



Structural change during charge–discharge for iron substituted lithium manganese oxide



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HIGHLIGHTS

- Fe-substituted Li_2MnO_3 was prepared by coprecipitation–calcination method.
- On initial charging, Fe ion moved to the tetrahedral 8j site.
- Stability of layered rock-salt structure sensitive to the mode of initial charging.

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ABSTRACT

For this study, Fe-substituted Li_2MnO_3 ($\text{Li}_{1+x}(\text{Fe}_{0.25}\text{Mn}_{0.75})_{1-x}\text{O}_2$, $0 < x < 1/3$) was prepared using coprecipitation–calcination. The change in the cation distribution was examined after charge–discharge using a monoclinic Li_2MnO_3 unit cell ($C2/m$). At the initial Li-extraction, Fe ion moved to the tetrahedral 8j site. At the end of charging, transition metals moved from 4g and 2b sites in (Mn, Fe)–Li layer to 2c and 4h sites in the Li-layer via 4i and 8j sites. The cation random distribution was maintained after the end of discharging. The stability of layered rock-salt phase after cycle testing depended on the mode of charging; although the positive electrode decomposed to a mixture of layered rock-salt and spinel phases by typical galvanostatic charging, the positive electrode remained a single phase with a layered rock-salt structure by application of stepwise charging. Careful control of the charging mode at the initial cycle is important for Fe-substituted Li_2MnO_3 positive electrode material.

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1. Introduction

Large-scale lithium-ion batteries are now a necessary power source for use in electrical vehicles. The constituent positive electrode material for the battery must have high capacity. Among the proposed positive electrode materials, Li-rich layered oxide, LiMO_2 – Li_2MnO_3 ($M = \text{Ni}_{1/2}\text{Mn}_{1/2}$, $\text{Ni}_{1/3}\text{Mn}_{1/3}\text{Co}_{1/3}$) solid solution [1,2] is attractive because of its specific capacity higher than about $200 \text{ mAh} \cdot \text{g}^{-1}$. Although the charge–discharge mechanism remains unclear, participation of oxide ion as a redox center as well as Co and Ni ions has been suspected [3–6]. Structural change during the

charge–discharge cycle has also examined [5,7–9]. Lu and Dahn proposed oxygen loss from the structure after first charging to 4.8 V [7]. Jiang et al. observed stabilization of the cation random structure at discharged state after high-voltage charging at voltages higher than 4.6 V [9].

LiFeO_2 – Li_2MnO_3 solid solution (Fe substituted Li_2MnO_3 , $\text{Li}_{1+x}(\text{Fe}_y\text{Mn}_{1-y})_{1-x}\text{O}_2$, $0 < x < 1/3$, $0 < y \leq 0.5$) is also attractive as a high-capacity 3 V class positive electrode material ($>200 \text{ mAh} \cdot \text{g}^{-1}$) [10–12] because of its utilization of cheap and naturally abundant Fe. The complex charge–discharge mechanism was examined mainly using analytical TEM [13–15]. The sample with $y = 0.5$ was a composite consisting of layered Fe-substituted Li_2MnO_3 and cubic Mn-substituted LiFeO_2 [13]. On initial charging, Li extraction occurred from the cubic phase below 4.5 V. Then Li_2O extraction occurred from the layered phase above 4.5 V [14]. Oxide ion

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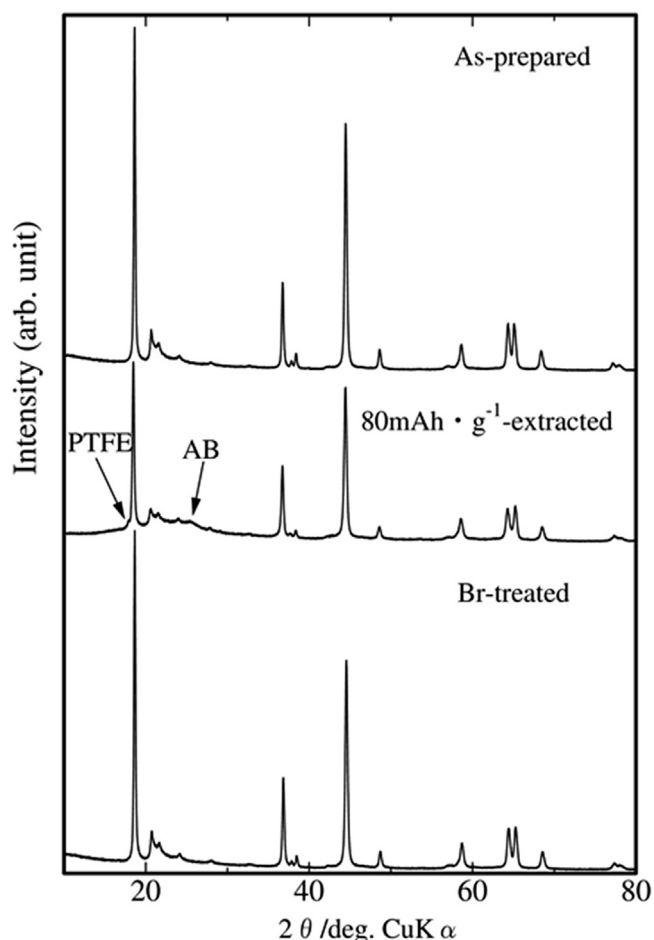


Fig. 1. X-ray diffraction patterns for as-prepared, 80 mAh·g⁻¹-extracted, and Br-treated samples.

Table 1

Structural parameters resulted from X-ray Rietveld analysis using monoclinic layered rock-salt Li₂MnO₃ (C2/m) and cubic spinel (Fd $\bar{3}$ m) unit cells and spontaneous magnetization values obtained from magnetization measurement.

(a) Fraction and lattice parameters of both phases and spontaneous magnetization values									
Sample	Layered rock-salt phase (C2/m)					Spinel phase(Fd $\bar{3}$ m)		Spontaneous magnetization/Gcm ³ ·g ⁻¹	
	Fraction/%	a/Å	b/Å	c/Å	β /deg.	V/Å ³	Fraction/%		a/Å
As-prepared	100	4.9673(6)	8.5809(7)	5.0304(4)	109.177(10)	202.5(7)	–	–	0.0054(10)
Br-treated	100	4.9513(7)	8.5638(8)	5.0269(5)	109.135(14)	201.4(9)	–	–	0.0005(7)
80 mAh/g extracted	100	4.9416(7)	8.5512(10)	5.0269(5)	109.212(11)	200.6(8)	–	–	0.008(3)
5c-S	100	4.9832(10)	8.6114(15)	4.9997(8)	109.628(16)	202.1(12)	–	–	0.008(2)
5d-S	100	5.0145(10)	8.6824(11)	5.0674(7)	109.303(18)	208.2(13)	–	–	0.008(2)
14d-S	100	5.0368(7)	8.6644(9)	5.0731(6)	109.405(10)	208.8(7)	–	–	0.0072(11)
1c-G	100	4.9680(11)	8.5914(16)	4.9717(8)	109.553(19)	200.0(13)	–	–	0.008(2)
1d-G	100	5.0795(10)	8.7965(13)	5.1046(7)	109.423(16)	215.1(12)	–	–	0.007(2)
10d-G	85.39	5.0346(11)	8.8560(14)	5.0920(9)	109.113(13)	214.5(10)	14.61	8.532(5)	0.01239(8)

(b) Transition metal occupancy at each site (g) and sum of occupancies (g _{total}) for Each phase										
Sample	Layered rock-salt phase (C2/m)							Spinel phase(Fd $\bar{3}$ m)		
	g _{4g}	g _{2b}	g _{2c}	g _{4h}	g _{4i}	g _{8j}	g _{total} ^a	g _{8a}	g _{16d}	g _{total} ^b
As-prepared	0.742(4)	0.451(3)	0(fixed)	0.0838(19)	0(fixed)	0(fixed)	0.701(5)	–	–	–
Br-treated	0.739(4)	0.409(4)	0(fixed)	0.011(2)	0(fixed)	0.0248(9)	0.668(7)	–	–	–
80 mAh/g extracted	0.606(4)	0.403(4)	0.0735(3)	0.067(2)	0(fixed)	0.0681(9)	0.698(7)	–	–	–
5c-S	0.566(7)	0.564(10)	0.119(5)	0.119(3)	0.065(4)	0.071(2)	0.822(14)	–	–	–
5d-S	0.567(4)	0.522(6)	0.142(3)	0.047(2)	0.047(2)	0.0357(15)	0.743(11)	–	–	–
14d-S	0.580(4)	0.647(5)	0(fixed)	0.1684(17)	0(fixed)	0.0682(7)	0.805(16)	–	–	–
1c-G	0.511(6)	0.577(9)	0.176(5)	0.124(3)	0.081(3)	0.0811(19)	0.837(12)	–	–	–
1d-G	0.501(4)	0.529(7)	0.215(4)	0.162(2)	0.033(3)	0.0334(16)	0.756(10)	–	–	–
10d-G	0.498(5)	0.522(9)	0.238(7)	0.048(5)	0.104(5)	0.092(3)	0.809(14)	0.97(2)	1(fixed)	2.97(2)

^a g_{total} means transition metal content per chemical formula, as calculated from the equation g_{total}=(2g_{4g} + g_{2g})/3+(g_{2c} + 2g_{4h})/3 + 2(g_{4i} + 2g_{8j})/3.

^b g_{total} means transition metal content per chemical formula, as calculated from the equation g_{total} = g_{8a} + 2g_{16d}.

extraction and insertion was observed at the end of initial charging and discharging, respectively, suggesting that oxide ions act as a redox center not only during charging but also during discharging [15]. Stabilization of cation random structure was observed at 1 cycled sample [15] like in Ni substituted Li₂MnO₃ [9]. The electrochemical characteristics of sample with y = 0.3 were improved drastically using stepwise charging [16], as reported by Ito et al. [17]. Application of stepwise charging engenders suppression of the initial O₂ gas generation on charging up to 4.8 V and improves cyclability of C/Li_{1+x}(Fe_{0.3}Mn_{0.7})_{1-x}O₂ cell [17]. However, the effects of the stepwise charging on structural change and the cyclability remain unknown.

As described in this paper, the structural change of the sample with y = 0.25 was examined after stepwise application and galvanostatic charging up to the tenth cycle. *Ex-situ* X-ray Rietveld analysis was used mainly by combination with Fe and Mn K-edge X-ray absorption fine structure (XAFS), magnetization measurement, neutron diffraction, and ⁵⁷Fe Mössbauer spectroscopy.

2. Experimental

Li_{1+x}(Fe_{0.25}Mn_{0.75})_{1-x}O₂ has been prepared by coprecipitation–calcination method (0.25 mol/batch, as-prepared sample). For the coprecipitation process, a Fe–Mn mixed aqueous solution was prepared by dissolving Fe(NO₃)₃·9H₂O and MnCl₂·4H₂O (reagent grade; Wako Pure Chemical Industries Ltd.) into distilled water. The Fe–Mn solution was dripped into cooled LiOH solution including ethanol (antifreeze reagent) at –10 °C for 2–3 h to avoid the formation of spinel ferrite phases. The Fe–Mn coprecipitate was aged by bubbling air for 2 days. It was then isolated by filtration. The aged coprecipitate was mixed with LiOH aqueous solution including 0.375 mol of LiOH·H₂O. Then the mixture was dried at 100 °C. During the calcination process, the dried mixture was calcined at 850 °C for 1 h in air atmosphere after pulverization. The product was washed using distilled water, filtered, and then dried at 100 °C.

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