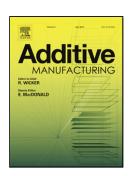
Accepted Manuscript

Title: Finite element analysis of in-situ distortion and bulging for an arbitrarily curved additive manufacturing directed energy deposition geometry



Authors: M. Biegler, A. Marko, B. Graf, M. Rethmeier

 PII:
 S2214-8604(18)30610-9

 DOI:
 https://doi.org/10.1016/j.addma.2018.10.006

 Reference:
 ADDMA 529

To appear in:

Received date:	14-8-2018
Revised date:	27-9-2018
Accepted date:	2-10-2018

Please cite this article as: Biegler M, Marko A, Graf B, Rethmeier M, Finite element analysis of in-situ distortion and bulging for an arbitrarily curved additive manufacturing directed energy deposition geometry, *Additive Manufacturing* (2018), https://doi.org/10.1016/j.addma.2018.10.006

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ACCEPTED MANUSCRIPT

Finite element analysis of in-situ distortion and bulging for an arbitrarily curved additive manufacturing directed energy deposition geometry

Additive Manufacturing

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