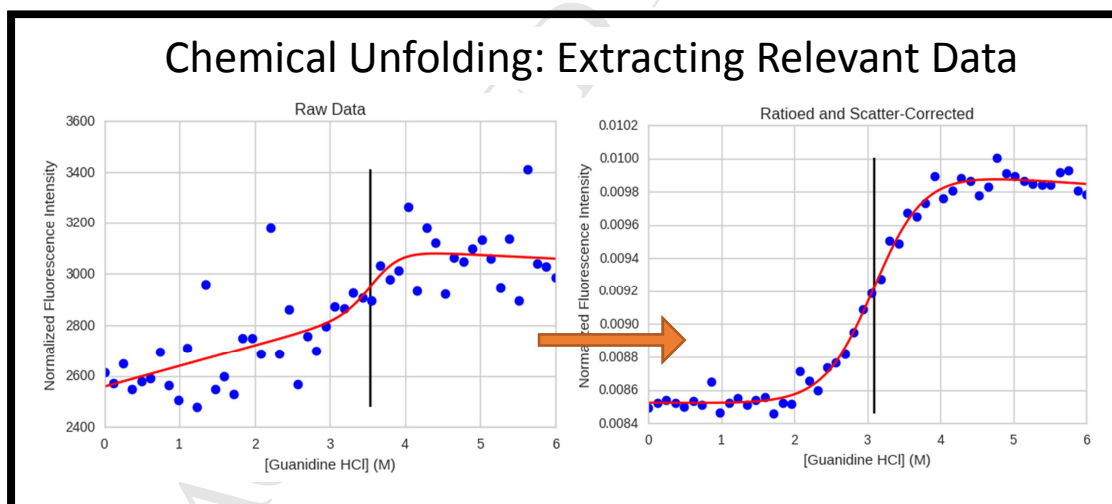
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### Abstract

The chemical unfolding (denaturation) assay can be used to calculate the change in the Gibbs free energy of unfolding,  $\Delta G$ , and inflection point of unfolding, to collectively inform on molecule stability. Here, we evaluated methods for calculating the  $\Delta G$  across 23 monoclonal antibody sequence variants. These methods are based on how the measured output (intrinsic fluorescence intensity) is treated, including utilizing (a) a single wavelength, (b) a ratio of two wavelengths, (c) a ratio of a single wavelength to an area, and (d) a scatter correction plus a ratio of a single wavelength to an area. When applied to the variants, the three ratio methods showed comparable results, with a similar pooled standard deviation for the  $\Delta G$  calculation, while the single-wavelength method is shown as inadequate for the data in this study. However, when light scattering is introduced to simulated data, only the scatter-correction area normalization method proves robust. Using this method, common plate-based spectrophotometers found in many laboratories can be used for high-throughput screening of mAb variants and formulation stability studies.

### Graphical Abstract



### Keywords

Chemical unfolding; high-throughput; antibody; denaturation; fluorescence; scatter correction; equilibration time

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