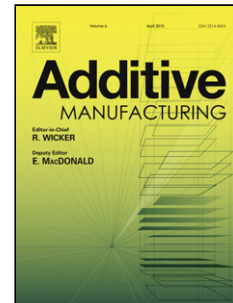


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# **Heterogeneous microstructures and corrosion resistance of biomedical Co-Cr-Mo alloy fabricated by electron beam melting (EBM)**

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## **Abstract**

We have investigated the spatial distribution of microstructures of a Co-Cr-Mo alloy rod fabricated by Electron Beam Melting (EBM) method along built height. The topside of the rod is rich in  $\gamma$ -fcc phase and consists of fine grains with high local distortion density. The bottom part has an  $\epsilon$ -hcp single phase and consists of relatively coarser grains with low local distortion density. The middle part of the rod consisted of the mixture of both phases. The mean grain size increases from 56  $\mu\text{m}$  (at the top of the rod) to 159  $\mu\text{m}$  (at the bottom), and is accompanied by a decrease in the  $\gamma$ -fcc phase fraction. On the other hand, a large number of precipitates including the main  $\text{M}_{23}\text{X}_6$  phase and minor phases ( $\eta$ -phase and  $\pi$ -phase) were observed. The area fraction of the

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