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## ACCEPTED MANUSCRIPT

Microstructure and Thermodynamic Investigation of Ni-Ti System Produced by

**Mechanical Alloying** 

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**Abstract** 

In this study, an equiatomic mixture of Ni and Ti powders has been mechanically milled for

180h in a planetary mill in order to study the product phase of milling process. Miedema's

semi empirical method has been used in order to calculate the energy of solid solution and

amorphous phases and the effect of defects like dislocations and grain boundaries have been

considered in this thermodynamic approach. The results showed that amorphous phase is

more stable than solid solution after mechanical milling process. It seems these results are in

contrast with Mousavi et al. [1] results but there are some points that we should consider in

this approach. Applying of common tangent rule and considering the grain boundaries and

dislocation energies in this thermodynamic approach lead to anticipating of amorphous phase

as the stable phase after mechanical alloying process while lack of considering these terms in

Mousavi et al study led to different results. The milled powders has been heat treated at

950°C for 20 minutes and finally, XRD and SEM analysis have been performed in order to

evaluate experimental phases and compare experimental and theoretical results. Crystallite

size and lattice strain have been calculated using Williamson-Hall equation and XRD

patterns.

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