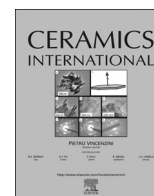




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# Dielectric behavior and impedance spectroscopy in lead-free BNT–BT–NBN perovskite ceramics for energy storage

Qi Xu<sup>a,b</sup>, Michael T. Lanagan<sup>b</sup>, Xuechen Huang<sup>a</sup>, Juan Xie<sup>a</sup>, Lin Zhang<sup>a</sup>, Hua Hao<sup>a</sup>, Hanxing Liu<sup>a,\*</sup>

<sup>a</sup> State Key Laboratory of Advanced Technology for Materials Synthesis and Processing, Wuhan University of Technology, Wuhan 430070, Hubei, China

<sup>b</sup> Materials Research Institute, Pennsylvania State University, University Park, PA 16802, USA

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## ABSTRACT

The dielectric behavior, impedance spectroscopy and energy-storage properties of  $0.85[(1-x)\text{Bi}_{0.5}\text{Na}_{0.5}\text{TiO}_3-x\text{BaTiO}_3]-0.15\text{Na}_{0.73}\text{Bi}_{0.09}\text{NbO}_3$  [(BNT–xBT)–NBN] ternary ceramics were investigated. Temperature dependent permittivity curves displayed two depressed anomalies, resulting in significantly improved dielectric temperature stability. (BNT–9BT)–NBN showed a permittivity of 1680 at 150 °C with  $\Delta\epsilon/\epsilon_{150\text{ °C}}$  varying no more than  $\pm 10\%$  up to 340 °C. From the complex impedance analysis, grain and grain boundary shared the same time constant. The high temperature resistivity followed the Arrhenius law with  $E_a = 1.7\text{--}2.0$  eV, suggesting intrinsic band-type electronic conduction. The maximum energy-storage density of all the samples reached  $1.1\text{--}1.4$  J/cm<sup>3</sup>, accompanied with good temperature stability in the range of 25–140 °C. These results indicate that (BNT–xBT)–NBN system should be a promising lead-free material for energy-storage capacitor applications.

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## 1. Introduction

$\text{Bi}_{0.5}\text{Na}_{0.5}\text{TiO}_3$  (BNT)-based ceramics for energy-storage application have received great attention in recent years [1–7]. Compared to other linear dielectrics, BNT-based dielectric ceramics possess higher permittivity and polarization. Consequently, a relatively large energy-storage density can be obtained even under medium electric field, which is an advantage for maintaining highly reliable capacitor operation. Pure BNT is strongly ferroelectric with large remnant polarization  $P_r = 38$   $\mu\text{C}/\text{cm}^2$  at room temperature [8], which is unavailable for energy release. However, in BNT-based binary and ternary systems, the energy-storage properties have been greatly enhanced due to suppressed ferroelectricity. Gao [9] first reported  $\text{Bi}_{0.5}\text{Na}_{0.5}\text{TiO}_3\text{--BaTiO}_3\text{--K}_{0.5}\text{Na}_{0.5}\text{NbO}_3$  (BNT–BT–KNN) ceramics with a competitive energy-storage density of  $0.46$  J/cm<sup>3</sup> at  $5.6$  kV/mm and room temperature. Thereafter, in the investigations of  $\text{Bi}_{0.5}\text{Na}_{0.5}\text{TiO}_3\text{--BaTiO}_3\text{--KNbO}_3$  (BNT–BT–KN) [10],  $(\text{Bi}_{1/2}\text{Na}_{1/2})\text{TiO}_3\text{--}(\text{Bi}_{1/2}\text{K}_{1/2})\text{TiO}_3\text{--SrTiO}_3$  (BNT–BKT–ST) [11] and  $(\text{Bi}_{0.5}\text{Na}_{0.5})\text{TiO}_3\text{--}(\text{Bi}_{0.5}\text{K}_{0.5})\text{TiO}_3\text{--}(\text{K}_{0.5}\text{Na}_{0.5})\text{NbO}_3$  (BNT–BKT–KNN) [12] systems, the optimal maximum energy-storage density reached  $0.89$  J/cm<sup>3</sup>,  $0.97$  J/cm<sup>3</sup> and  $1.20$  J/cm<sup>3</sup> respectively. All of these reports indicate a potential for BNT-based ceramics used for energy storage.

\* Corresponding author.

E-mail address: [lhxp@whut.edu.cn](mailto:lhxp@whut.edu.cn) (H. Liu).

BNT-based ceramics are considered as a relaxor ferroelectric by a majority of researchers instead of an anti-ferroelectric, although the real identity is still in dispute [13–15]. They differ from classical relaxors in that two kinds of polar nano-regions (PNRs) co-exist in a wide temperature range and their combined action contributes to the specific temperature dependent dielectric performance. Therefore, clarifying the dielectric behavior in BNT-based ceramics would be interesting and meaningful. Additionally, as a capacitor material, the electrical conductivity at elevated temperature is of critical importance. Impedance spectroscopy analysis has been widely employed to study BNT-based ceramics as a powerful tool in investigating the different electrical regions in electroceramics [16–18]. However, the mechanism of electrical conductivity differs in literature reports [19,20], which needs further detailed study.

Niobates have been reported to be good members to modify the ferroelectric properties of BNT-based ceramics [2,9,21,22]. Ma [23] systematically investigated  $\text{Na}_{1-3x}\text{Bi}_x\text{NbO}_3$  ( $0 \leq x \leq 0.30$ ) ceramics and found that the compositions with  $x = 0.09$  exhibited excellent dielectric temperature stability. Therefore, we chose  $\text{Na}_{0.73}\text{Bi}_{0.09}\text{NbO}_3$  (NBN) as the third member. In this study, we prepared a group of  $0.85[(1-x)\text{Bi}_{0.5}\text{Na}_{0.5}\text{TiO}_3-x\text{BaTiO}_3]-0.15\text{Na}_{0.73}\text{Bi}_{0.09}\text{NbO}_3$  [(BNT–xBT)–NBN] ceramics around the morphotropic phase boundary (MPB) of BNT–BT [24] and comprehensively investigated the dielectric behavior, impedance spectroscopy and energy-storage properties. It was demonstrated that (BNT–xBT)–NBN system was promising as a dielectric for high-temperature energy-storage application.

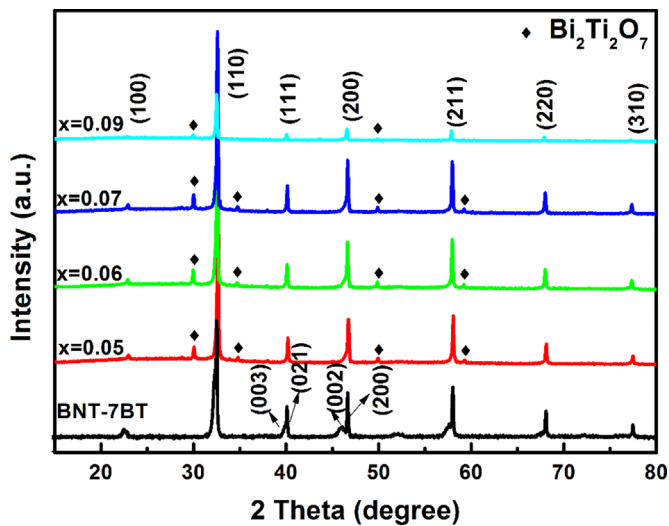


Fig. 1. XRD patterns of BNT-7BT and (BNT-*x*BT)-NBN ceramics.

## 2. Experimental procedure

(BNT-*x*BT)-NBN (*x*=0.05, 0.06, 0.07, 0.09) bulk ceramics were fabricated by a traditional solid-state processing route. First,  $\text{Bi}_2\text{O}_3$ ,  $\text{Na}_2\text{CO}_3$ ,  $\text{TiO}_2$ ,  $\text{BaCO}_3$  and  $\text{Nb}_2\text{O}_5$  (purity > 98.5%) were mixed according to the stoichiometric formula and ball milled with zirconium media in ethanol for 24 h. After drying at 100 °C, the powder mixture was calcined at 850 °C for 2 h and subsequently ball-milled again for 24 h. Then, the powders were pressed into pellets of 12 mm in diameter and 1 mm in thickness under a uniaxial pressure of 200 MPa. Sintering was performed at 1150 °C for 2 h. To minimize the evaporation of Bi and Na elements, the pellets were embedded in self-source powder.

Phase structure was determined using X-ray powder diffraction (Cu K $\alpha$  radiation, PANalytical X'Pert PRO, Holland). Microstructure was studied by scanning electron microscope (Quanta 450 FEG, USA). Electrodes were fabricated with fire-on silver paste at 500 °C for 15 min. Dielectric measurements were carried out with a precision LCR meter (E4980A, Agilent, USA) using a customer

designed furnace and computer-controlled data collection system at a heating rate of 2 °C/min. Impedance spectroscopy data was obtained stepwise from 400 °C to 440 °C at intervals of 10 °C. Before testing, the samples were kept at the measurement temperature for 20 min to reach thermal balance. To determine the ferroelectric properties, the sintered samples were polished to a thickness of 0.3–0.4 mm and then the test was performed using a ferroelectric material test system (HVI0403-239, Radiant Technology, USA) in a silicone oil bath at a frequency of 10 Hz.

## 3. Results and discussion

### 3.1. Phase structure and microstructure

Fig. 1 shows the XRD patterns of BNT-7BT and (BNT-*x*BT)-NBN ceramics with  $2\theta=15^\circ\text{--}80^\circ$ . A weak superlattice reflection was found near  $2\theta=38.5^\circ$  due to the antiphase oxygen octahedral tilting of BNT [25,26]. BNT-7BT possessed split (003)/(021) and (002)/(200) peaks at  $2\theta=40^\circ$  and  $46.5^\circ$ , representing coexistence of rhombohedral and tetragonal phases respectively, which is in good accordance with reports on MPB of BNT-BT ceramics [27]. All the (BNT-*x*BT)-NBN samples displayed the symmetry related to a typical perovskite structure with no obvious non-cubic distortion, indicating a pseudo cubic phase. The XRD data are consistent with literature reports on other BNT-based ternary systems [28–30]. This is considered to be related to the phase identity of BNT-based ceramics, which is a host cubic non-polar phase decorated with two PNRs of different symmetry, R3c and P4bm [15]. Additional diffraction peaks indicated the presence of a secondary phase,  $\text{Bi}_2\text{Ti}_2\text{O}_7$ , which was also found in other BNT-based systems [31,32]. The formation of the minor impurity may related to the deficiency of sodium in the system [33].

Fig. 2 illustrates the thermally etched cross-sections of (BNT-*x*BT)-NBN samples at 1050 °C for 30 min. A dense microstructure with no pores could be observed inside the ceramics. The grain size ranged from 0.8 to 2.9  $\mu\text{m}$  with an average grain size around 1.4  $\mu\text{m}$ .

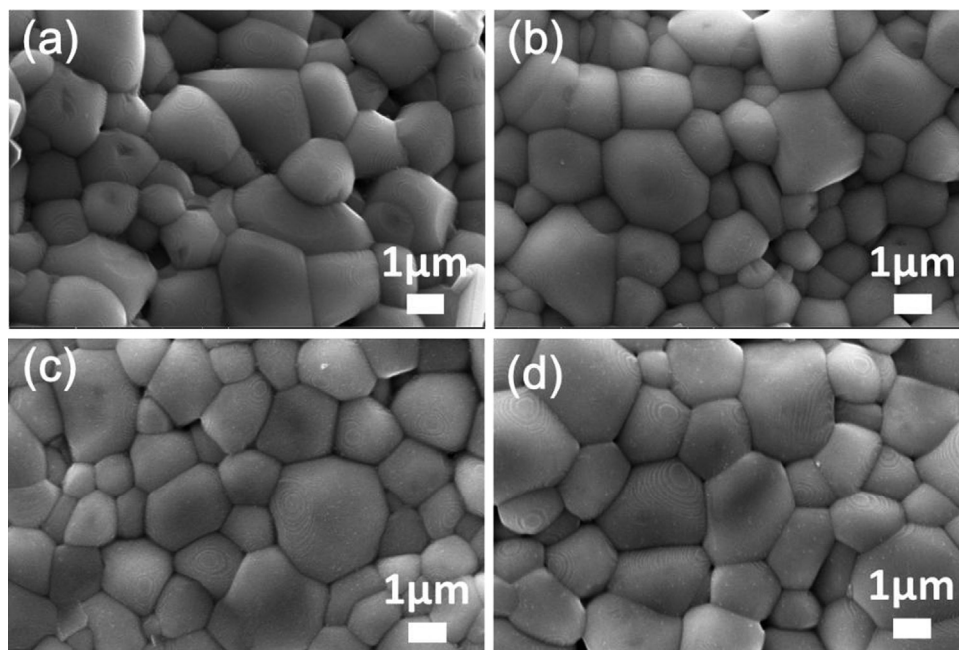


Fig. 2. SEM images of (BNT-*x*BT)-NBN ceramics thermal etched at 1050 °C.

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