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Authors: Birgit Keimer, Robert Pieper, Annette Simon, Jürgen Zentek



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Effect of time and dietary supplementation with processed yeasts (*Kluyveromyces fragilis*) on immunological parameters in weaned piglets

Birgit Keimer<sup>a,b,\*</sup>, Robert Pieper<sup>c</sup>, Annette Simon<sup>a</sup>, Jürgen Zentek<sup>c</sup>

<sup>a</sup>*Albrecht Daniel Thaer-Institute of Agricultural and Horticultural Sciences, Department of Crop and Animal Sciences, Humboldt-Universität zu Berlin, Philippstraße 13, 10115 Berlin, Germany*

<sup>b</sup>*R&D Department, Biochem Zusatzstoffe Produktions- und Handelsgesellschaft mbH, Küstermeyerstraße 16, 49393 Lohne, Germany*

<sup>c</sup>*Institute of Animal Nutrition, Department of Veterinary Medicine, Freie Universität Berlin, Königin-Luise-Straße 49, 14195 Berlin, Germany*

\*Corresponding author.

*Email addresses:* birgit.keimer@hu-berlin.de (B. Keimer), robert.pieper@fu-berlin.de (R. Pieper), a.simon@agrar.hu-berlin.de (A. Simon), juergen.zentek@fu-berlin.de (J. Zentek)

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