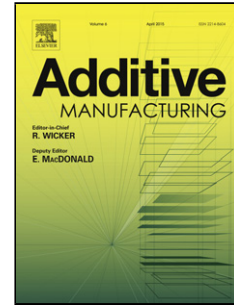


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## Interlayer bonding improvement of material extrusion parts with polyphenylene sulfide using the Taguchi method

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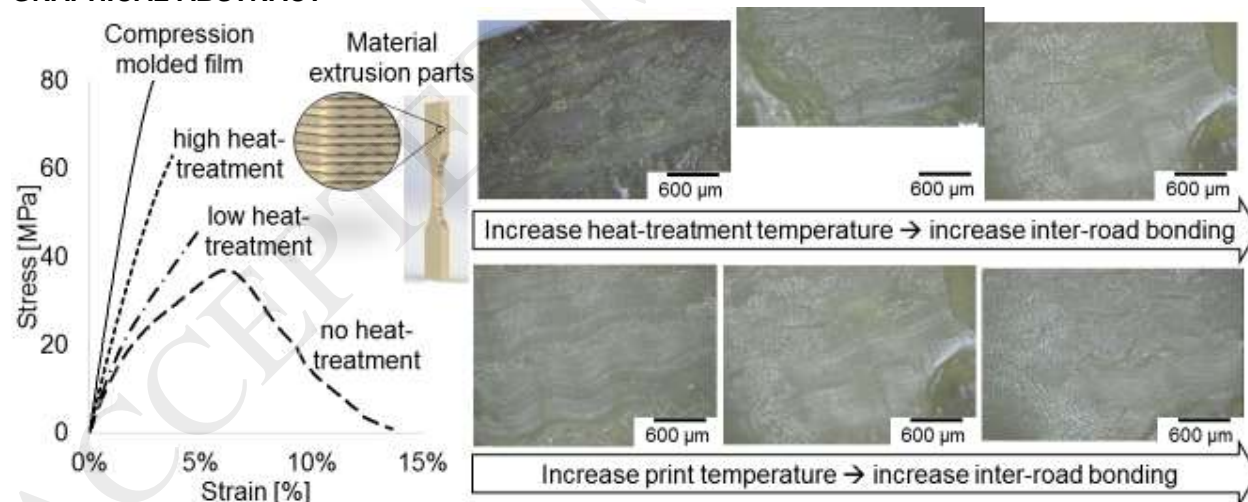
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### GRAPHICAL ABSTRACT



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