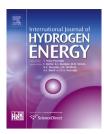


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#### **Short Communication**

# Study on the synthesis and hydrogen storage properties of Mg<sub>2</sub>CuH<sub>3</sub>



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#### ABSTRACT

In this study,  $Mg_2CuH_3$  was prepared using the replacement-diffusion method, and its structure was confirmed by X-ray photoelectron spectroscopy. The hydrogen storage properties of  $Mg_2CuH_3$ , such as dehydrogenation temperature and hydrogen content, were subsequently characterized. Results indicate that  $Mg_2CuH_3$  is a multiphase material and that the main phase is composed of  $MgCu_2$  and  $MgH_2$ . The optimum reaction conditions for the synthesis of  $Mg_2CuH_3$  are as follows: 6 MPa hydrogen, hydriding reaction temperature of 350 °C, and reaction time of 5 h. The onset dehydrogenation temperature of  $Mg_2CuH_3$  is about 420 °C, which is lower than that of  $MgH_2$  (440 °C). The dehydrogenation peak temperature of  $Mg_2CuH_3$  is close to that of  $MgH_2$ . The hydrogen contents of  $Mg_2CuH_3$  and  $MgH_2$  as measured by simultaneous thermal analysis DSC–TG are about 2.36% and 7.4%, respectively, which are near the results measured by elementary analysis and lower than the theoretical values probably because of the existence of some impurities.

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#### Introduction

Hydrogen is a promising non-polluting power source because of its high-energy content (124 MJ/kg), which is much higher than that of other chemical fuels, such as petroleum (44 MJ/kg) [1]. Safe and efficient hydrogen storage systems must be developed for the practical use of hydrogen energy. Currently, one of the most attractive methods of hydrogen storage is the use of metal hydrogen systems [1–4]. Given their (a) light weight, (b) high storage capacity, and (c) low cost, magnesium-based alloys are among the most attractive materials for hydrogen storage, and their hydrogen storage capacity exceeds that of all known reversible metal hydrides [5,6]. At present, numerous studies on magnesium-based alloys focus on Mg<sub>2</sub>Ni as typified by A<sub>2</sub>B. However, it has almost no

practical application because it has poor hydriding—dehydriding properties at ambient temperature, is thermodynamically too stable, and is kinetically too slow. Many efforts have been recently made to solve these problems. Partial element replacement and the addition of other elements are very effective methods to improve the hydriding—dehydriding properties of the Mg<sub>2</sub>Ni series. The addition of Cu catalyzes the hydrogen-absorption reaction and increases the plateau of the P—C—T curves of Mg<sub>2</sub>Ni [7,8].

 $Mg_2Cu$  as typified by  $A_2B$  is another important magnesium-based alloy for hydrogen storage and nominally provides 2.6 wt% of hydrogen.  $Mg_2CuH_3$  has potential application in pyrotechnics and energetic materials [9]. However, reports on the hydrogen storage properties of  $Mg_2Cu$  are still very few [10,11].

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In this study,  $Mg_2CuH_3$  was prepared and its hydrogen storage properties, such as dehydrogenation temperature and hydrogen content, were characterized. The optimum reaction conditions for the synthesis of  $Mg_2CuH_3$  were also studied.

#### Experimental section

The source materials consisting of Mg powder 99%, acetonitrile (CAN, AR grade), CuCl<sub>2</sub> (AR grade), hydrogen, nitrogen, and argon were obtained commercially. All reagents were used as received without further purification.

#### Preparation and structure characterization of magnesiumbased hydrogen storage materials

Mg<sub>2</sub>CuH<sub>3</sub> was prepared through the replacement-diffusion method (RDM). Mg (with a purity of 99.8% and average particle size of 20  $\mu m$ ) and anhydrous CuCl<sub>2</sub> were taken in the correct proportion and reacted in dry CAN in a flask. The flask was shaken for several minutes, and the reaction temperature was kept at 45 °C for 4 h. During this process, CuCl<sub>2</sub> was dissolved, and Cu<sup>2+</sup> was replaced with Mg. The yielded precipitate was separated from the solution by filter and washed with dry acetone. The precipitate was then heated under an argon atmosphere (3 atm) in a stainless steel vessel. The vessel was heated at 550 °C and kept at this temperature for 3 h, during which the component of the precipitate interdiffused in a solid state. Finally, the vessel was cooled at room temperature, and the resultant Mg<sub>2</sub>Cu was obtained.

The yielded  ${\rm Mg_2Cu}$  was placed in a stainless steel reactor and was evacuated to about  $10^{-2}$  torr. Then, 6 MPa of hydrogen was introduced to the reactor and heated at 350 °C for 5 h. The reactor was slowly cooled at room temperature, and  ${\rm Mg_2CuH_3}$  was finally obtained.

#### Structure and property characterization of magnesiumbased hydrogen storage materials

The structural analysis of magnesium-based hydrogen storage materials was performed by X-ray diffraction (XRD) using a Bruker D8 Siemens diffract meter with Cu K $\alpha$  radiation. The H content and onset dehydrogenation temperatures of the samples were measured with a thermal analyzer TA DSC—TG SDT Q600 apparatus. The H content in the samples was also determined by elementary analysis using Elementar Analysensysteme Vario EL III Elemental Analyzer.

#### Results and discussions

#### Structure of Mg<sub>2</sub>Cu and Mg<sub>2</sub>CuH<sub>3</sub>

The X-ray diffraction pattern of  $Mg_2Cu$  is provided in Fig. 1, which shows that the XRD Bragg peaks at  $20.3^{\circ}$ ,  $22.9^{\circ}$ ,  $37.4^{\circ}$ ,  $40.3^{\circ}$  and  $46^{\circ}$  correspond to the XRD peaks of  $Mg_2Cu$  and that  $Mg_2Cu$  has a hexagonal crystal structure. No obvious oxide

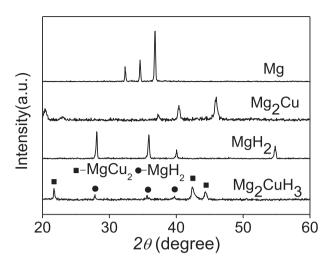


Fig. 1 - XRD patterns of Mg<sub>2</sub>Cu and Mg<sub>2</sub>CuH<sub>3</sub>.

phase and Mg phase trace are observable in the XRD pattern of Mg  $_{2}\text{Cu}$  .

Fig. 1 shows the XRD spectrum of Mg<sub>2</sub>CuH<sub>3</sub>. In the figure, the XRD Bragg peaks at 21.7°, 42.4°, and 44.4°, which represent further developed versions of the humps correspond to the XRD peaks of MgCu<sub>2</sub>. The XRD peaks at 27.9°, 35.7°, and 39.7° correspond to the XRD peaks of MgH<sub>2</sub>. These findings show that Mg<sub>2</sub>CuH<sub>3</sub> is clearly a multiphase material and that the main phases are composed of MgCu<sub>2</sub> and MgH<sub>2</sub>. Hydrogen is stored in Mg<sub>2</sub>CuH<sub>3</sub> in the form of MgH<sub>2</sub>, and this property is the same as that of other magnesium-based hydrogen storage materials. MgCu<sub>2</sub> and MgH<sub>2</sub> are the products of the hydriding reaction of Mg<sub>2</sub>Cu with H<sub>2</sub>. The hydriding reaction of Mg<sub>2</sub>Cu with H<sub>2</sub> is presented in Ref. [9]:

 $2Mg_2Cu + 3H_2 = MgCu_2 + 3MgH_2.$ 

#### SEM images of Mg<sub>2</sub>CuH<sub>3</sub>

Fig. 2 shows the SEM images of  $Mg_2CuH_3$ . In the figure, the sample particles are packed loosely. The size dispersion of the sample particles is nonuniform, and the average particle size is about 10  $\mu$ m. The figure also shows some cracks on the surfaces of the particles. After reaction with  $H_2$ , the lattice parameters and lattice volume of the metal increase, thereby increasing the metal volume and generating cracks on the outer and inner surfaces of the alloy.

#### Dehydrogenation temperature of Mg<sub>2</sub>CuH<sub>3</sub>

Dehydrogenation temperature is an important property of hydrogen storage materials. In this study, the dehydrogenation temperature of  $Mg_2CuH_3$  was measured using a DSC–TG simultaneous thermal analyzer, and the curves of DSC–TG are shown in Fig. 3. The figures show that the DSC curve of  $Mg_2CuH_3$  is similar to that of  $MgH_2$  and that only one thermal decomposition peak that corresponds to dehydrogenation

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