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Original article

The ancient *pozzolan* mortars of the Thermal complex of Baia (*Campi Flegrei*, Italy)[☆]

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ABSTRACT

Ancient *pozzolan* mortars show the high technological quality achieved by Roman construction workers, due to their 'excellent state' of preservation in every environment. These workers well knew that thanks to the combination of lime with specific volcanic products (*pozzolana*), mortar and concrete become hydraulic, allowing underwater hardening and increasing mechanical strength. The use of *pozzolana* in a mortar provides the underwater curing (hydraulic limes) of whatever construction with higher speed compared to carbonation processes of slaked lime. Whenever *pozzolana* is not available, it is substituted by ceramic fragments, which possess similar hydraulic properties. This research focuses, for the first time, on the detailed characterization of mortars coming from the Thermal Complex of Baia, which represents one of the most important archaeological sites in the Campania region. Thanks to several thermal springs, the ancient city of *Baiae* (*Campi Flegrei*) was the holiday resort of the Roman aristocracy. The former *Soprintendenza Archeologia della Campania*, allowed us to perform non-invasive, but representative, sampling of mortars that were characterised by multianalytical methodologies (POM, XRPD, SEM-EDS, TGA, and MIP) providing useful information on possible future activities of restoration. Results confirmed the expertise of Roman workers, who skilfully combined volcanic tuff aggregate, hydrated lime, and ceramic fragments. In particular, the typical zeolitic mineral association of phillipsite > chabazite > analcime found in the tuff aggregate pointed out their provenance from the Neapolitan Yellow Tuff related to the volcanic activity of *Campi Flegrei* of ca. 15 ka BP. The most relevant characteristic detected in all studied samples is the mortar hydraulicity testified by evidences such as reaction rims between *pozzolana* and binder, Hydraulicity Index (HI), and thermal analyses investigation. Also, composition of secondary mineralogical phases in the cementitious matrix is particularly relevant. Distinctive is the contemporary presence of C-A-S-H gel, calcite and gypsum. C-A-S-H gel is derived from lime/ceramic fragments reaction; calcite is likely related to the partial reaction of underburned lime; and gypsum could be ascribable to the sulphation process of calcite. These secondary minerogenetic products fill pore space and enhance bonding in pumice fragments, thus contributing to long-term durability of mortars.

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1. Introduction and research aims

Whenever one thinks of Roman Empire, the mind goes straight to history and literature and not to geological science. However, geology should be definitely taken into account as the great technological progresses of this period were achieved through a skilful and intensive use of available georesources never seen until then. The ability to building roads, aqueducts, temples and monuments was so technologically developed that these manufacts still resist over two thousand years to the strength of subaerial weathering, waves and seawater chemical interactions. Roman craftsmen

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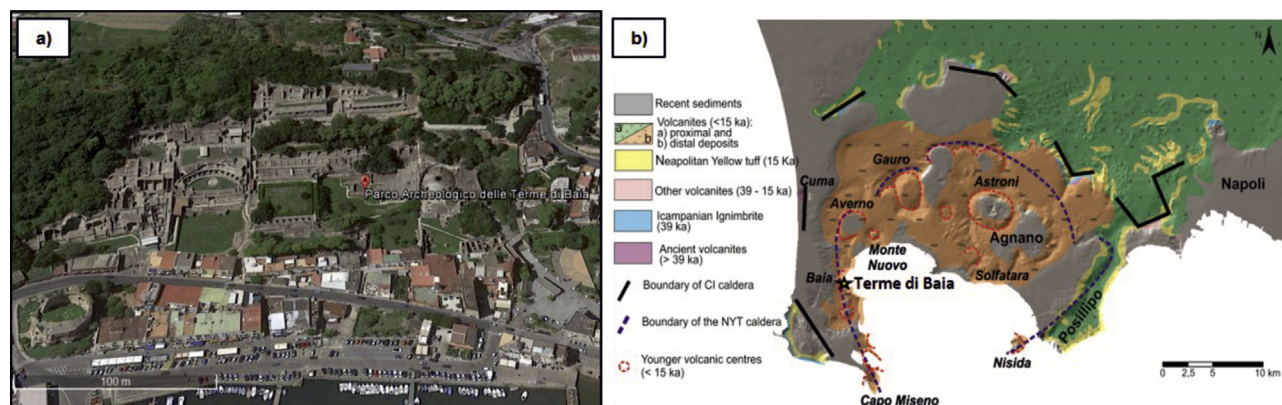


Fig. 1. a: satellite picture of Terme di Baia; b: geological sketch map of Campi Flegrei [modified after 11].

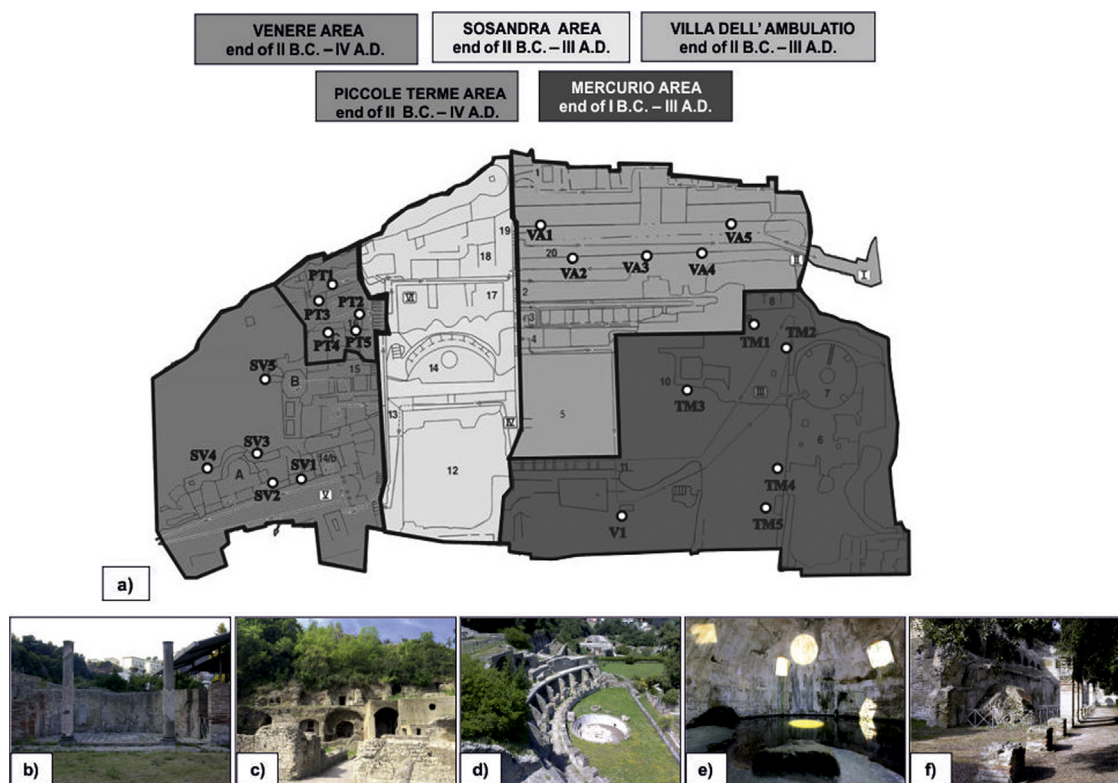


Fig. 2. a: planimetry of Archaeological Park of Terme di Baia, along with samples location (modified after [18]); b: Venere area; c: Piccole Terme area; d: Sosandra area; e: Mercurio area; f: Villa dell'Ambulatio area. SV: Venere area samples; TM and V1: Mercurio area samples; PT: Piccole Terme area samples; VA: Villa dell'Ambulatio samples.

knew that thanks to the combination of lime with specific volcanic products (*pozzolana*), mortar and concrete become hydraulic allowing underwater hardening and increasing their mechanical strength [1]. The use of *pozzolana* marked a revolutionary progress in the construction sector, due to the ability of mixture to cure also underwater (hydraulic limes) and with a higher speed compared to carbonation processes of slaked lime.

Whenever volcanic material was not available, fragments of artificial materials (ceramic fragments) with similar hydraulic properties were used [1].

The Department of Earth Sciences, Environment and Resources (DiSTAR) of the Federico II University of Naples, for over twenty years has been engaged in the application mineralogical and petrographic methods for archaeometric studies of several ancient finds and monuments, such as Roman ceramics, mortars and concrete [2–9].

Aim of this study is improving knowledge of Roman construction techniques used for the production of mortar-based materials from one of the most important archaeological sites of the Campania region of Italy: the archaeological park of *Terme di Baia*. The investigation was carried out by means of mineralogical, petrographic and physical techniques to examine in detail microstructural and compositional features of mortars and pointing out: mix design, provenance of raw materials, study of secondary minerogenetic processes. Moreover, the outcomes of this research will also represent a valuable base of information for future activities of restoration of this important archaeological site.

2. Geological and archaeological settings

The archaeological site of *Terme di Baia* (Fig. 1a) is located in the western sector of *Campi Flegrei* volcanic district (Campania

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