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### Journal of Solid State Chemistry



journal homepage: www.elsevier.com/locate/jssc

# Approach to thermal properties and electronic polarizability from average single bond strength in ZnO-Bi<sub>2</sub>O<sub>3</sub>-B<sub>2</sub>O<sub>3</sub> glasses

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#### ARTICLE INFO

Article history: Received 8 June 2010 Received in revised form 2 October 2010 Accepted 16 October 2010 Available online 23 October 2010

Keywords: Electronic polarizability Optical basicity Glass transition temperature Single bond strength Raman spectra ZnO

#### ABSTRACT

The glass transition temperature ( $T_g$ ), density, refractive index, Raman scattering spectra, and X-ray photoelectron spectra (XPS) for xZnO-yBi<sub>2</sub>O<sub>3</sub>-zB<sub>2</sub>O<sub>3</sub> glasses (x=10-65, y=10-50, z=25-60 mol%) are measured to clarify the bonding and structure features of the glasses with large amounts of ZnO. The average electronic polarizability of oxide ions ( $\alpha_{O2-}$ ) and optical basicity ( $\Lambda$ ) of the glasses estimated using Lorentz–Lorenz equation increase with increasing ZnO or Bi<sub>2</sub>O<sub>3</sub> content, giving the values of  $\alpha_{O2-}$ =1.963 Å<sup>3</sup> and  $\Lambda$ =0.819 for 60ZnO-10Bi<sub>2</sub>O<sub>3</sub>-30B<sub>2</sub>O<sub>3</sub> glass. The formation of B-O-Bi and B-O-Zn bridging bonds in the glass structure is suggested from Raman and XPS spectra. The average single bond strength ( $B_{M-O}$ ) proposed by Dimitrov and Komatsu is applied to the glasses and is calculated using single bond strength of 150.6 kJ/mol for Zn-O bonds in ZnO<sub>4</sub> groups, 102.5 kJ/mol for Bi-O bonds in BiO<sub>6</sub> groups, 498 kJ/mol for B-O bonds in BO<sub>3</sub> groups, and 373 kJ/mol for B-O bonds in BO<sub>4</sub> groups. Good correlations are observed between  $T_g$  and  $B_{M-O}$ ,  $\Lambda$  and  $B_{M-O}$ , and  $T_g$  and  $\Lambda$ , proposing that the average single bond strength is a good parameter for understanding thermal and optical properties of ZnO-Bi<sub>2</sub>O<sub>3</sub>-B<sub>2</sub>O<sub>3</sub> glasses.

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#### 1. Introduction

Zinc oxide (ZnO) is one of the important constituent components in the formation of oxide glasses, and in particular, it is known that glasses containing large amounts of ZnO have low melting temperatures. Because low melting glasses with large amounts of PbO, which have been used widely in various commercial devices, are now unfavorable from the environment point of view, the importance of low melting glasses with large amounts of ZnO and with no PbO is increasing largely. Indeed, for instance, ZnO-B<sub>2</sub>O<sub>3</sub> glasses with high ZnO contents have been used as a sintering aid for the fabrication of low temperature co-fired ceramics [1,2]. Recently, Pinckney [3] succeeded in synthesizing of transparent crystallized glasses consisting of ZnO nanocrystals in K<sub>2</sub>O-ZnO-Al<sub>2</sub>O<sub>3</sub>-SiO<sub>2</sub> glasses. Nagai et al. [4] succeeded in patterning lines consisting of ZnO crystals by laser irradiations in borosilicate glasses with a high ZnO content of 65.5 mol%. Glasses with high ZnO contents, therefore, are very attractive materials.

Many studies on the structure and properties of ZnO-containing glasses have been studied so far. However, information on the coordination and bonding states of  $Zn^{2+}$  ions in glasses with high ZnO contents is extremely poor. Almost 60 years ago, Sun [5] has

proposed the bond energy criterion for the glass formation based on the dissociation energy of the oxides. He reported the data for the single bond strength of a chemical bond M–O in an oxide  $MO_x$ obtained by dividing the dissociation energy of the oxide by the coordination number of the metal M. The data reported by Sun are well known among the glass scientists, because they provide a good basis for separating oxides into glass-formers, intermediates and modifiers. Recently, based on Sun's approach, Dimitrov and Komatsu [6] have proposed that the average single bond strength  $B_{M-O}$  of binary glass with general formula  $xA_pO_q(1-x)B_rO_s$  could be expressed by the following equation:

$$B_{M-0} = xB_{A-0} + (1-x)B_{B-0} \tag{1}$$

where *x* is the mole fraction of  $A_pO_q$ ,  $B_{A-O}$  and  $B_{B-O}$  are single bond strengths of *M*–O in the corresponding individual oxide. They demonstrated that there is a good correlation among electronic oxide polarizability (i.e., optical basicity) and average single bond strength of several oxide glasses including La<sub>2</sub>O<sub>3</sub>–P<sub>2</sub>O<sub>5</sub>, Na<sub>2</sub>O–SiO<sub>2</sub>, PbO–SiO<sub>2</sub>, Na<sub>2</sub>O–GeO<sub>2</sub>,  $R_2$ O–TeO<sub>2</sub> (R=Li, Na, K), Bi<sub>2</sub>O<sub>3</sub>–B<sub>2</sub>O<sub>3</sub>, Sb<sub>2</sub>O<sub>3</sub>–B<sub>2</sub>O<sub>3</sub> glasses as well as some vanadate glasses [6–10]. That is, in general the electronic oxide polarizability increases with decreasing single bond strength of glasses. Since the pioneering works by Duffy and Ingram [11,12], it has been recognized that electronic polarizability is one of the most important properties of materials in the field of optics and electronics. The data reported by Dimitrov and Komatsu [6–10] propose a close link between optical

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<sup>0022-4596/\$ -</sup> see front matter  $\circledcirc$  2010 Elsevier Inc. All rights reserved. doi:10.1016/j.jssc.2010.10.027

and thermodynamic properties of glasses. It is of interest to approach thermal properties and electronic polarizability of glasses with high ZnO contents from the point of view of average single bond strength.

In this study, we focus our attention on ZnO–Bi<sub>2</sub>O<sub>3</sub>–B<sub>2</sub>O<sub>3</sub> glasses containing ZnO contents of 10–60 mol%. Since the first report by Dumbaugh [13] on Bi<sub>2</sub>O<sub>3</sub>-based glasses, it is well established that the addition of Bi<sub>2</sub>O<sub>3</sub> has a strong effect on lowering of melting temperatures in glasses. It is also noted that glasses containing Bi<sub>2</sub>O<sub>3</sub> exhibit large third order nonlinear optical susceptibilities  $\chi^{(3)}$  of the order  $10^{-11}$  esu [14,15]. Glasses based on the ZnO–Bi<sub>2</sub>O<sub>3</sub>–B<sub>2</sub>O<sub>3</sub> system are, therefore, very interesting in the field of solid state materials science and technology. In the present study, we measured the glass transition temperature, density, refractive index, Raman scattering spectra, and X-ray photoelectron spectra (XPS) for ZnO–Bi<sub>2</sub>O<sub>3</sub>–B<sub>2</sub>O<sub>3</sub> glasses and tried to characterize their thermal properties and electronic polarizability (optical basicity) from the point of view of average single bond strength.

#### 2. Experimental

The chemical compositions of ZnO–Bi<sub>2</sub>O<sub>3</sub>–B<sub>2</sub>O<sub>3</sub> glasses prepared in the present study are given in Table 1. Glasses were prepared using a conventional melt quenching technique. Commercial powders of reagent grade ZnO, Bi<sub>2</sub>O<sub>3</sub>, and H<sub>3</sub>BO<sub>3</sub> were melted in a platinum crucible at 1000 °C for 30 min in an electric furnace. The melts were poured onto an iron plate and pressed to a thickness of ~1.5 mm by another iron plate. Glass transition temperatures ( $T_g$ ) were determined using differential thermal analyses (DTA) at a heating rate of 10 K/min. Densities of glasses were determined with the Archimedes method using distilled water as an immersion liquid. Refractive indices at a wavelength of 632.8 nm (He–Ne laser) were measured at room temperature with a prism coupler (Metricon Model 2010).

Raman scattering spectra at room temperature for the glasses were measured with a laser microscope (Tokyo Instruments Co., Nanofinder) operated at Ar<sup>+</sup> laser (wavelength:  $\lambda$ =488 nm). In this apparatus, the data below 250 cm<sup>-1</sup> cannot be measured due to the use of an edge filter. XPS measurements were carried out with a *JEOL JPS-9010TR* electron spectrometer which has Al conical anode for charge control. Non-monochromatic 240 W MgK $\alpha$  X-ray provided the excitation radiation. During experiments the pressure inside the analyzer chamber was about 10<sup>-7</sup> Pa. The drift of the electron binding energy due to surface charging effect was

#### Table 1

Compositions, glass transition temperature  $T_{g}$ , density d, refractive index at 642.8 nm n, molar volume  $V_{m}$ , and atom packing density  $V_{p}$  for ZnO-Bi<sub>2</sub>O<sub>3</sub>-B<sub>2</sub>O<sub>3</sub> glasses. The experimental uncertainties of  $T_{g}$ , d, and n are  $\pm 2$  °C,  $\pm 0.003$  g/cm<sup>3</sup>, and  $\pm 0.001$ , respectively.

| -                  |         |     |           |                               |              |       |                              |             |       |
|--------------------|---------|-----|-----------|-------------------------------|--------------|-------|------------------------------|-------------|-------|
| Composition (mol%) |         |     |           | $T_{g}$ ( °C)                 | $d (g/cm^3)$ | n     | $V_{\rm m}~({\rm cm^3/mol})$ | $V_{\rm p}$ |       |
|                    | Sample  | ZnO | $Bi_2O_3$ | B <sub>2</sub> O <sub>3</sub> |              |       |                              |             |       |
|                    | Glass A | 30  | 10        | 60                            | 515          | 4.209 | 1.748                        | 26.80       | 0.583 |
|                    | Glass B | 40  | 10        | 50                            | 499          | 4.529 | 1.784                        | 25.17       | 0.574 |
|                    | Glass C | 50  | 10        | 40                            | 471          | 4.842 | 1.815                        | 23.78       | 0.557 |
|                    | Glass D | 60  | 10        | 30                            | 449          | 5.152 | 1.851                        | 22.58       | 0.534 |
|                    | Glass E | 65  | 10        | 25                            | 440          | 5.292 | 1.870                        | 22.10       | 0.519 |
|                    | Glass F | 30  | 20        | 50                            | 482          | 5.445 | 1.895                        | 27.99       | 0.578 |
|                    | Glass G | 40  | 20        | 40                            | 462          | 5.688 | 1.933                        | 27.01       | 0.555 |
|                    | Glass H | 50  | 20        | 30                            | 435          | 5.964 | 1.968                        | 25.95       | 0.532 |
|                    | Glass I | 20  | 30        | 50                            | 440          | 5.993 | 1.986                        | 31.85       | 0.563 |
|                    | Glass J | 30  | 30        | 40                            | 421          | 6.192 | 2.021                        | 31.01       | 0.539 |
|                    | Glass K | 40  | 30        | 30                            | 398          | 6.497 | 2.059                        | 29.75       | 0.522 |
|                    | Glass L | 20  | 40        | 40                            | 397          | 6.798 | 2.095                        | 33.91       | 0.545 |
|                    | Glass M | 10  | 50        | 40                            | 376          | 7.151 | 2.155                        | 37.61       | 0.537 |
|                    |         |     |           |                               |              |       |                              |             |       |

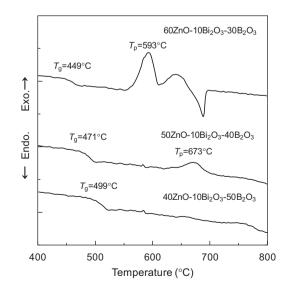
calibrated by utilizing the C1s peak (binding energy=284.6 eV) of the contamination of the pumping oil at the sample introduction chamber.

#### 3. Results and discussion

#### 3.1. Glass transition temperature of glasses

The melt-quenched samples for all compositions of ZnO-Bi<sub>2</sub>O<sub>3</sub>-B<sub>2</sub>O<sub>3</sub> examined in this study are optically transparent. The amorphous state in the as-quenched samples was confirmed from XRD patterns, in which halo patterns were observed. The DTA patterns for xZnO-10Bi<sub>2</sub>O<sub>3</sub>-(90-x)B<sub>2</sub>O<sub>3</sub> glasses with x=40-60 are shown in Fig. 1 as examples. Endothermic peaks due to the glass transition were clearly observed, giving the values of  $T_g$  = 499 °C for the glass with x=40,  $T_g=471$  °C for the glass with x=50, and  $T_g=449$  °C for the glass with x = 60. In the glasses with x = 50 and 60, exothermic peaks due to the crystallization are observed, giving the crystallization peak temperatures  $(T_p)$  of  $T_p=673$  °C for the glass with x=50 and  $T_p=593$  °C for the glass with x=60. These results indicate that thermal stability against crystallization in xZnO- $10Bi_2O_3 - (90 - x)B_2O_3$  glasses decreases with the substitution of ZnO for B<sub>2</sub>O<sub>3</sub>. The endothermic peak due to the glass transition was observed in other glasses, and the values of  $T_{g}$  estimated from DTA curves are given in Table 1. The glasses of ZnO-Bi<sub>2</sub>O<sub>3</sub>-B<sub>2</sub>O<sub>3</sub> show the values of  $T_g$  = 376–515 °C, and it is seen that the values of  $T_g$ decrease with increasing ZnO or Bi<sub>2</sub>O<sub>3</sub> content and decreasing B<sub>2</sub>O<sub>3</sub> content. For instance, the glass of 40ZnO-20Bi<sub>2</sub>O<sub>3</sub>-40B<sub>2</sub>O<sub>3</sub> has the value of  $T_g = 462$  °C, and the glass of  $20ZnO - 40Bi_2O_3 - 40B_2O_3$  shows the value of  $T_g$ =397 °C. It should be, therefore, pointed out that Bi<sub>2</sub>O<sub>3</sub> has a stronger effect for lowering the glass transition temperature, i.e., weakening the glass network structure, of ternary ZnO-Bi<sub>2</sub>O<sub>3</sub>-B<sub>2</sub>O<sub>3</sub> glasses compared with ZnO.

The values of density, *d*, and refractive index, *n*, at room temperature for the glasses are given in Table 1. It is seen that both values increase with increasing ZnO or Bi<sub>2</sub>O<sub>3</sub> content and decreasing B<sub>2</sub>O<sub>3</sub> content. As similar to the glass transition temperature, Bi<sub>2</sub>O<sub>3</sub> has a stronger effect for the density and refractive index compared with ZnO. For instance, the glass of 40ZnO-20Bi<sub>2</sub>O<sub>3</sub>-40B<sub>2</sub>O<sub>3</sub> has the values of *d*=5.688 g/cm<sup>3</sup> and *n*=1.933, and the glass of 20ZnO-40Bi<sub>2</sub>O<sub>3</sub>-40B<sub>2</sub>O<sub>3</sub> shows the values of *d*=6.798 g/cm<sup>3</sup> and *n*=2.155.



**Fig. 1.** DTA patterns for xZnO $-10Bi_2O_3-(90-x)B_2O_3$  glasses with x=40–60. Heating rate was 10 K/min.

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