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# Sorption and pervaporation study of methanol/dimethyl carbonate mixture with poly(etheretherketone) (PEEK-WC) membrane

Wenqi Li<sup>a</sup>, Francesco Galiano<sup>b1\*</sup>, Julien Estager<sup>c</sup>, Jean-Christophe M. Monbaliu<sup>d</sup>, Damien Debecker<sup>e</sup>, Alberto Figoli<sup>b1\*</sup>, Patricia Luis<sup>a1\*</sup>

<sup>a</sup>Materials & Process Engineering (iMMC-IMAP), Université catholique de Louvain, Place Sainte Barbe 2, 1348 Louvain-la-Neuve, Belgium

<sup>b</sup>Institute on Membrane Technology, National Research Council (ITM-CNR), University of Calabria, Pietro Bucci 17/C, 87036 Rende (CS), Italy

<sup>c</sup>Certech, Centre de ressources technologiques en chimie, Rue Jules Bordet, Zone Industrielle C, 7180 Seneffe, Belgium

<sup>d</sup>Center for Integrated Technology and Organic Synthesis, Department of Chemistry, University of Liège, B-4000 Liège (Sart Tilman), Belgium

<sup>e</sup>Institute of Condensed Matter and Nanoscience (IMCN), Université catholique de Louvain, Place Louis Pasteur, 1, box L4.01.09, 1348 Louvain la-Neuve, Belgium

f.galiano@itm.cnr.it

a.figoli@itm.cnr.it

patricia.luis@uclouvain.be

## Abstract

A dense membrane prepared by using a modified poly ether ether ketone (PEEK-WC) polymer was studied for the pervaporation separation of a binary mixture dimethyl carbonate (DMC) and methanol. Contact angle and mechanical measurements were carried out to study the properties of the membrane as well as SEM analysis to evaluate the surface morphology. The swelling degree of the membrane was studied at different concentrations of methanol. When tested in a pervaporation process by varying methanol concentration and feed temperature, the transmembrane flux was found to be temperature dependent with a value of 0.14 kg/m<sup>2</sup>h at low concentration of methanol (10 mol%) with its highest separation factor being 13.4 at 30 °C. The flux increased with the increase of the temperature, but the separation factor decreased. Using high concentration of methanol resulted in a high permeance of DMC due to a dragging effect. Selectivity results showed that the composition of the mixture had a strong influence on the membrane performance.

## 1. Introduction

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<sup>1</sup> Tel.: +32 16 322348; fax: +32 16 322991

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