

## Thermal and structural properties of Nd<sub>2</sub>O<sub>3</sub>-doped calcium boroaluminate glasses

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**Abstract:** Nd<sup>3+</sup> doped CaO-Al<sub>2</sub>O<sub>3</sub>-B<sub>2</sub>O<sub>3</sub>-CaF<sub>2</sub> glasses were prepared by conventional melt-quenching technique, and their structural and thermal properties were studied. The amorphous nature of these samples was confirmed by X-ray diffraction (XRD). The measured density showed an increase with Nd<sub>2</sub>O<sub>3</sub> doping, at the expense of CaO. Raman spectra presented changes with addition of Nd<sub>2</sub>O<sub>3</sub>, which indicated that the network structure of the glasses studied presented various borate groups, such as tetraborates, metaborates, ortho-borates and pyroborates units. The N<sub>4</sub> values calculated from FTIR spectra revealed that incorporation of Nd<sub>2</sub>O<sub>3</sub> into glass network converted the structural units from BO<sub>4</sub> to BO<sub>3</sub>. From the analysis of DTA curves, we verified that T<sub>g</sub> increased with the addition of Nd<sub>2</sub>O<sub>3</sub>; it was similar to the behavior caused by modifier oxides in the structure of borate glasses. Besides that, the calculated glass stability T<sub>x</sub>-T<sub>g</sub> for doped samples presented a decrease if compared to the undoped glass. Specific heat and thermal conductivity did not present significant changes with Nd<sub>2</sub>O<sub>3</sub> concentration, up to 2.30 mol.%. The results of density, DTA, Raman and FTIR reinforced the idea that Nd<sub>2</sub>O<sub>3</sub> acted as network modifier.

**Keywords:** Nd<sup>3+</sup>; Nd<sup>3+</sup> doped glass; borate glasses; glass structure; thermal properties; rare earths

Rare earth (RE) doped glasses have become an important class of optical systems due to their applicability as solid state laser, waveguide lasers and optical amplifiers<sup>[1]</sup>. In addition, glass host matrix can be produced in volumes larger than doped crystals with adequate optical quality and good emission abilities. The Nd<sup>3+</sup> ion has been one of the most studied rare earth elements and also one of the most efficient candidates for photonic devices<sup>[2,3]</sup>. Nd<sub>2</sub>O<sub>3</sub> doped glasses have been applied for high power laser systems, especially because of the recent achievements in diode laser pumped solid-state lasers (DPSSL) systems<sup>[4]</sup>. Although laser action of Nd<sup>3+</sup> has been demonstrated in several matrices, new solid-state hosts for this ion have been continuously sought.

The calcium boroaluminate (CaBAI) glass is an important class of optical materials due to many applications envisaged, including its use as active media for solid state lasers. CaBAI glasses are materials with a good combination of thermal, mechanical and optical properties that could be exploited in many optical applications, in particular for the use as laser host materials<sup>[5-8]</sup>. Several studies concerning the explanation of the glass formation and the structure of glasses in the CaBAI system have been published<sup>[9-12]</sup>. Most of these studies focus on explaining the structural properties in

terms of non-bridging oxygen (NBO) and boron coordination number<sup>[12,13]</sup> and a few studies were concerned about understanding the role of rare-earth doping in the structure of these glasses.

The present paper reported the results of a study in CaBAI glass doped with different concentrations of Nd<sub>2</sub>O<sub>3</sub>, aiming at understanding how the doping changes the glass structure. Density, Raman spectra, FTIR, X-ray diffraction and thermal analysis (DTA and specific heat cp) measurements were carried out. The results of this study were discussed in terms of the thermal and structural changes with the Nd<sub>2</sub>O<sub>3</sub> addition.

## 1 Materials and methods

### 1.1 Sample preparation

Glass samples were prepared by the conventional melt-quenching technique and their chemical compositions are presented in Table 1. The compounds were mixed together and melted in a platinum crucible at a temperature of 1200 °C for 2 h to homogenize the melt, in air atmosphere, and no mass loss by volatilization was verified. The melt was then poured into a preheated steel mold and annealed at the temperature of 550 °C for 3 h, in order to minimize internal strains.

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**Table 1** Nominal composition (wt.% and mol.%), density,  $T_g$ ,  $T_x$ ,  $T_x-T_g$ , specific heat and thermal conductivity of the glass samples

| S. Code                                                             | CaO  |       | Al <sub>2</sub> O <sub>3</sub> |       | B <sub>2</sub> O <sub>3</sub> |       | CaF <sub>2</sub> |       | Nd <sub>2</sub> O <sub>3</sub> |       | Density/<br>(g/cm <sup>3</sup> )<br>(±0.01) | $T_g$ /°C<br>(±1.0) | $T_x$ /°C<br>(±1.0) | $T_x-T_g$ /°C<br>(±2.0) | $C_p$ /(J/gK)<br>(±0.02) | $K$ /<br>(W/mK)<br>(±0.04) |
|---------------------------------------------------------------------|------|-------|--------------------------------|-------|-------------------------------|-------|------------------|-------|--------------------------------|-------|---------------------------------------------|---------------------|---------------------|-------------------------|--------------------------|----------------------------|
|                                                                     | wt.% | mol.% | wt.%                           | mol.% | wt.%                          | mol.% | wt.%             | mol.% | wt.%                           | mol.% |                                             |                     |                     |                         |                          |                            |
| CaBAI                                                               | 25   | 30.97 | 15                             | 10.22 | 50                            | 49.91 | 10               | 8.90  |                                |       | 2.68                                        | 605                 | 795                 | 190                     | 0.87                     | 0.94                       |
| CaBAI (0.2)                                                         | 24   | 30.05 | 15                             | 10.33 | 50                            | 50.43 | 10               | 8.99  | 1                              | 0.2   | 2.69                                        | 612                 | 783                 | 171                     | 0.89                     | 0.97                       |
| CaBAI (0.6)                                                         | 22   | 28.13 | 15                             | 10.55 | 50                            | 51.5  | 10               | 9.18  | 3                              | 0.64  | 2.70                                        | 617                 | 789                 | 172                     | 0.86                     | 0.93                       |
| CaBAI (1)                                                           | 20   | 26.13 | 15                             | 10.78 | 50                            | 52.62 | 10               | 9.38  | 5                              | 1.09  | 2.73                                        | 620                 | 802                 | 182                     | 0.87                     | 0.95                       |
| CaBAI (2)                                                           | 15   | 20.73 | 15                             | 11.40 | 50                            | 55.65 | 10               | 9.92  | 10                             | 2.30  | 2.76                                        | 624                 | —                   | —                       | 0.86                     | 0.95                       |
| *SiO <sub>2</sub>                                                   |      |       |                                |       |                               |       |                  |       |                                |       |                                             | 1120                | 1215                | 95                      |                          |                            |
| **60GeO <sub>2</sub> -40PbO (mol.%)                                 |      |       |                                |       |                               |       |                  |       |                                |       |                                             | 422                 | 570                 | 148                     |                          |                            |
| ***90TeO <sub>2</sub> -5WO <sub>3</sub> -5Li <sub>2</sub> O (mol.%) |      |       |                                |       |                               |       |                  |       |                                |       |                                             | 302                 | 352                 | 50                      |                          |                            |
| ****YalB (20)                                                       |      |       |                                |       |                               |       |                  |       |                                |       |                                             |                     |                     |                         |                          | 1.03                       |
| ****YAlB (Nd01)                                                     |      |       |                                |       |                               |       |                  |       |                                |       |                                             |                     |                     |                         |                          | 1.03                       |
| ****YAlB (Nd075)                                                    |      |       |                                |       |                               |       |                  |       |                                |       |                                             |                     |                     |                         |                          | 1.03                       |

\*Ref. [15]; \*\*Ref. [36]; \*\*\*Ref. [38]; \*\*\*\*Ref. [16]

## 1.2 Characterization

A RIGAKU Miniflex II X-ray Diffractometer (Cu K $\alpha$ ,  $\lambda=0.154434$  nm), at the rate of 0.02 (°)/s and the variation of  $2\theta$  from 10° to 80°, was employed to confirm the amorphous/crystalline nature of the samples. The densities ( $\rho$ ) of the glasses were measured by the Archimedes' method, using distilled water as the immersion fluid, at room temperature.

Raman spectra were realized with a Trivista 557 triple spectrometer, of Princeton Instruments, operating in the subtractive configuration and equipped with a thermoelectric cooled charge couple device (CCD) detector system. The slits were set for a spectral resolution of 2 cm<sup>-1</sup>. A 632.8 nm helium-neon ion laser, operating at 75 mW, was used as exciting source.

The glass transition temperatures ( $T_g$ ) and crystallization temperature ( $T_x$ ) were determined by differential thermal analysis, in a simultaneous DTA-TG model DTG-60 SHIMADZU. The heat process was performed from 26 to 900 °C, in an atmosphere of nitrogen, at a rate of 10 °C/min. Samples with mass of about 28 mg were used for all the measurements.

The FTIR spectra were recorded by an infrared spectrophotometer Bruker model Vertex 70V (Beam Splitter KBr). The samples were ground in a mortar into fine powder, mixed with KBr and pressed to form transparent pellets. The pellets were used to obtain the infrared spectra of the glasses, at room temperature, in a wavenumber range of 4000–400 cm<sup>-1</sup>, with a resolution of 4 cm<sup>-1</sup>.

The specific heat measurements, at room temperature, were carried out in a thermal relaxation calorimeter, with a laser beam as heat source. The theory and the experimental setup for this method were previously described by Medina et al.<sup>[14]</sup>.

## 2 Results

The composition of the samples studied are presented in Table 1. The samples were prepared starting from CaBAI matrix composition and presented total vitrification, as confirmed by visual inspection and by XRD pattern. The glasses obtained are highly transparent, without visible crystallites and the color of the samples varies from light blue to violet with Nd<sub>2</sub>O<sub>3</sub> concentration.

XRD patterns of the glass, with different concentrations of Nd<sub>2</sub>O<sub>3</sub>, are shown in Fig. 1. The spectra obtained for all the samples show no continuous or discrete sharp peaks, a fact that reflects the amorphous glass structure characteristic.

The behavior of the density as a function of Nd<sub>2</sub>O<sub>3</sub> concentration (mol.%) can be seen in Fig. 2. The result shows a linear increase with Nd<sub>2</sub>O<sub>3</sub> addition, which indicates a structural modification in the network due to incorporation of the rare earth ions.

Fig. 3(a) and (b), shows the Raman spectra of the undoped and Nd<sub>2</sub>O<sub>3</sub> doped CaBAI glasses, which present the following bands: ~534, ~662, ~761, ~896, ~969, ~1250, ~1362, ~1507 cm<sup>-1</sup>. The band positions (centers)

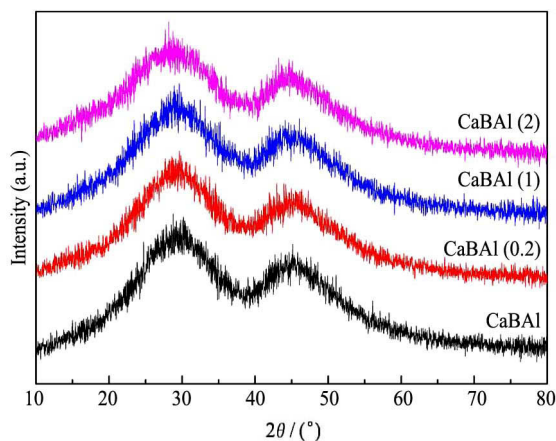


Fig. 1 XRD spectra of CaBAI glasses

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