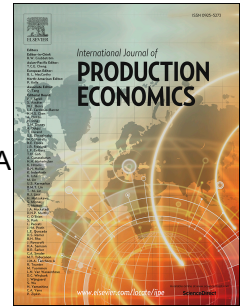


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Balancing of mixed-model two-sided assembly lines with underground workstations: A mathematical model and ant colony optimization algorithm

Ibrahim Kucukkoc, Zixiang Li, Aslan D. Karaoglan, David Z. Zhang



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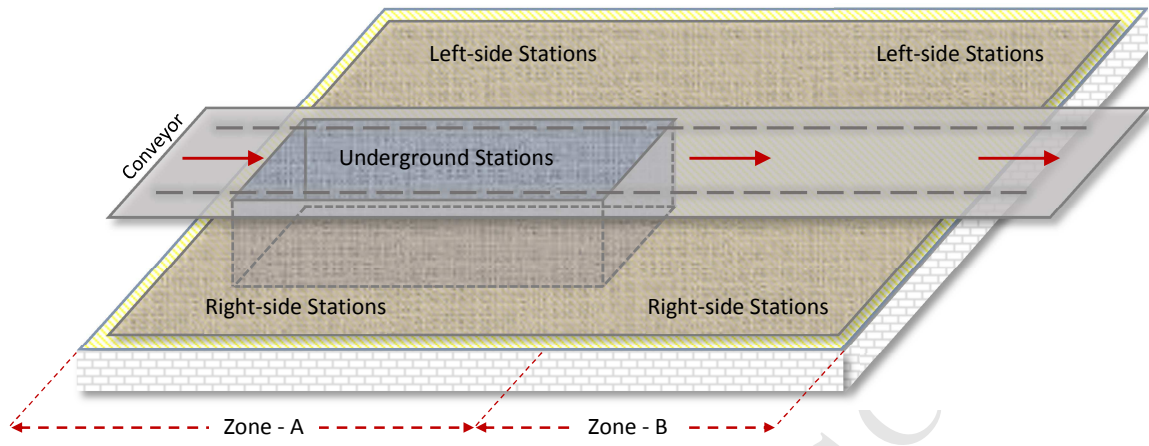
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