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A novel thermally conductive transparent die attach adhesive for high performance LEDs

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Abstract

High thermal conductivity, low viscosity and high transparency are desired properties of die attach adhesives (DAA) for LEDs to achieve high thermal and optical performance as well as good reliability. However, it is challenging for DAAs with thermally conductive fillers to keep a low viscosity and high transparency. In this paper, a novel DAA with designed hyper-branched epoxy-silicone and surface modified fused silica was formulated to improve the thermal conductivity without sacrificing high transparency and low viscosity. Compared with a widely used commercial DAA, 165% thermal conductivity improvement and 83% viscosity reduction are achieved, resulting in 26% thermal resistance reduction, 7% light extraction enhancement, and 14% less lumen degradation in accelerate aging test for mid-power LED packages.

Keywords:

Die attach adhesive, Light emitting diode, Thermal properties, Polymeric composites, Light extraction

1. Introduction

With advantages of energy saving and environment-friendly [1], LEDs are becoming the major solution for general lighting in the world wide. Low-power and mid-power LEDs dominate general lighting and liquid crystal display (LCD) backlighting applications because of their relatively high performance to cost ratio, better light uniformity and light output control [2]. Multiple LED arrays and high forward current are generally used to increase the total light output. As a result, the junction

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