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# Lead-free $Bi_{1/2}(Na_{0.82}K_{0.18})_{1/2}TiO_3$ relaxor ferroelectrics with temperature insensitive electrostrictive coefficient

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### Abstract

The electric field-induced strain of  $Bi_{1/2}(Na_{0.82}K_{0.18})_{1/2}TiO_3$  (BNKT) ceramics modified with  $BaZrO_3$  (BZ) was investigated as a function of composition and temperature. Unmodified BNKT ceramics revealed a typical ferroelectric butterfly-shaped bipolar *S*–*E* loop at room temperature, whose normalized strain ( $S_{max}/E_{max}$ ) showed a significant temperature coefficient of 0.38 pm/V/K. As the BZ content increased in the solid solution up to 5 mol%, the ferroelectric BNKT gradually transformed to a relaxor. Finally, 5 mol% BZ-modified BNKT ceramics showed a typical electrostrictive behavior with a thermally stable electrostrictive coefficient ( $Q_{33}$ ) of 0.025 m<sup>4</sup>/C<sup>2</sup>, which is comparable to that of Pb(Mg<sub>1/3</sub>Nb<sub>2/3</sub>)O<sub>3</sub> (PMN) ceramics that have been primarily used as Pb-based electrostrictive materials. © 2012 Elsevier Ltd and Techna Group S.r.l. All rights reserved.

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#### 1. Introduction

Relaxor ferroelectrics (RFEs) are a special class of ferroelectrics (FE) that have peculiar properties: frequencydependent dielectric permittivity maxima; Curie-Weiss dependence of the permittivity versus temperature at temperature fairly higher than the maximum dielectric constant temperature  $(T_m)$  [1–4]. Relaxors have been widely studied not only due to their behaviors and properties but also due to various applications such as electromechanical sensors and actuators [5]. RFE behaviors were found in many Pbbased materials:  $Pb(Mg_{1/3}Ta_{2/3})O_3$  [1],  $Pb_3Fe_2WO_3-$ PbTiO<sub>3</sub> [3], Pb(Fe<sub>2/3</sub>W<sub>1/3</sub>)O<sub>3</sub> – Pb(Mg<sub>1/3</sub>Ta<sub>2/3</sub>)O<sub>3</sub> [6], Pb  $(MgW)_{1/2}O_3 - Pb(FeTa)_{1/2}O_3$  [6],  $Pb_3MgNb_2O_9 - PbTiO_3$ [7],  $Pb_{1-x}La_x(Zr_{1-y}Ti_y)_{1-x/4}O_3$  [8],  $Pb(Fe_{2/3}W_{1/3})O_3 -$ PbTiO<sub>3</sub> [9], Pb(Zn<sub>1/3</sub>Nb<sub>2/3</sub>)O<sub>3</sub> – Pb(Zr<sub>0.55</sub>Ti<sub>0.45</sub>)O<sub>3</sub> [10], and Pb<sub>3</sub>MgNb<sub>2</sub>O<sub>9</sub>-PbZr<sub>0.47</sub>Ti<sub>0.53</sub>O<sub>3</sub> [11]. Recently, RFE phenomena were reported on lead-free materials including (Bi1/2  $Na_{1/2})_{1-x}Ba_xZr_vTi_{1-v}O_3$  [12],  $Ba(Ti_{1-x}Zr_x)O_3$  [13], (K,Na)  $(Nb,Sb)O_3 - LiTaO_3 - BaZrO_3$  [14], and  $Bi_{1/2}Na_{1/2}TiO_3 Bi_{1/2}K_{1/2}TiO_3 - Bi(Zn_{1/2}Ti_{1/2})O_3$  [15].

Increasing demand for environmentally friendly materials in electronic industry leads researchers to exploit new lead-free materials which can replace Pb-based ceramics. Among various lead-free systems, solid solutions between  $Bi_{1/2}Na_{1/2}TiO_3$  (BNT) and  $Bi_{1/2}K_{1/2}TiO_3$  (BKT), hereafter abbreviated as BNKT, are considered as potential candidates due to their excellent electromechanical properties near the rhombohedral-tetragonal phase boundary [16,17]. In particular, recent studies on BNKT ceramics have reported large electric field-induced strains over 500 pm/V when modified with Sn [18,19], Nb [20], Ta [21], or co-doping with both Li and Ta [22].

On the other hand, the thermal stability of electric fieldinduced strain in a wide temperature range is important in highly reliable precision mechatronic systems. Seifert et al. [23] reported temperature-insensitive strains in BNKT– (K,Na)NbO<sub>3</sub> (KNN) ceramics by suppressing their converse piezoelectric effect via substitution of KNN for BNT. This work investigated temperature dependent electric fieldinduced strain properties of BNKT ceramics modified with BaZrO<sub>3</sub> (BZ) that is known to induce relaxor behaviors in BNT [12] as well as in BaTiO<sub>3</sub> [13]. Here we report a new lead-free RFE showing a temperature stable electrostrictive coefficient in the BZ-modified BNKT system.

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## 2. Experiments

Ceramic powders with compositions of  $(1-x)Bi_{1/2}$  $(Na_{0.82}K_{0.18})_{1/2}TiO_3 - xBaZrO_3$  (BZ100x: x=0, 0.01, 0.02, 0.03, 0.04, and 0.05) were synthesized using a conventional solid state reaction route. Reagent grade Bi<sub>2</sub>O<sub>3</sub>, Na<sub>2</sub>CO<sub>3</sub>, K<sub>2</sub>CO<sub>3</sub>, TiO<sub>2</sub> (99.9%, High Purity Chemicals, Japan), BaCO<sub>3</sub>, and ZrO<sub>2</sub> (99.9%, Cerac Specialty Inorganics, WI) powders were used as raw materials. The reagents were put in the oven at 100 °C for 24 h to remove moisture and then weighed according to the formula. The powders were mixed in ethanol with zirconia balls by ball milling for 24 h, dried at 80 °C for 24 h, and calcined at 850 °C for 2 h in an alumina crucible. After calcination, the powder was mixed with polyvinyl alcohol as a binder and then pressed into green discs with a diameter of 12 mm under a uniaxial pressure of 98 MPa. The green pellets were sintered at 1200 °C in covered alumina crucibles for 2 h in air.

For electrical measurements, a silver paste was screenprinted on both sides of a specimen and subsequently fired at 700 °C for 30 min. Temperature dependent dielectric properties were characterized using an impedance analyzer (HP4192A, Agilent, CA) attached with a computer programmable electric furnace at different frequencies (0.1–10 MHz) in a temperature range of 30–550 °C at heating and cooling rate of 2 °C/min. Their electrical polarization (*P*) and electromechanical strain (*S*) as a function of external electric field (*E*) were measured at 0.1 Hz with a 15  $\mu$ F measurement capacitance using a Sawyer-Tower circuit equipped with an optical sensor (Philtec, MD). Temperature dependent *P*(*E*) and *S*(*E*) were measured by using a commercial aixPES setup (aixACCT Systems GmbH, Germany).

#### 3. Results and discussion

Fig. 1 shows the temperature dependent dielectric constant of BNKT modified with BZ measured at different frequencies. The dielectric maxima ( $\varepsilon_m$ ) and peak temperature ( $T_m$ ) decreased with increasing frequency for all samples, indicating that they are typical RFEs. The degree of frequency dispersion is more clearly explained by introducing a parameter  $\Delta T_{relax}$  that has been applied to investigate the relaxation degree of ferroelectric ceramics [24,25].

$$\Delta T_{\text{relax}} = T_{\text{m}}(1 \text{ kHz}) - T_{\text{m}}(100 \text{ kHz})$$
(1)

Based on the experimental data, the value of  $\Delta T_{\text{relax}}$  was calculated to be about 2 K for BZ0, 4 K for BZ3 and 5 K for BZ5, respectively. This result indicates that the frequency dispersion increases with BZ-modification.

The inverse dielectric constant at 100 kHz as a function of temperature was plotted in Fig. 2. From the curves, it is seen that the dielectric permittivity deviates from the Curie-Weiss law which can be represented by  $\Delta T_{\rm m}$  that is given by the following equation [3].

$$\Delta T_{\rm m} = T_{\rm cw} - T_{\rm m} \tag{2}$$

where  $T_{\rm cw}$  is defined as the temperature at which the dielectric permittivity starts to deviate from the Curie-Weiss law. When  $T < T_{\rm cw}$ , the paraelectric phase transforms into an ergodic relaxor state and thus starts to form polar nanoregions [3,4,24]. The  $\Delta T_{\rm m}$  was found to be 201 K for BZ0, 144 K for BZ3, and about 166 K for BZ5, respectively.

For a ferroelectric with broad dielectric maxima, it is known that the diffuseness can be described by a modified Curie-Weiss law [3] as follows.

$$\frac{1}{\varepsilon} - \frac{1}{\varepsilon_{\rm m}} = \frac{(T - T_{\rm m})^{\gamma}}{C}, \ 1 \le \gamma \le 2$$
(3)

where *C* is the Curie constant and  $\gamma$  the indicator of diffuseness: if  $\gamma$  is near 1, the material is a normal ferroelectric; if  $\gamma$  is 2, the material can be considered as a perfect relaxor [3,14,24]. From the slope in the logarithmic plot of  $(1/\epsilon-1/\epsilon_m)$  vs.  $(T-T_m)$ , as shown in insets of Fig. 2,  $\gamma$  can be determined. The  $\gamma$  was estimated to be 1.77 for BZ0, 1.87 for BZ3 and 2.00 for BZ5, suggesting that there happened a FE– RFE transition with increasing BZ content. Such a composition-induced FE–RFE crossover was also reported in other lead-free piezoelectric ceramics [13–15].

Fig. 3 presents the P-E hysteresis loops of BNKT-BZ ceramics as a function of BZ concentration and temperature. At room temperature (RT), both undoped and 1 mol% BZ-doped BNKT specimens revealed saturated P-E hysteresis loops with significant  $P_r$  and  $E_c$  values that were distinctive in normal ferroelectrics. On the other hand, specimens with higher BZ content (BZ4 and BZ5)



Fig. 1. Dielectric constant of BZ-modified BNKT ceramics as a function of temperature and frequency for: (a) BZ0, (b) BZ3, and (c) BZ5.

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