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Prathamesh S. Desai, Akash Mehta, Patrick S.M. Dougherty, C. Fred Higgs

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A rheometry based calibration of a first-order DEM model to generate virtual avatars of metal additive manufacturing (AM) powders

Prathamesh S. Desai^a, Akash Mehta^b, Patrick S. M. Dougherty^c, C. Fred Higgs III^{a,*} higgs@rice.edu

^aRice University, 6100 Main St, Houston, TX 77005

^bANSYS Inc, 2600 Ansys Dr, Canonsburg, PA 15317

^cBettis Atomic Power Laboratory, 814 Pittsburgh McKeesport Blvd, West Mifflin, PA 15122

*Corresponding author.

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