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# Raman and XRD studies on the influence of nano silicon surface modification on Li<sup>+</sup> dynamics processes of LiFePO<sub>4</sub>



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#### ABSTRACT

In this letter, Li<sup>+</sup> ion kinetic processes of LiFePO<sub>4</sub>@C and LiFePO<sub>4</sub>@C modified by nano silicon (LiFePO<sub>4</sub>@C/Si) have been systematically investigated by X-ray diffraction, Raman spectra and Electrochemical impedance spectroscopy (EIS), respectively. The experimental results indicate that, (1) LiFePO<sub>4</sub>@C/Si possesses faster charged and discharged velocity than LiFePO<sub>4</sub>@C; (2) the nano silicon surface modification induces the larger diffusion coefficient and less activation energy of Li ions, which promotes Li<sup>+</sup> ion transfer rate; (3) it suppresses effectively the Fe dissolution and enhances the stability of LiFePO<sub>4</sub> phase and cycle performance; (4) there exists the best silicon surface modification content (Si content = 2.46 at.%) in enhancing the electrochemical performances of LiFePO<sub>4</sub>. Additionally, it is suggested that constant-voltage charge is with some time indispensable for a fully delithiation of the LiFePO<sub>4</sub> material.

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#### 1. Introduction

Since the pioneering work in 1997 published by Padhi et al., lithium iron phosphate LiFePO4 has become the most promising positiveelectrode materials for the next generation of lithium-ion batteries due to its remarkable thermal stability, relatively high theoretical specific capacity of 170 mA h/g and flat charge-discharge profile at about  $3.4~V~vs.~Li^+/Li~[1,2]$ . However, the low electrical conductivity and slow lithium ion diffusion hindered its wide applications in the stored energy. In order to improve the electrochemical performances of LiFePO<sub>4</sub>, many efforts have been made to increase the conductivity of LiFePO<sub>4</sub> by coating with electronic conducting agents [3–7], doping with metal and nonmetal ions [8,9], as well as decreasing its particle size down to nanometers [10-11]. Especially, Armand et al. found that a carbon coating LiFePO<sub>4</sub> synthesis simultaneously increases the electronic conductivity and prevents the growing particle, which is also a significant breakthrough for the applications of LiFePO<sub>4</sub> [3]. And after that, a lot of the surface modification technologies have been developed for enhancing the electrochemical performances of LiFePO<sub>4</sub> [12–15]. It is suggested that the purity of phase, the smaller particle size, uniformity of coating, reduced agglomeration and so on are significant for getting better electrochemical properties.

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In order to understand the lithium intercalation/deintercalation mechanism, a two-phase reaction has been suggested [16–20], where there exist very narrow solid solutions in the vicinity of the end members LiFePO<sub>4</sub> and FePO<sub>4</sub>. Moreover, Chen et al. confirmed the easy diffusion of lithium in the tunnels parallel to the b direction and found that lithium is extracted at the phase boundary parallel to the bc plane that progresses in the a direction on reaction [21]. By X-ray diffraction and electron microscopy, Delmas et al. found the coexistence of fully intercalated and fully deintercalated individual particles [20]. On this basis, a reaction mechanism with 'domino-cascade model' was constructed, which is hoped to try to understand the dynamics processes involved in electrochemical cycling starting from LiFePO<sub>4</sub> nanoparticles.

The phase changes of LiFePO<sub>4</sub> in Li<sup>+</sup> intercalation/deintercalation have been studied by ensemble averaging methods including XRD [20], Mossbauer [17] and electrochemistry [22]. However, there exist limitations in observing the surface related properties of cathode material using these methods. Fortunately, Raman spectroscopy provides a more localized technology to study the surface phase change and microstructures during charge and discharge [23]. By Raman spectroscopy, they found the incomplete delithiation of large LiFePO<sub>4</sub> due to the 1D channel blocking with anti-site defects. In Raman studies of LiFePO<sub>4</sub>, both internal and external modes were suggested. In the internal modes, the very sharp band at 951 cm<sup>-1</sup> is attributed to the Ag mode of  $v_1$ , while the two weaker bands at 995 and 1067 cm<sup>-1</sup> are thought to belong to the antisymmetric stretching modes of the PO<sub>4</sub><sup>3-</sup> anion  $(v_3)$ . These three peaks at 953, 995 and 1067 cm<sup>-1</sup> are considered to be characteristic for LiFePO<sub>4</sub>. In the external modes, the peaks at 175 cm<sup>-1</sup>, 244 cm<sup>-1</sup> and 305 cm<sup>-1</sup> correspond to translation of Fe,

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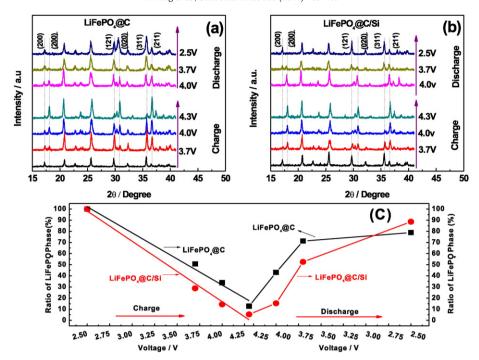


Fig. 1. XRD patterns of (a) LiFePO<sub>4</sub>@C and (b) LiFePO<sub>4</sub>@C/Si galvanostatically charged to  $V_c = 3.7 \text{ V}$ , 4.0 V and 4.3 V at 2 C rate, then kept at this voltage until the current was less than 0.2 C, and galvanostatically discharged down to  $V_{dc} = 4.0 \text{ V}$ , 3.7 V and 2.5 V at 2 C rate respectively. (c) The graphic of LiFePO<sub>4</sub> phase as a function of voltage.

coupled translation of Fe and  $PO_4^{3-}$ , which indicates a phase change from LiFePO<sub>4</sub> to FePO<sub>4</sub>. Additionally, Bai et al. still observed $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> phase with Raman peaks of 211 and 279 cm<sup>-1</sup> in the thermal effect of pure, C-coated and Co-doped LiFePO<sub>4</sub> [24].

To our knowledge, the dynamics processes of LiFePO<sub>4</sub> phase change upon Li<sup>+</sup> extraction and insertion have been performed largely by XRD, Raman spectroscopy. However, the influence of the surface modification on the dynamics processes of LiFePO<sub>4</sub> phase change has hardly been studied. In this letter, Li<sup>+</sup> ion kinetic processes of LiFePO<sub>4</sub>@C and LiFePO<sub>4</sub>@C/Si electrodes are systematically investigated by X-ray diffraction, Raman spectra and Electrochemical impedance spectroscopy (EIS), respectively. The experimental results indicate that LiFePO<sub>4</sub>@C/Si has faster charged and discharged velocity than LiFePO<sub>4</sub>@C. Moreover, it is found that the nano silicon surface modification induces the lower activation energy of Li ions diffusion, which promotes Li<sup>+</sup> ion transfer rate. At last, it is observed that the nano silicon modification suppresses effectively the Fe dissolution and enhances the stability of LiFePO<sub>4</sub> phase and cycle performance.

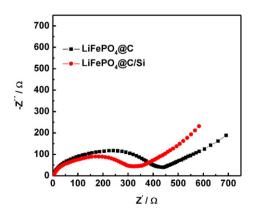
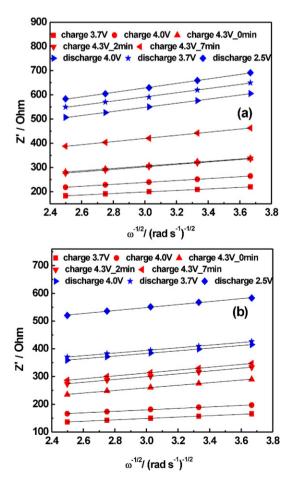


Fig. 2. The typical nyquist plots of LiFePO $_4$ @C and LiFePO $_4$ @C/Si in the fully discharge state after 1 cycle at 2C rate.



**Fig. 3.** Z' vs.  $\omega^{-1/2}$  plots in the low frequency of (a) LiFePO<sub>4</sub>@C and (b) LiFePO<sub>4</sub>@C/Si.

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