



# Characterization of ohmic contacts in polymer organic field-effect transistors



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## ABSTRACT

It is well known that contact resistance  $R_c$  limits the performance of organic field-effect transistors (OFETs) that have high field-effect mobilities ( $\mu_{\text{FET}} \geq 0.3 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ ) and short channel lengths ( $L_{\text{ch}} \leq 30 \text{ }\mu\text{m}$ ). The usual transfer-line method (TLM) to analyze  $R_c$  calls for extrapolation of total resistance to zero  $L_{\text{ch}}$  at constant drain and gate voltages. This requires an unrealistic assumption that  $R_c$  does not vary with source–drain current  $I_{\text{sd}}$  (nor with channel carrier density  $\sigma$ ). Here we describe a self-consistent TLM analysis that instead imposes the condition of constant  $I_{\text{sd}}$  and  $\sigma$ . The results explicitly reveal the dependence of  $R_c$  on  $I_{\text{sd}}$  and  $\sigma$ . We further describe how this  $R_c(I_{\text{sd}}, \sigma)$  surface can be modelled to yield the specific contact resistivity  $\rho_c$  of the metal/organic semiconductor (OSC) interface, a key parameter that has so far been neglected in OFETs. We illustrate the application of these analyses to high-performance staggered top-gate bottom-contact poly(2,5-bis(alkyl)-1,4-dioxopyrrolo [3,4-c]pyrrole-3,6-diyl-terthiophene-2,5''-diyl) (DPPT2-T) OFETs fabricated on bottom Au source–drain electrode arrays, with high contact-corrected  $\mu_{\text{FET}}$  of  $0.5 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ . We show that when these electrodes are modified to impose weak, and then strong hole-doping of the DPPT2-T interface,  $R_c$  diminishes and its dispersion, i.e. dependence on  $I_{\text{sd}}$  and  $\sigma$ , weakens. The ultimate  $\rho_c$  attained for the strongly hole-doped contact is  $ca. 1 \text{ }\Omega \text{ cm}^2$ , broadly independent of  $I_{\text{sd}}$  and  $\sigma$ , which we propose is a hallmark of a true metal/OSC ohmic contact. For comparison, the bare Au/DPPT2-T contact gives  $\rho_c$  of the order of  $10 \text{ }\Omega \text{ cm}^2$  with a marked  $\sigma$  dependence. The lowest  $\rho_c$  reached here shortens the current transfer length down to  $ca. 5 \text{ }\mu\text{m}$ , enabling short electrode lengths to be advantageously employed in technology.

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## 1. Introduction

The performance of OFETs has vastly improved over the past decade or so primarily due to the emergence of OSCs with high  $\mu_{\text{FET}} \geq 0.3 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$  [1,2]. Consequently  $R_c$  has been recognized since a decade ago as a key performance bottleneck for transistor

dimensions and geometries of technological relevance. The presence of a large  $R_c$  decreases the apparent transistor mobility and speed, increasing the stage delay of digital circuits [3]. Yet the nature of  $R_c$  in OSC devices and how to reduce this in practical technologies have not been well understood despite immense interest. The total resistance (width-normalized; typical units,  $\Omega \text{ cm}$ ) across the transistor operated at drain–source voltage  $V_{\text{ds}}$ , gate–source voltage  $V_{\text{gs}}$  and source–drain current  $I_{\text{sd}}$  is given by:

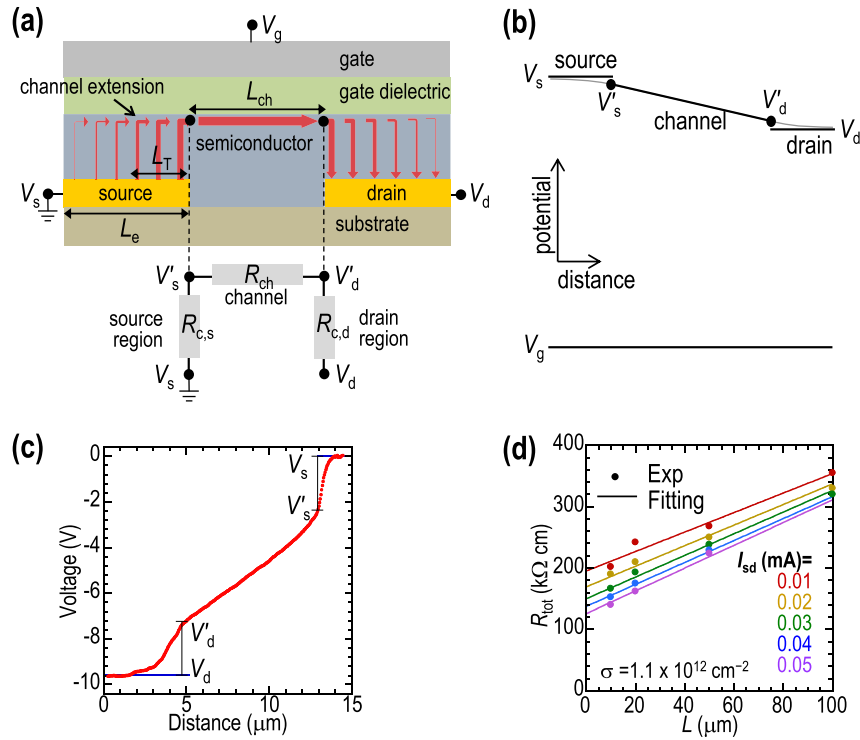
$$R_{\text{tot}} = R_{\text{ch}} + R_c, \quad (1)$$

where  $R_{\text{tot}}$  is given by  $V_{\text{ds}}/I_{\text{sd}}$ ,  $R_{\text{ch}}$  is the channel resistance, and  $R_c = \sum_{i=s,d} R_{c,i}$  is the contact resistance summed over both source

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**Fig. 1.** Evaluation of  $R_c$  as a function of  $(I_{sd}, \sigma)$  using the transmission-line model. (a) Schematic of the TLM and terminology employed in this report. (b) Schematic of the electrostatic potential profile along the semiconductor/dielectric interface of the OFET. (c) Measured potential profile across the channel of a BGBC C<sub>14</sub>-PBTTT OFET with Au contacts using atomic-force-microscope potentiometry. Resolution, 100 nm; channel length, 9  $\mu\text{m}$ . Vertical bars indicate the contact voltage drops. (d) Example  $R_{tot}$  vs  $L_{ch}$  plots to find  $R_c$  from the  $L_{ch} = 0$  intercepts for different  $I_{sd}$  at mean  $\sigma = 1.1 \times 10^{12} \text{ cm}^{-2}$  for PEDT:PSSH-coated Au as source–drain contacts, with DPPT2-T as semiconductor, and 490-nm thick polystyrene as gate dielectric. The global fits are for constant  $\mu_{FET} = 0.45 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ . The slopes vary slightly because of the small variation in  $\sigma$  about the mean value.

( $i = s$ ) and drain ( $i = d$ ) electrodes (Fig. 1a). This  $R_c$  is well defined and meaningful for contacts to doped semiconductors, and to undoped semiconductors supporting space-charge-limited-current (SCLC) conduction.  $I_{sd}$  passes along the transistor channel and through both contact regions. This cannot be directly measured, but inferred from source current  $I_s$  or drain current  $I_d$  after leakage correction. The contact region comprises the electrode/semiconductor contact and the intervening semiconductor layer bridging to the channel. The low  $R_{ch}$  that can now be achieved in the transistor “on” state requires  $R_c$  to be even lower so that the transistor performance is not limited by the contacts [4].

Since  $R_{ch}$  is proportional to  $L_{ch}$  and inversely proportional to  $\mu_{FET}$ , the demand on  $R_c$  has become particularly severe at high  $\mu_{FET}$  and short  $L_{ch}$ . For example, a  $p$ -type OFET with  $L_{ch} \approx 30 \mu\text{m}$  and  $\mu_{FET} \approx 0.3 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ , operating at  $\sigma \approx 1.0 \times 10^{12} \text{ hole cm}^{-2}$ , has an “on” state  $R_{ch} \approx 60 \text{ k}\Omega \text{ cm}$ . Therefore  $R_c$  needs to be much lower than this value in order to not limit performance. This turns out to be challenging even for the staggered device configurations, i.e. top-gate bottom-contact (TGBC) and bottom-gate top-contact (BGTC) OFETs, let alone the in-plane configurations, i.e. top-gate top-contact (TGTC) and bottom-gate bottom-contact (BGBC) OFETs which additionally suffer from current crowding at the contact edges [4].

In our search for new general methods to reduce  $R_c$ , we realized it is necessary to also develop a better analysis and understanding of  $R_c$ . Much of the work over the past decade has focused on characterizing the dependence of  $R_c$  on  $V_{ds}$  and  $V_{gs}$  to given in effect the  $R_c(V_{ds}, V_{gs})$  surface. Several techniques have been developed and refined, including the TLM [5–8], gated four-probe (GFP) measurements [9–13] and scanning potentiometry [14–16], with TLM the technique of choice by far for *in device* characterization

since it requires only a set of  $L_{ch}$  rather than special structures, and is not limited to a particular device configuration [17].

For reasons of simplicity however,  $R_c$  has been conventionally obtained by extrapolation of  $R_{tot}$  to zero  $L_{ch}$  at constant  $(V_{ds}, V_{gs})$ . This requires  $\partial R_c / \partial L_{ch} |_{(V_{ds}, V_{gs})} = 0$ . For  $R_c$  to remain constant as  $L_{ch}$  increases,  $R_c$  needs to be independent of  $I_{sd}$ , since  $I_{sd}$  decreases as  $L_{ch}$  increases while  $(V_{ds}, V_{gs})$  is held constant. This prerequisite cannot be met in general, and so this approach is fundamentally flawed. Readers may wish to look ahead to Fig. 3 to see examples of the explicit dependence of  $R_c$  on  $I_{sd}$ . Some authors further impose the condition of intercept convergence for different  $V_{gs}$ , which requires that both  $\mu_{FET}$  and  $R_c$  are both independent of  $\sigma$ , another unrealistic assumption.

Various injection models for the contact and the SCLC conduction model for the contact region intrinsically produce nonlinear current–voltage ( $I$ – $V$ ) characteristics and hence nonlinear  $R_c$ . For in-plane configurations, it is further known that  $R_c$  decreases with increasing  $\sigma$  because of narrowing of the depletion width at the contact [18], while for staggered configurations,  $R_c$  may be expected to decrease with increasing  $\sigma$  because of carrier back-diffusion into the contact region to improve injection. Recent work has found that the diffusion tail can contribute to a significant ohmic current in diodes [19].  $\mu_{FET}$  may also have a dependence on  $\sigma$  [20]. Thus it is more appropriate to characterize  $R_c$  at constant  $(I_{sd}, \sigma)$ .

Another key feature of early work is their obsession with  $R_c$  itself. Although  $R_c$  is an important device parameter, it is not fundamental, but depends on device dimensions and geometry. For the staggered configuration, this includes the intervening semiconductor film thickness  $t$ , electrode length  $L_e$ , current transfer length  $L_T$ , sheet resistance  $S$  of the channel extended over (or under) the contact region, and the specific contact resistance  $r_{c,i}$  of the

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