

# Conductivity of 70Li<sub>2</sub>S·30P<sub>2</sub>S<sub>5</sub> glasses and glass–ceramics added with lithium halides

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## ABSTRACT

Glasses and glass–ceramics of (100 − y)(0.7Li<sub>2</sub>S·0.3P<sub>2</sub>S<sub>5</sub>)·yLiX (mol%) (0 ≤ y ≤ 20, X = F, Cl, Br, and I) were synthesized using mechanical milling and subsequent heat treatment. The conductivities of glasses added with LiBr and LiI improved with increasing lithium halide contents. Larger halide ions produced higher conductivity. All glass–ceramic samples contained Li<sub>7</sub>P<sub>3</sub>S<sub>11</sub> crystals. The Li<sub>7</sub>P<sub>3</sub>S<sub>11</sub> crystal crystallinity was degraded with increasing lithium halide content. The composition dependence of conductivities differed depending on the added lithium halides. Incorporation of LiBr was most effective for increasing the 70Li<sub>2</sub>S·30P<sub>2</sub>S<sub>5</sub> glass–ceramic conductivity.

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## 1. Introduction

Lithium ion batteries with high energy density are important components of portable electronic equipment such as mobile phones and laptop computers. Large capacity cells are also put into practical use and are adopted as power supplies for electric vehicles. Large cells are anticipated for use in electric power grids with the aim of power storage and load-frequency control. The high energy density of lithium ion batteries is attributable to the high voltage of the cells. Liquid electrolytes containing organic solvents are used in lithium ion batteries because they are stable under the high voltage of the cells. However, organic electrolytes pose a risk of combustion because of their flammability. All-solid-state lithium batteries using solid electrolytes are anticipated to resolve persistent safety problems.

Non-flammable inorganic electrolytes, especially oxide and sulfide glasses and glass–ceramics, are attractive as electrolytes of all-solid-state lithium batteries because they show high lithium ion conductivity [1–14]. Oxide glasses in the binary Li<sub>2</sub>O–B<sub>2</sub>O<sub>3</sub> system synthesized by melt quenching have poor conductivity of 10<sup>−7</sup> S cm<sup>−1</sup> at room temperature [1]. However, the addition of lithium halides to the glasses increases their conductivity. Ternary glass of 23Li<sub>2</sub>O·42B<sub>2</sub>O<sub>3</sub>·35LiCl (mol%) shows conductivity of 10<sup>−6</sup> S cm<sup>−1</sup> at room temperature [2]. The conductivity increases concomitantly with increasing lithium halide content. Given equal lithium halide contents, the larger the

halide ion is, the higher the conductivity is. Sulfide glasses in the binary Li<sub>2</sub>S–B<sub>2</sub>S<sub>2</sub> system synthesized by melt quenching have high conductivity of 10<sup>−4</sup> S cm<sup>−1</sup> at room temperature [3,4]. Incorporation of LiI into the Li<sub>2</sub>S–B<sub>2</sub>S<sub>3</sub> glasses enhances conductivity up to 1.7 × 10<sup>−3</sup> S cm<sup>−1</sup> at the composition of 30Li<sub>2</sub>S·26B<sub>2</sub>S<sub>3</sub>·44LiI [3]. Glasses in the Li<sub>2</sub>S–SiS<sub>2</sub> system also have conductivity of 10<sup>−4</sup> S cm<sup>−1</sup> at room temperature [5–7]. The conductivity of Li<sub>2</sub>S–SiS<sub>2</sub> glasses is increased by the addition of lithium halides. The conductivity of the glasses added with LiI is higher than that of glasses added with LiBr of the same concentration [5]. In fact, 42Li<sub>2</sub>S·28SiS<sub>2</sub>·30LiI glass has conductivity of 1.8 × 10<sup>−3</sup> S cm<sup>−1</sup> [6]. Glasses in the Li<sub>2</sub>S–P<sub>2</sub>S<sub>5</sub> system prepared by melt quenching have conductivity of 10<sup>−4</sup> S cm<sup>−1</sup> at room temperature [4,8,9]. The addition of LiI to Li<sub>2</sub>S–P<sub>2</sub>S<sub>5</sub> glasses enhances conductivity just as it does with the other glasses. 37Li<sub>2</sub>S·18P<sub>2</sub>S<sub>5</sub>·45LiI glass shows conductivity of 1 × 10<sup>−3</sup> S cm<sup>−1</sup> [8,9]. The Li<sub>2</sub>S–P<sub>2</sub>S<sub>5</sub> glasses are synthesized by mechanical milling [10]. The Li<sub>2</sub>S–P<sub>2</sub>S<sub>5</sub> glasses obtained by mechanical milling show roughly equal conductivities of melt-quenched glasses. In addition, the glass-forming range achieved by mechanical milling is extended to higher Li<sub>2</sub>S contents than that by melt quenching. Sulfide glass–ceramics in the Li<sub>2</sub>S–P<sub>2</sub>S<sub>5</sub> system were prepared by crystallization of the milled glasses [11–13]. Crystal phases precipitated from the Li<sub>2</sub>S–P<sub>2</sub>S<sub>5</sub> glasses differ depending on the composition. The 80Li<sub>2</sub>S·20P<sub>2</sub>S<sub>5</sub> glass–ceramic, which has a thio-LISICON II analog phase as a primary crystal, shows conductivity of 1.3 × 10<sup>−3</sup> S cm<sup>−1</sup> at 25 °C [12,13]. The 75Li<sub>2</sub>S·25P<sub>2</sub>S<sub>5</sub> glass–ceramic has a thio-LISICON III analog phase and conductivity of 3.2 × 10<sup>−4</sup> S cm<sup>−1</sup> [12,13]. The 70Li<sub>2</sub>S·30P<sub>2</sub>S<sub>5</sub> glass–ceramic containing Li<sub>7</sub>P<sub>3</sub>S<sub>11</sub> crystal has high conductivity of 5.2 × 10<sup>−3</sup> S cm<sup>−1</sup> [14,15]. As sulfide crystals containing halide, lithium

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argyrodites of  $\text{Li}_6\text{PS}_5\text{I}$ ,  $\text{Li}_6\text{PS}_5\text{Br}$ , and  $\text{Li}_6\text{PS}_5\text{Cl}$  were synthesized [16,17].  $\text{Li}_6\text{PS}_5\text{Cl}$  showed high conductivity of  $1.3 \times 10^{-3} \text{ S cm}^{-1}$ .

As described above, incorporation of lithium halides into binary glasses is effective for enhancing the lithium ion conductivity. Conductivities depending on added lithium halides were investigated for  $\text{Li}_2\text{O}-\text{B}_2\text{O}_3$  and  $\text{Li}_2\text{S}-\text{SiS}_2$  glasses. The influence of added  $\text{LiI}$  on the conductivity was studied for  $\text{Li}_2\text{S}-\text{P}_2\text{S}_5$  glass. However, the influence of other lithium halides has not been clarified for  $\text{Li}_2\text{S}-\text{P}_2\text{S}_5$  glass. Moreover, the conductivities and structures of  $\text{Li}_2\text{S}-\text{P}_2\text{S}_5$  glass-ceramics added with lithium halides have not been investigated. Therefore we undertook research into  $\text{Li}_2\text{S}-\text{P}_2\text{S}_5$  glasses and glass-ceramics added with lithium halides. The properties of  $\text{Li}_2\text{S}-\text{P}_2\text{S}_5-\text{LiI}$  and  $\text{Li}_2\text{S}-\text{P}_2\text{S}_5-\text{LiBr}$  glasses and glass-ceramics had already been reported [18–20].

In this study, conductivities and structures depending on added lithium halides were discussed for ternary glasses and glass-ceramics of  $70\text{Li}_2\text{S} \cdot 30\text{P}_2\text{S}_5$  added with  $\text{LiF}$ ,  $\text{LiCl}$ ,  $\text{LiBr}$ , and  $\text{LiI}$ . The composition of  $70\text{Li}_2\text{S} \cdot 30\text{P}_2\text{S}_5$  was selected because the glass-ceramic of  $70\text{Li}_2\text{S} \cdot 30\text{P}_2\text{S}_5$  has the highest conductivity in the binary  $\text{Li}_2\text{S}-\text{P}_2\text{S}_5$  system. The ternary glasses and glass-ceramics were prepared. Their conductivities and crystalline phases were examined. The differences of the properties were studied from the perspective of added halides.

## 2. Experimental

$(100 - y)(0.7\text{Li}_2\text{S} \cdot 0.3\text{P}_2\text{S}_5) \cdot y\text{LiX}$  (mol%) ( $0 \leq y \leq 20$ ,  $X = \text{F}, \text{Cl}, \text{Br}$ , and  $\text{I}$ ) glasses were obtained by mechanical milling. Reagent-grade  $\text{Li}_2\text{S}$  (99.9%; Nippon Chemical Industrial Co.),  $\text{P}_2\text{S}_5$  (99%; Aldrich),  $\text{LiF}$  (99.99%; Aldrich),  $\text{LiCl}$  (99.998%; Aldrich),  $\text{LiBr}$  (99.999%; Aldrich), and  $\text{LiI}$  (99.99%; Aldrich) were used as starting materials. They were mixed in an agate mortar for 10 min and put into a 45 ml  $\text{ZrO}_2$  pot with 500 4-mm-diameter  $\text{ZrO}_2$  balls. The pot was set in a planetary ball mill apparatus (Pulverisette 7; Fritsch GmbH). Then mechanical milling was performed at 500 rpm for 10 h. All processes were conducted in a dry Ar atmosphere. Glass-ceramic samples were prepared by heating the glass samples.

Differential thermal analyses (DTA) were performed using a thermal analyzer (Thermo-plus 8120; Rigaku Corp.) to observe crystallization temperatures. The glass samples, which were sealed in Al pans in an Ar-filled glove box, were heated at  $10^\circ\text{C min}^{-1}$  under  $\text{N}_2$  gas flow up to  $400^\circ\text{C}$ . X-ray diffraction (XRD) measurements ( $\text{CuK}\alpha$ ) were conducted using a diffractometer (SmartLab; Rigaku Corp.) to identify crystal phases of the glass samples and the glass-ceramic samples. Ionic conductivities were measured for the pelletized samples pressed under 360 MPa. The pellet diameter and thickness were, respectively, 10 mm and about 1.5 mm. Carbon paste was painted as electrodes on both faces of the pellets. Then stainless steel disks were attached to the pellets as current collectors. The prepared cell was sealed in a silica glass tube. Then AC impedance measurements were conducted under dry Ar gas flow using an impedance analyzer (1260; Solartron). The frequency range and the applied voltage were, respectively, 10 Hz to 8 MHz and 50 mV. The AC impedance measurements were conducted at  $25^\circ\text{C}$  for the glass samples. Then the pellets were heated to above the crystallization temperatures to obtain glass-ceramics. The impedances of glass-ceramic samples were measured after cooling the pellets to  $25^\circ\text{C}$ .

## 3. Results and discussion

Figs. 1 and 2 respectively portray XRD patterns of the  $90(0.7\text{Li}_2\text{S} \cdot 0.3\text{P}_2\text{S}_5) \cdot 10\text{LiX}$  and  $80(0.7\text{Li}_2\text{S} \cdot 0.3\text{P}_2\text{S}_5) \cdot 20\text{LiX}$  samples ( $X = \text{F}, \text{Cl}, \text{Br}$ , and  $\text{I}$ ) prepared using mechanical milling. The XRD pattern of  $70\text{Li}_2\text{S} \cdot 30\text{P}_2\text{S}_5$  is also depicted in the figures. Halo patterns were observed for all samples. A weak diffraction peak attributable to  $\text{LiF}$  crystals remained in the XRD patterns of the  $90(0.7\text{Li}_2\text{S} \cdot 0.3\text{P}_2\text{S}_5) \cdot 10\text{LiF}$  and

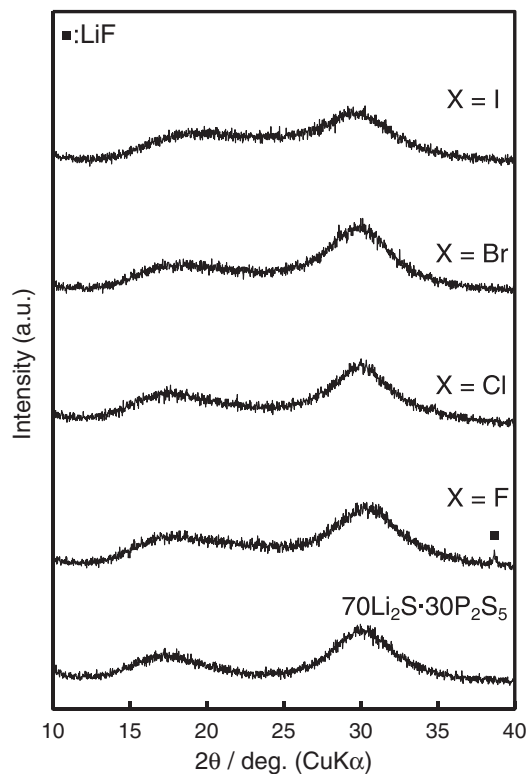


Fig. 1. XRD patterns of the  $90(0.7\text{Li}_2\text{S} \cdot 0.3\text{P}_2\text{S}_5) \cdot 10\text{LiX}$  samples prepared using mechanical milling, and of the  $70\text{Li}_2\text{S} \cdot 30\text{P}_2\text{S}_5$  glass.

$80(0.7\text{Li}_2\text{S} \cdot 0.3\text{P}_2\text{S}_5) \cdot 20\text{LiF}$  samples. Weak diffraction peaks attributable to  $\text{LiCl}$  crystals were observed in the XRD patterns of the  $80(0.7\text{Li}_2\text{S} \cdot 0.3\text{P}_2\text{S}_5) \cdot 20\text{LiCl}$  sample. No crystal peak remained in the

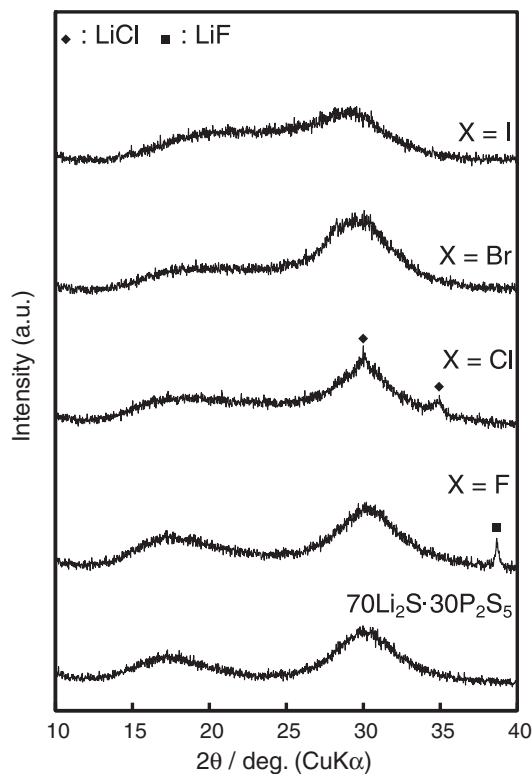


Fig. 2. XRD patterns of the  $80(0.7\text{Li}_2\text{S} \cdot 0.3\text{P}_2\text{S}_5) \cdot 20\text{LiX}$  samples prepared using mechanical milling, and of the  $70\text{Li}_2\text{S} \cdot 30\text{P}_2\text{S}_5$  glass.

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