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## Effect of Al concentration on pseudoelasticity in Fe<sub>3</sub>Al single crystals

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## Abstract

Pseudoelasticity in Fe<sub>3</sub>Al single crystals with different Al contents was investigated focusing on the dislocation configuration and the ordered domain structure. Giant pseudoelasticity only appeared in the D0<sub>3</sub>-ordered Fe<sub>3</sub>Al single crystals, while the B2-ordered crystals and those with the disordered  $\alpha$  phase exhibited small strain recovery. The amount of shape recovery in the D0<sub>3</sub>-ordered crystals showed a maximum near 23.0at.%Al and decreased with increasing deviation from this Al concentration. In the D0<sub>3</sub> phase at 22.0–25.0at.%Al, 1/4[11] superpartial dislocations moved individually dragging the nearest-neighbour antiphase boundaries (NNAPB), while couplets of the superpartials were observed to bow out, dragging the next-nearest-neighbour antiphase boundaries (NNAPB) in Fe–28.0at.%Al. In Fe–22.0–25.0at.%Al single crystals, the NNAPB pulled back the superpartials to decrease its energy during unloading, resulting in the giant pseudoelasticity. In contrast, the surface tension of the NNNAPB was lower than that of the NNAPB, leading to the small strain recovery in Fe–28.0at.%Al.

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## 1. Introduction

Shape memory materials that show giant pseudoelasticity, such as Ti–Ni and Cu–Al–Ni alloys, have been widely used for eyeglass frames, cellular phone antennas and catheters, due to their large recoverable strain [1]. The pseudoelasticity of Ti–Ni and Cu–Al–Ni alloys is known to result from a thermoelastic martensitic transformation: a stressinduced transformation during loading and the reverse transformation during unloading. Unfortunately, the thermoelastic martensitic transformation seldom occurs in ferrous alloys, although Fe–Pd and Fe–Pt alloys exhibit the transformation [1]. Hence, there are few ferrous alloys showing giant pseudoelasticity caused by the thermoelastic martensitic transformation. In contrast, Fe<sub>3</sub>Al single crystals with the D0<sub>3</sub> structure were found to demonstrate giant pseudoelasticity regardless of the martensitic transformation [2–13]. Recently, we successfully improved the pseudoelasticity of Fe<sub>3</sub>Al single crystals; a recoverable strain of 5.0% was realized at 23.0at.%Al [8-12]. When pseudoelasticity appeared in the D0<sub>3</sub>-ordered crystals, a superpartial dislocation with Burgers vector (b) of 1/4[111] moved individually dragging the nearest-neighbour antiphase boundary (NNAPB) during loading [4–12], although a fourfold dissociation of b = [111] occurred in Fe–28.0at.%Al [9,14,15]. During unloading, the superpartials moved back due to the surface tension of the NNAPB, resulting in the pseudoelasticity. It should be noted that the intersection between a specific type of ordered domain boundaries and the superpartials was considered to induce the individual motion of the superpartials and to assist the strain recovery [8,9]. Thus, the fine ordered domain structure in Fe-23.0at.%Al single crystals was favourable for the appearance of perfect pseudoelasticity.

In the last two decades, the Fe–Al phase diagram near 25.0at.%Al has been extensively examined since the process of ordering and phase separation is quite unique. Fig. 1

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Fig. 1. Phase diagrams of Fe-Al binary systems near 25.0at.%Al [16-18].

shows the phase diagrams proposed by many authors [16– 19]. The phase diagrams basically have a common feature, although the chemical compositions of the phase boundaries slightly differ. In the phase diagrams, a tricritical point exists at the end of  $\alpha/B2$  phase boundary; the ( $\alpha + B2$ ) and ( $\alpha + D0_3$ ) phase fields are present at lower temperatures. Furthermore, the D0<sub>3</sub> single-phase region extends over a wide Al concentration range ( $C_{AI}$ ). Therefore, the pseudoelastic behaviour of Fe<sub>3</sub>Al single crystals may strongly depend on the Al concentration. In this paper, we report the effect of Al concentration on pseudoelasticity in Fe<sub>3</sub>Al single crystals with an emphasis on the dislocation configuration and the ordered domain structure.

## 2. Proposed model for pseudoelasticity in Fe<sub>3</sub>Al

In Fe-23.0at.%Al single crystals with the D0<sub>3</sub> structure, superpartial dislocations with b = 1/4(111) independently glided, trailing the NNAPB during loading. During unloading, the superpartials were pulled back by the surface tension of the NNAPB, which caused the pseudoelasticity. Kubin et al. [4] and Langmaack et al. [7] performed in situ observations of the deformation microstructure using a transmission electron microscope (TEM) and observed the to-and-fro motion of the superpartials during loading and unloading. A typical stress-strain curve of a Fe<sub>3</sub>Al single crystal is shown in Fig. 2. In the figure, the Fe<sub>3</sub>Al crystal yields at a critical resolved shear stress,  $\tau_{\nu}$ , during loading, while the recovery of the plastic strain begins at a shear stress,  $\tau_r$ , during unloading. When pseudoelasticity appears in Fe<sub>3</sub>Al single crystals, the following equations hold true during loading and unloading [4–12]



Fig. 2. Schematic illustration of a stress–strain curve of a Fe<sub>3</sub>Al single crystal.

$$\tau_{\rm v} = \tau_0 + \tau_{\rm b},\tag{1}$$

$$\tau_r = \tau_b - \tau_0, \tag{2}$$

where  $\tau_0$  is the frictional stress (Peierls stress) of  $1/4\langle 111 \rangle$  superpartials and  $\tau_b$  is the backward stress acting on the superpartials. Both  $\tau_0$  and  $\tau_b$  can be deduced by solving the simultaneous Eqs. (1) and (2). It is noteworthy that  $\tau_0$  of Fe<sub>3</sub>Al is almost identical to that of the body-centred cubic metals. On the other hand,  $\tau_b$  is mainly caused by the surface tension of the NNAPB ( $\tau_{NN}$ ) following  $1/4\langle 111 \rangle$  superpartials, given by [20]

$$\tau_{\rm NN} = \frac{2\sqrt{2}}{ba_0^2} \left\{ 4V_1 S_1^2 + V_2 \left( S_2^2 - 4S_1^2 \right) \right\},\tag{3}$$

where  $a_0$  is the lattice constant,  $V_1$  and  $V_2$  are the first- and second-nearest ordering energies and  $S_1$  and  $S_2$  are the first- and second-nearest degrees of order, respectively. However,  $\tau_b$  measured at  $C_{Al} = 23.0at.\%$  is higher than  $\tau_{\rm NN}$  by 10–20 MPa [9]. Hence, there are other factors when considering  $\tau_{\rm b}$ . Considering the dislocation configuration in Fe<sub>3</sub>Al, a fourfold dissociation of  $\langle 111 \rangle$  superdislocations generally occurs, especially at higher  $C_{A1}$  [14,15]. In this case, the yield stress of Fe<sub>3</sub>Al is extremely low since no APB is left behind the superpartials (i.e.,  $\tau_v = \tau_0$ ). However, when giant pseudoelasticity takes place in Fe<sub>3</sub>Al, 1/4(111) superpartials move individually dragging the NNAPB resulting in higher yield stress. During unloading, the NNAPB pulls back the superpartials resulting in the pseudoelasticity. One can say that a decrease in the NNAPB energy leads to the individual motion of the superpartials. However, if the energy of the NNAPB decreases, the backward stress,  $\tau_{\rm b}$  in Eqs. (1) and (2) is also reduced. Thus, pseudoelasticity is unlikely to occur. In order to solve this inconsistency, the effect of the ordered domain structure in Fe<sub>3</sub>Al on the pseudoelasticity was considered [9].

In the D0<sub>3</sub> structure, there are three types of ordered domain boundaries: B2(I)-, B2(II)- and D0<sub>3</sub>-types [21,22]. The displacement vector (*R*) of B2(I)- and B2(II)-type boundaries (hereafter, both are designated as B2-type) is  $1/4\langle 111 \rangle$ , while  $R = 1/2\langle 111 \rangle$  at D0<sub>3</sub>-type boundaries. If the leading superpartials with b = 1/4[111] glide independently leaving the NNAPB and pass through the domain Download English Version:

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