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# Origin of bias stress induced instability of contact resistance in organic thin film transistors

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#### ARTICLE INFO

Article history:
Received 11 January 2011
Received in revised form 7 February 2011
Accepted 21 February 2011
Available online 4 March 2011

Keywords:
Bias stress effect
Organic thin film transistors
Contact resistance
Pentacene
Stability

#### ABSTRACT

We report a study on the contact resistance instability induced by the bias stress in staggered pentacene thin film transistors, combining the bias stress measurements with the transfer line method. The contact resistance is increasing with the stress time, and two device parameters are found to contribute to this contact resistance instability: one is the threshold voltage increase due to the charge trapping in the charge accumulation layer; the other is the effective contact length increase due to the charge trapping in the pentacene bulk in the contact region. The gold contact shows lower contact resistance stability compared with the copper contact, which is ascribed to higher density of the deep trap states at the gold contact. This work suggests that the time-dependent charge trapping is responsible for the bias stress effect in organic thin film transistors.

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#### 1. Introduction

Significant efforts and progress have been made towards diverse applications of organic thin film transistors (OTFTs) [1-3], covering the fields of flat-panel displays, radio-frequency identification tags, chemical and biological sensing, etc. For all practical applications, operation stability of OTFTs is critically important, and thus the typically strong bias stress effect in OTFTs [4-8] must be effectively suppressed. The bias stress effect refers to the drain current  $(I_D)$  instability of OTFTs with prolonged operation time, and it is well documented that this effect stems from the threshold voltage  $(V_T)$  shift accompanied with approximately unchanged field effect mobility ( $\mu_{FE}$ ) [4–8]. However, there are experimental evidences [8,9] revealing that not only the  $V_T$  shift in the channel region, but also the contact resistance ( $R_C$ ) change in the contact region, are responsible for the bias stress induced  $I_D$  instability. In the linear regime,  $I_D$  can be expressed as [8]

$$I_{D}(t) = \frac{V_{DS}}{R_{ch}(t) + R_{C}(t)}$$

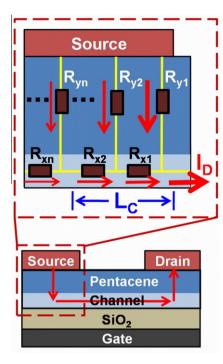
$$= \frac{V_{DS}}{\frac{L}{W\mu_{FE}C_{i}[V_{CS} - V_{TO} - \Delta V_{T}(t)]} + R_{CO} + \Delta R_{C}(t)}$$
(1)

where t is the stress time,  $R_{\rm ch}$  is the channel resistance, L and W are the channel length and channel width, respectively,  $C_i$  is the insulating layer capacitance per unit area,  $V_{\rm DS}$  and  $V_{\rm GS}$  are the drain bias and gate bias, respectively,  $\Delta V_T(t)$  is the  $V_T$  shift at t with respect to initial  $V_{TO}$ , and  $\Delta R_C(t)$  is the  $R_C$  change at t with respect to initial  $R_{CO}$ . Although the microscopic mechanism of  $\Delta V_T$  in OTFTs has been extensively investigated [4], the origin of  $\Delta R_C$  under bias stress condition remains unclear. This issue is of great importance for both fundamental understanding on the bias stress effect and practical approach to highly stable OTFTs.

A precise measurement and a comprehensive description of  $R_C$  are the prerequisites to elucidate bias stress induced  $\Delta R_C$  in OTFTs. Our previous works [10,11] report a crowding current model, which can well interpret the  $R_C$  behavior at different  $V_{\rm GS}$  and temperature (T). This model concerns the fact that the local electric field

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**Fig. 1.** Schematics of an equivalent circuit at source contact in a staggered OTFT, where charge accumulation layer is shown at vicinity above dielectric layer. Current crowding behavior and effective contact length are illustrated.

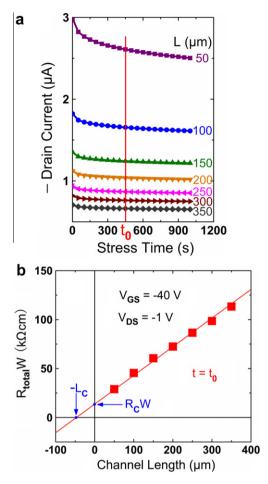
distribution in the contact region of OTFTs is not spatially uniform, and thus  $R_C$  is the total resistance of an equivalent circuit which can simulate the current flow through the contact region. Fig. 1 shows the equivalent circuit for the crowding current model in a staggered OTFT (top contact with bottom gate), where  $R_x$  and  $R_y$  are the local accumulation layer resistance in the horizontal direction and local bulk resistance in the vertical direction, respectively. The deduced expression of  $R_C$  has the same form as  $R_{\rm ch}$ , i.e. [10,12]

$$R_{\rm C} = \frac{L_{\rm C}}{W \mu_{\rm FF} C_i (V_{\rm GS} - V_{\rm T})} \tag{2}$$

where  $L_C$  is the effective contact length referring to the equivalent extended L due to the existence of  $R_C$ . We measured  $\Delta R_C$  under bias stress condition, and observed a continuous increase of both  $V_T$  and  $L_C$  with t. The observations indicate that the bias stress induced  $R_C$  instability stems from the time-dependent charge trapping, which occurs both in the charge accumulation layer and in the organic bulk in the contact region. The systematical comparison between the gold (Au) and copper (Cu) contacts suggests the charge trap distribution in the contact region having a great influence on the  $R_C$  instability.

#### 2. Experimental

The pentacene-based OTFTs were fabricated on the heavily doped silicon (Si) substrates with 200-nm-thick thermal oxide ( $SiO_2$ ) layers (University Wafer). After



**Fig. 2.** (a) Drain current vs stress time in a set of pentacene-based OTFTs (Au contact) with varied channel lengths. (b) Transfer line method plot (normalized device total resistance vs channel length) of a set of pentacene-based OTFTs (Au contact) at a particular time point marked in (a), by which contact resistance and effective contact length can be precisely extracted. All TLM plots at different time points show good linearity, indicating that there is no channel length dependence of the threshold voltage shift.

standard cleaning, the substrates were precoated with a self-assembling monolayer of  $\beta$ -phenethyltrichlorosilane (TCI, immersed in  $\beta$ -phenethyltrichlorosilane solution for 6 h in a glove box). The pentacene (TCI, purified with temperature gradient sublimation) films with 40 nm thickness were subsequently deposited in high vacuum about  $5\times 10^{-5}$  Pa, where the deposition rate and substrate temperature were kept at about 0.1 Å/s and 70 °C, respectively. Eventually, a set of OTFTs, having an identical W = 750  $\mu$ m and varied L = 50–350  $\mu$ m with 50  $\mu$ m interval [8], were defined by depositing Au or Cu top electrodes (electrode length 100  $\mu$ m, thermal evaporation through a shadow mask).

The bias stress measurements were carried out at room temperature in a high vacuum (about  $1 \times 10^{-4} \, \text{Pa}$ ) probe station. After a quick transfer characteristics scan at t = 0 s,  $I_D$  at ON state ( $V_{DS} = -1 \, \text{V}$ ,  $V_{GS} = -40 \, \text{V}$ ) was continuously measured for 1000 s, followed by another quick transfer characteristics scan at  $t = 1000 \, \text{s}$ . As an example, the initial

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