



ORIGINAL ARTICLE

Microwave assisted preparation of TiO₂/Al-pillared saponite for photocatalytic phenol photo-oxidation in aqueous solution



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Abstract In present work, titania dispersed in aluminium pillared saponite was prepared by using microwave irradiation technique as a more efficient calcination procedure instead of conventional calcination by slow heating. Several instrumental techniques consist of XRD, N₂ adsorption (BET), and diffuse reflectance UV–Visible spectrophotometry (DRUV–Vis) were employed to study physicochemical character of synthesized material and for photocatalytic activity evaluation, phenol photo-oxidation reaction in aqueous solution was conducted. The results of XRD showed that proposed method showed anatase formation in material whereas by BET analyses, higher specific surface area was gained compared to the conventional calcined. Prepared material demonstrates photocatalytic activity as evaluated from the kinetic study of phenol photo-oxidation.

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1. Introduction

Application of titania and its supported form in some inorganic matrix for photocatalytic application is gaining interest in recent years. Photocatalytic application is not only in environmental application such as in water disinfection and dye degradation as reported before, but also in some organic synthesis

(Li and Wang, 1997; Bunsho, 2006; Ohtani et al., 2003; Herrmann et al., 2007; Valenzuela et al., 2010; Palmisano et al., 2007). Titania (TiO₂) is the most attractive and popular material having photocatalytic efficiency under UV-A illumination. However, several modifications were required for targeting developed efficiency and reusable properties. Among many approaches, some modifications aimed to improve the stability of titania material by supporting the inorganic matrix. Titania immobilization on coating glass, metal, ceramics, carbon, zeolite and clay and pillared clays were reported to be more efficient compared to the utilization of bulk-titania (Lajfah et al., 2011; Uğurlu and Karaoğlu, 2011; Li et al., 2008). In case of pillared clays, modifiable properties of clay is an interesting modifiable structure since clay's pore size, properties, and structure can be created depending on the

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metal oxide for modification. Aluminium pillared clays from montmorillonite have been reported as an effective support for TiO₂ photocatalyst due to the enhancement of photocatalytic reaction rates exhibited from higher porosity and surface area (Fatimah et al., 2010a,b).

Photoactivity improvement from titania was achieved due to the specific surface area and the pore volume of material that dominantly affect the photocatalysis mechanism. In order to obtain porous and crystalline form of dispersed titania, there are two steps of calcination that should be done in the preparation; first is the calcination process for aluminium pillars formation, and the second is the calcination process to form titanium oxides from titania precursor. Both process contributed to influence the porous structure and are the important steps in determining the metal oxide distribution and the formation of titania phase in material. Since the process is commonly time consuming, an alternative way associated with shorter time and reproducible properties is an innovative technique required to make preparation process simple. Referring to some researches on metal oxide formation engaging microwave irradiation (Tao et al., 2006; Suprabha et al., 2009; de Andrés et al., 1999; Jia et al., 2007), this research presents a new technique of microwave irradiation process as an alternative procedure for slow heating calcination or called as conventional calcination. Research deals with comparative study to the use of microwave irradiation as an alternative for conventional calcination procedure for both aluminium pillarization and for titanium oxide formation from titania precursor. In order to minimize the effect of impurities from utilizing natural clay, synthetic saponite was used as clay model in this research. Characterization was studied by several instrumental analyses consisting of X-ray diffraction (XRD) analysis, N₂ BET isotherm analysis, diffuse reflectance UV-Visible spectrophotometer (DRUV-Vis) and also photocatalytic activity test of material in phenol photo-oxidation.

2. Experimental

The starting material; synthetic saponite with the trade name of Sumecton SA was supplied from Kunimine industrial company, Japan. Some chemicals of AlCl₃·6H₂O, isopropanol, phenol, and titanium isopropoxide were purchased from E. Merck.

Samples were prepared following the method described in previous research for titania-aluminium pillared montmorillonite composite (Fatimah et al., 2010b) but the different condition specified by the mole content of Al used in pillared clay that was 10 mmol/g and calcination steps for aluminium oxide formation and titania formation were carried out under microwave irradiation. Aluminium pillaring solution was made by slow titration of AlCl₃·6H₂O solution with NaOH under the condition of strong stirring and a molar ratio of ⁻OH/Al = 2.2 was achieved. Pillarization process was conducted by dispersing pillaring solution into saponite suspension (5% wt.) in water followed by continuous stirring for 24 h. Filtration, neutralization, and drying were the next steps before dry solid was obtained and then calcined. The conventional calcination procedure was conducted in tubular furnace in N₂ gas flow, with a heating rate of 5°/min until the final temperature of 500 °C was reached and then the temperature was hold for 6 h.

For further, pillared saponite was used as matrix in titania dispersion section. Titanium isopropoxide in isopropanol solution was used as precursor and impregnation process was chosen at a titania theoretical concentration of 1.2% (wt.). Precursor solution was dropped into the pillared saponite powder dispersed in water followed by constant stirring for 6 h at room temperature. The solvent was then evaporated at 30 °C under vacuum and the solid was dried at 120 °C for 6 h. Titanium oxide formation in dispersed form was obtained after calcination process. In calcination by microwave irradiation procedure, irradiating solid for 15 min using a commercial microwave oven with a frequency of 2465 GHz was performed for both pillarization and titanium oxide formation. Material obtained from each step was designated as PILS-MW and Ti/PILS-MW respectively. In viewing the conventional procedure, conventional calcination by slow heating was also conducted by using a tubular furnace in N₂ gas flow. Heating rate of 5°/min was set until the final temperature of 450 °C was reached and then the temperature was held for 4 h. PILS and Ti/PILS are encoded for the product of pillarization and titania dispersion.

For characterization purpose, a Shimadzu X6000 X-ray diffraction (XRD) with Ni-filtered Cu K α radiation, N₂ BET surface area analyzer NOVA 1200, and a JASCO V760 DRUV-Vis spectrophotometer with a BaSO₄ standard were employed.

Photocatalytic activity of prepared material was tested in phenol photo-oxidation reaction. A 250 mL reactor walled with cooling water was placed under a UV-B Lamp in an isothermal box. Phenol solution (1 × 10⁻³ M) was reacted with H₂O₂ at a mole ratio of H₂O₂:phenol = 1:1 by stirring the mixture at room temperature under UV-B exposure. Kinetic study of phenol photo-oxidation was observed by analyzing liquid samples regularly obtained from withdrawing with syringe at a certain interval of time by using gas chromatography (Shimadzu). Phenol conversion was defined as mole of phenol converted into products divided by initial phenol concentration.

3. Results and discussion

The powder X-ray diffraction patterns of Ti/PILS-MW and PILS-MW compared with conventionally calcined samples are shown in Fig. 1.

The patterns PILS-MW and PILS are consistent with the pattern of PILS reported in previous researches focused on saponite pillarization (Fatimah et al., 2008, 2010a,b). PILS shows reflections at 5.14° ($d = 17.01 \text{ \AA}$) and at $2\theta = 19.80^\circ$ ($d = 4.50 \text{ \AA}$) as specific reflection correspond to d_{001} and d_{004} respectively. Similar values are demonstrated by PILS-MW which are positioned at 5.48° ($d = 16.55 \text{ \AA}$) and 19.78°. The observed d_{001} of PILS-MW is slightly higher compared to those was reported indicate the higher aluminium oxide pillar formed between silica layers of saponite structure. The d_{001} value of both pillared materials is positioned around 16–18 Å and the higher value of d_{001} is derived from conventional calcination method. The value is comparable to that observed from previous research on Al-pillared saponite preparation (Vicente et al., 2004; Belver et al., 2004; Moreno et al., 1999; Oookaa et al., 2004). It is noted that the d_{001} value and the increased d_{001} value derived by pillarization were associated

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