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An improved stability lobe and turning chatter characteristic investigation

Jian Qiu, Renpeng Ge

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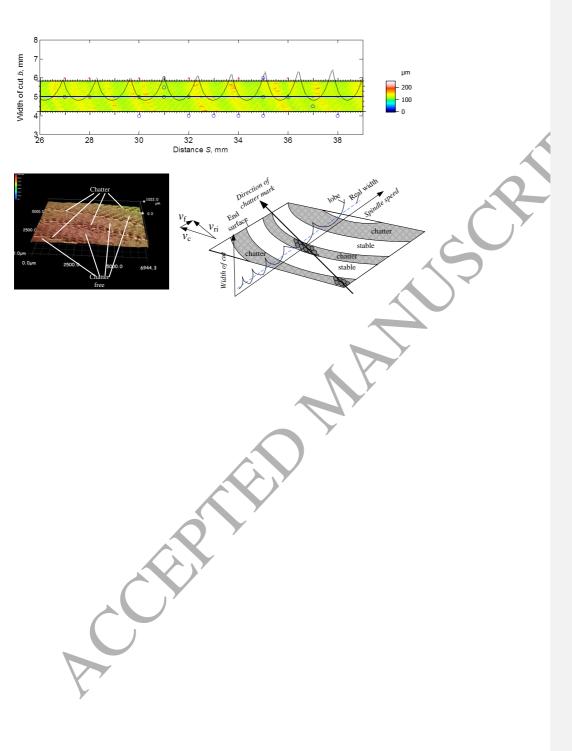
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