



# Facile synthesis of mesophase pitch/exfoliated graphite nanoplatelets nanocomposite and its application as anode materials for lithium-ion batteries

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## ABSTRACT

Mesophase pitch (MP)/exfoliated graphite nanoplatelets (GNPs) nanocomposite has been prepared by an efficient method with an initiation of graphite intercalation compounds (GIC). X-ray diffraction, optical microscopy, high-resolution transmission electron microscopy and scanning electron microscopy analysis techniques are used to characterize the samples. It is observed that GIC has exfoliated completely into GNPs during the formation of MP/GNPs nanocomposite and the GNPs are distributed uniformly in MP matrix, which represent a conductive path for a movement of electrons throughout the composites. Electrochemical tests demonstrate that the carbonized MP/GNPs nanocomposite displays higher capacity and better cycle performance in comparison with the pure carbonized MP. It is concluded that such a large improvement of electrochemical performance within the nanocomposite may in general be related to the enhanced electronic conductivity, which is achieved by good dispersion of GNPs within MP matrix and formation of a 3D network of GNPs.

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## 1. Introduction

As one of the most advanced power sources, lithium-ion batteries (LIB) have attracted special attention in the scientific and industrial fields due to their high electromotive force and high energy density [1]. For an anode material in LIB, graphitic materials are extensively spread as commercial anode materials in LIB due to their flat potential profile versus lithium and structural stability during cycling [2,3]. However, graphite suffers from a relatively small capacity. Thus, in order to meet the increasing demand for batteries with higher energy density, further researches have been made to explore new electrode materials for overcoming the limited capacity of graphite [1,4]. Among the carbonaceous materials, disordered carbons, obtained at temperatures lower than 1000 °C, could be one of the promising alternatives as an anode in LIB because of their cheap production, high specific capacity and wide redox potential range compared to conventional graphite carbon anode electrodes [5–7]. However, these advantages are accompanied by undesirable irreversible capacities and poor cycling performances due to their lower electronic conductivity.

In order to improve the cycling stability and enhance the reversible capacities of the disordered carbons anode, it is

important to achieve high material electronic conductivity both intrinsically and extrinsically [8]. The extrinsic electronic conductivity can be easily achieved by mixing the electrode material with conducting additives such as nano-sized acetylene black [9]. While for intrinsic electronic conductivity, designing and synthesizing nanocomposites with conductive fillers finely dispersed in a carbon matrix have been proved to be an effective approach [10].

Among the various known conductive fillers, exfoliated graphite nanoplatelets (GNPs) were very promising and thus were selected as the filler in the present study, because of their nanometer-scale dimensions, high electronic conductivity, high mechanical strength; Besides, functional groups, such as C–O–C, C–OH and C–O existing on the surface of graphite nanoplatelets, can promote a good affinity of the GNPs to both the organic compounds and the polymer [11–13]. However, uniform dispersion of GNPs in polymer matrices is still difficult for their strong intrinsic van der Waals attraction between sheets (over 2 eV nm<sup>-2</sup> [14]), high aspect ratio and high surface area.

In this study, we reported an efficient method to synthesize uniform mesophase pitch (MP)/GNPs nanocomposite utilizing graphite intercalation compounds (GIC) as an initiator, which was attributed to the well-uniform dispersion of the GIC in MP. Additionally, the GIC was exfoliated into GNPs during the preparation of MP/GNPs nanocomposite and the GNPs were distributed uniformly in MP matrix, simplifying the thermal shock exfoliation process and reducing cost. The electrochemical performance of the carbonized MP/GNPs nanocomposite was

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investigated, on the basis of the morphology and structure, by a variety of electrochemical testing techniques. Compared with the carbonized (unmodified) MP anode, the carbonized MP/GNPs nanocomposite shows clear advantages in electrochemical behaviors in terms of high reversible capacity and relatively stable cycle performance.

## 2. Experimental

### 2.1. Materials and synthesis

In this research, a kind of isotropic petroleum pitch was used as the precursor of MP. The GIC used in the present study was prepared from natural graphite flake through intercalation and chemical oxidation in the presence of concentrated  $\text{H}_2\text{SO}_4$  and  $\text{HNO}_3$ . It is composed of layered and compact nanoplatelets of graphite shown in Fig. 1. Prior to preparation of the composites, the petroleum pitch was proportionally well-mixed with GIC powders and the GIC content in raw pitch was 0% and 7% in weight. Then the mixtures were added into a stainless-steel reactor and kept at  $420^\circ\text{C}$  for 10 h to provide the formation of uniform composites. During the heat treatment, an agitation of 70 rpm was maintained and a nitrogen flow of  $0.5\text{ m}^3\text{ h}^{-1}$  was applied to remove volatile compounds. The resulting samples continued to be carbonized at  $700^\circ\text{C}$  under protection of nitrogen and were named as CMP and CMP/GNPs nanocomposite, respectively.

### 2.2. Sample characterization

The dispersed state of graphite nanoplatelets in MP matrix was characterized by the optical microscopy (OM, Nikon E600 POL). The structure and morphology of the MP/GNPs nanocomposite were analysed by high-resolution transmission electron microscopy (HRTEM, TECNAI  $\text{G}^2\text{ F20}$ , 200 kV, FEI, Netherlands) and scanning electron microscopy (SEM, Philips XL30). X-ray diffraction (XRD) analysis was conducted on a D/Max2500 X-ray diffractometer using  $\text{CuK}\alpha$  radiation (40 kV, 200 mA,  $\lambda = 1.54056\text{ \AA}$ ).

### 2.3. Cell preparation and electrochemical tests

Two-electrode batteries were prepared with polyethylene membrane as separator. Reference and counter electrodes were

lithium sheets and the working electrode consisted of a mixture of active materials and poly (vinyl difluoride) (PVDF) at a weight ratio of 92:8. The electrolyte used was 1 M  $\text{LiPF}_6$ , dissolved in 1/1/1(volume) ethylene carbonate (EC)/dimethyl carbonate (DMC)/ethyl methyl carbonate (EMC). Coin cells were assembled in a high purity argon-filled glove box. The galvanostatic charge-discharge experiment was carried out on a Land CT2001A battery test instrument at a constant current density of  $80\text{ mA g}^{-1}$  between cut-off potentials of 0.01 and 2.5 V.

## 3. Results and discussion

### 3.1. Characterization of the nanocomposite

Typical OM images of MP and MP/GNPs nanocomposite are presented in Fig. 2. Fig. 2(a) shows that MP without addition of GIC exhibits large anisotropic domain, while in Fig. 2(b), MP/GNPs nanocomposite exhibits smaller anisotropic domain. This is because the graphite nanoplatelets prevent the coalescence of the mesophase domains during heat treatment. White plate phase corresponds to GNPs in MP matrix. According to OM observations of the MP/GNPs nanocomposite, GIC has exfoliated completely into GNPs and the GNPs are distributed uniformly in MP matrix, allowing the formation of numerous contacts between different GNPs particles.

The fractured morphology and nanostructure of MP/GNPs nanocomposite were characterized by SEM and TEM observations. Fig. 3(a) shows fractured morphology of MP/GNPs nanocomposite

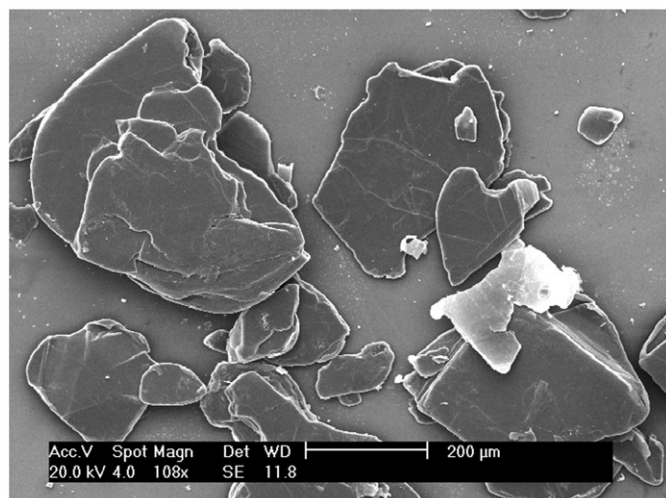


Fig. 1. SEM image of GIC.

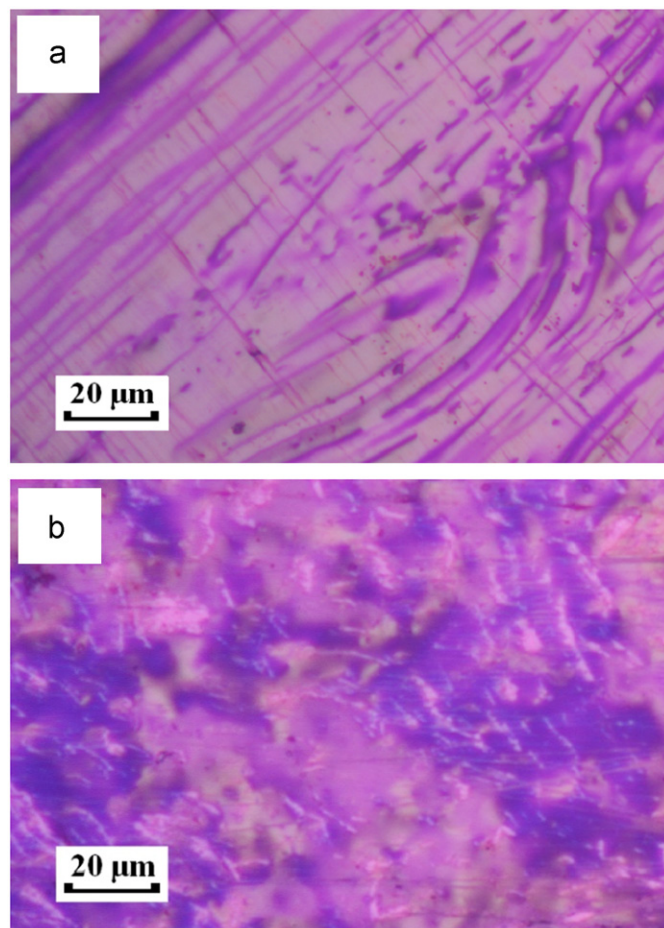


Fig. 2. OM images of (a) MP and (b) MP/GNPs nanocomposite.

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