



# Effects of property variation and ideal solution assumption on the calculation of the limiting current density condition of alkaline fuel cells

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## ARTICLE INFO

### Article history:

Received 11 January 2011

Received in revised form 3 February 2011

Accepted 4 February 2011

Available online 12 February 2011

### Keywords:

Alkaline fuel cell

Ideal solution

Property effect

Limiting current density

## ABSTRACT

A computational study of the electrochemical hydrodynamic process in an alkaline fuel cell was conducted. The computation relaxed the ideal solution assumption, accounted for thermodynamic solubility of the reactants, and allowed for property variations due to temperature and concentration effects. The results showed that the ideal solution assumption is not adequate for calculation of the transport process of the concentrated electrolyte considered, 7 M. The ideal solution formulation resulted in a lower limiting current density condition by about 50% than that predicted by the non-ideal solution formulation. The study also showed that the thermal condition is important to the calculation of the limiting current density condition. The calculated limiting current density increased by about 30% when the boundary condition was changed from isothermal to adiabatic. The computational results suggest that maintaining a uniform KOH concentration in the electrolyte (for example, at design point of 7 M) be an effective measure to increase the limiting current density condition.

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## 1. Introduction

Stationary fuel cell is a viable option for electrical power generation from renewable sources. For example, H<sub>2</sub> produced by solar or wind turbine based electrolysis can be used to fuel the fuel cells. Among the fuel cell platforms, alkaline fuel cell (AFC) remains a good prospect as it has high reliability and it can use non-precious metal for the electrodes [1–6,23]. However, to be competitive with other power sources, the power density (as well as the cost of manufacturing, operation and maintenance) needs to be improved. A CFD based study of the electrochemical hydrodynamic process that sets the limiting current density condition is conducted. The purpose of this study is to gain a better understanding of the mechanisms critical to setting the limiting current density condition, and to demonstrate the application of CFD based simulation to aid design consideration.

The CFD formation accounts for the electrochemical reaction, charge and species transport, and thermodynamics of gas solubility in the electrolyte. The mathematical models that describe the transport processes are available in the literature, e.g., see [7–13].

However, most transport models were based upon the assumption of ideal solution for the calculation of the transport properties. Error associated with the ideal solution assumption was not assessed. Furthermore, most CFD studies reported in literature assumed an isothermal system. The temperature effects were not evaluated. In this paper, the ideal solution assumption was relaxed and the temperature effects were examined. The objectives of this paper are (a) to examine the effects on CFD calculation due to the ideal solution and isothermal assumptions, and (b) to gain insights into the mechanisms that are critical to setting the limiting current density condition.

## 2. Formulation

### 2.1. Transport equations

Major assumptions invoked are (a) Newtonian fluid, (b) negligible pressure effects on enthalpy, (c) negligible magnetic effects due to electrical field, (d) negligible pressure and temperature effects on diffusion transport, (e) negligible viscous dissipation, pressure work, and Dufour effects in energy equation, (f) no homogeneous chemical reactions, (g) electroneutrality, (h) homogeneous and continuous media for gas and liquid phase, (i) local thermal equilibrium, (j) vapor–liquid equilibrium at the gas–liquid interface, and (k) negligible electrical resistance of the electrodes. The governing equations describing the transport of mass, momentum, species, energy and charge balance are summarized in Table 1. The

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**Nomenclature**

$a_k$	activity of species $k$
$a_{\beta\gamma}$	specific interfacial area between phase $\beta$ (liquid) and phase $\gamma$ (gas) ( $\text{m}^{-1}$ )
$a_{\beta\sigma}$	specific interfacial area between phase $\beta$ (liquid) and phase $\sigma$ (solid) ( $\text{m}^{-1}$ )
$C_k$	molar concentration of species $k$ ( $\text{kmol m}^{-3}$ )
$C_p$	specific heat ( $\text{J kg}^{-1} \text{K}^{-1}$ )
$D_k$	diffusion coefficient of species $k$ into the solution/mixture ( $\text{m}^2 \text{s}^{-1}$ )
$D_{kj}$	multicomponent Maxwell–Stefan binary diffusion coefficient ( $\text{m}^2 \text{s}^{-1}$ )
$d_f$	fiber diameter (m)
$E$	electric potential (V)
$F$	Faraday constant ( $\text{C kmol}^{-1}$ )
$g$	gravitational acceleration ( $\text{m s}^{-2}$ )
$H$	Henry's constant ( $\text{kmol m}^{-3} \text{atm}^{-1}$ )
$i$	current density ( $\text{A m}^{-2}$ )
$i_0$	exchange current density ( $\text{A m}^{-2}$ )
$\mathbf{i}$	vector quantity of current density ( $\text{A m}^{-2}$ )
$i_n$	current density at solid–liquid interface ( $\text{A m}^{-2}$ )
$\mathbf{j}_k$	vector quantity of mass flux of species $k$ ( $\text{kg m}^{-2} \text{s}^{-1}$ )
$K$	absolute permeability ( $\text{m}^2$ )
$k^r$	relative permeability
$k_K$	Kozeny constant
$k_{scx}$	Setschenow salt effect parameter
$M_k$	molecular weight of species $k$ ( $\text{kg kmol}^{-1}$ )
$m$	molality ( $\text{mol kg}^{-1}$ )
$n$	number of electron transfer
$p$	pressure (Pa)
$p_c$	capillary pressure (Pa)
$p_s$	saturation vapor pressure (Pa)
$q_k$	stoichiometric coefficient of species $k$
$R_u$	universal gas constant ( $\text{J kmol}^{-1} \text{K}^{-1}$ )
$S$	entropy ( $\text{J kmol}^{-1} \text{K}^{-1}$ )
$S_r$	reduced phase saturation
$s$	saturation
$s_{im}$	immobile saturation
$s_k$	stoichiometric coefficient of species $k$
$T$	temperature (K)
$t$	time (s)
$t_k$	transference number of species $k$
$U$	open cell potential (V)
$u_k$	mobility of species $k$ ( $\text{m s}^{-1} \text{kmol N}^{-1}$ )
$v$	velocity vector ( $\text{m s}^{-1}$ )
$x_k$	mole fraction of species $k$
$Y_k$	mass fraction of species $k$
$Z_k$	charge number of species $k$

**Greek**

$\alpha$	transfer coefficient
$\delta$	film thickness (m)
$\gamma_{\pm, C}$	mean activity coefficient based on molarity
$\varepsilon$	porosity
$\eta$	local overpotential (V)
$\kappa$	electrical conductivity ( $\text{S m}^{-1}$ )
$\kappa^D$	diffusion conductivity ( $\text{A m}^{-1}$ )
$\lambda$	thermal conductivity ( $\text{W m}^{-1} \text{K}^{-1}$ )
$\lambda_k^0$	limiting ionic equivalent conductance of ion $k$ ( $\text{S m}^2 \text{kmol}^{-1}$ )
$\mu$	dynamic viscosity ( $\text{kg s}^{-1} \text{m}^{-1}$ )
$\mu_k$	chemical potential of species $k$ ( $\text{J kmol}^{-1}$ )
$\nu$	stoichiometric coefficient

$U_k$	number of cation or anion produced by the dissociating electrolyte
$\theta_c$	contact angle
$\rho$	density ( $\text{kg m}^{-3}$ )
$\sigma$	surface tension ( $\text{N m}^{-1}$ )
$\tau$	normal or shear stress ( $\text{N m}^{-2}$ )
$\Phi$	electric potential at electrolyte phase (V)

**Subscripts**

$a$	anode
$c$	cathode
$e$	electrolyte
$g$	gas
$i, j, k$	species
$l$	liquid
$m$	mixture
$nw$	non-wetting
$T$	total
$w$	wetting
$\beta$	liquid phase
$\gamma$	gas phase
$\sigma$	solid phase
$0$	standard state, pressure at 1 atm or solvent or reference value
$+$	cation
$-$	anion

**Superscripts**

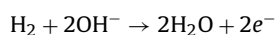
$a$	anode
$c$	cathode
$eff$	effective
$h$	energy
$i$	charge
$m$	mass
$r$	reference state
$\beta$	liquid phase
$\gamma$	gas phase
$\sigma$	solid phase
$0$	standard state, pressure at 1 atm, or solvent/reference state

respective source terms are given in Table 2. The source terms account for (a) mass and species addition or removal due to gas solubility and  $\text{H}_2\text{O}$  phase change, (b) momentum exchange due to Darcian flow in porous electrodes, (c) energy source or sink terms due to heat and entropy generation at catalyst layer, Joule heating in separator and catalyst layer, and latent heat of  $\text{H}_2\text{O}$  phase change, and (d) charge generation at catalyst layer. The constitutive equations describing the reaction rate (Butler–Volmer equation), capillary pressure (Leverett–J function), and physical properties are given in Table 3. Conservation equation of the liquid-phase species is solved only for  $\text{OH}^-$ . The mass fraction of  $\text{K}^+$  is calculated from electroneutrality.

**2.2. Electrochemical reaction**

One-step electrochemical reactions are assumed for anode and cathode electrodes,

Anode:



(1)

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