

Accepted Manuscript

Three-Machine Flow Shop Scheduling with Overlapping Waiting Time Constraints

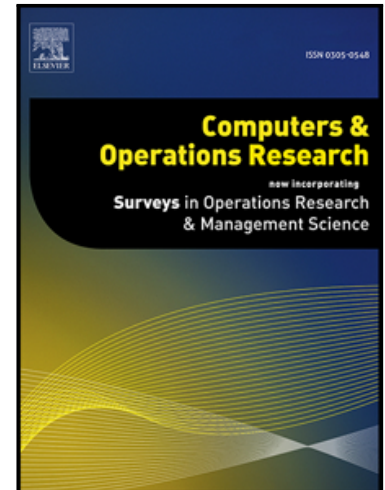
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PII: S0305-0548(18)30163-1
DOI: [10.1016/j.cor.2018.06.009](https://doi.org/10.1016/j.cor.2018.06.009)
Reference: CAOR 4497

To appear in: *Computers and Operations Research*

Received date: 3 August 2017
Revised date: 30 March 2018
Accepted date: 9 June 2018

Please cite this article as: Hyun-Jung Kim, Jun-Ho Lee, Three-Machine Flow Shop Scheduling with Overlapping Waiting Time Constraints, *Computers and Operations Research* (2018), doi: [10.1016/j.cor.2018.06.009](https://doi.org/10.1016/j.cor.2018.06.009)



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Highlights

- Overlapping waiting time constraints are considered for scheduling flow shops.
- A branch and bound algorithm to obtain optimal solutions is proposed.
- We experimentally show that the algorithm is able to solve most of practical problems.

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