

#### Available online at www.sciencedirect.com





Journal of the European Ceramic Society 26 (2006) 2039–2043

www.elsevier.com/locate/jeurceramsoc

# Microwave dielectric properties and crystal structure of homologous compounds $ALa_4Ti_4O_{15}$ (A = Ba, Sr and Ca) for base station applications

Y. Tohdo <sup>a,\*</sup>, K. Kakimoto <sup>a</sup>, H. Ohsato <sup>a</sup>, H. Yamada <sup>b</sup>, T. Okawa <sup>b</sup>

<sup>a</sup> Materials Science and Engineering, Nagoya Institute of Technology, Gokiso-cho, Showa-ku, Nagoya 466-8555, Japan
 <sup>b</sup> Daiken Chemical Co., Ltd., 2-7-9 Hanaten-Nishi, Joto-ku, Osaka 536-0011, Japan

Available online 16 November 2005

#### Abstract

Homologous compounds  $ALa_4Ti_4O_{15}$  (A=Ba, Sr and Ca) with high dielectric constant  $\epsilon_r$  and quality factor  $Q\times f$  are candidate materials for dielectric resonators in base station of telecommunication systems. We have investigated the relationship between the microwave dielectric properties and crystal structure of these new materials. Single crystals of  $CaLa_4Ti_4O_{15}$  were synthesized to analyze the crystal structure precisely. The ceramic discs of the  $ALa_4Ti_4O_{15}$  (A=Ba, Sr and Ca) were also synthesized and the microwave dielectric properties were measured. Ba-analogy showed the highest  $\epsilon_r$  of 44.4 due to the large cationic movement. Ca-analogy showed the highest  $Q\times f$  of 50,246 GHz due to resemblance in ionic radius between  $Ca^{2+}$  (r=1.34 Å: 12-coordination) and  $La^{3+}$  (r=1.36 Å: 12-coordination) ions. Sr-analogy showed near zero temperature coefficient of resonant frequency  $\tau_f$  of -8.4 ppm/°C compared with the others. The relationships between their crystal structures and properties were discussed.

© 2005 Elsevier Ltd. All rights reserved.

Keywords: Powders-solid state reaction; X-ray methods; Dielectric properties; Perovskite; Resonators

#### 1. Introduction

Recently, microwave dielectric ceramics have been used in mobile telecommunication devices as resonance elements. The important characteristics required for dielectric resonators are high dielectric constant  $\epsilon_r$ , high quality factor  $Q \times f$  and near zero temperature coefficient of resonant frequency  $\tau_{\rm f}$ . In particular, the microwave dielectric materials used in the base stations of portable telephones are required to have high  $Q \times f$  for high power and high  $\epsilon_r$  for miniaturization. It is difficult to obtain microwave dielectric materials with high  $\epsilon_r$  and high  $Q \times f$  because  $\epsilon_r$  and  $Q \times f$  has generally negative correlation. Some of the reported candidate systems with high  $\epsilon_r$  and  $Q \times f$  for base station resonators are BaO–TiO<sub>2</sub>–ZnO:  $\epsilon_r = 36$ ,  $Q \times f = 42,000 \,\text{GHz}^1$ and ZnNb<sub>2</sub>O<sub>8</sub>-TiO<sub>2</sub>:  $\epsilon_r = 37$ ,  $Q \times f = 29,000$  GHz.<sup>2</sup> Recently,  $Ba_nLa_4Ti_{3+n}O_{12+3n}$  (n = 0, 1 and 2) homologous compounds in the BaO-La<sub>2</sub>O<sub>3</sub>-TiO<sub>2</sub> ternary system have been reported<sup>3</sup> as a very useful material for base station applications. In our previous studies, we have found BaLa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> had high  $\epsilon_r$  of 44 and high  $Q \times f$  of 47,000 GHz. The microwave dielectric properties of ALa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> (A = Ba, Sr and Ca) have been investigated by Jawahar et al.<sup>5</sup> According to their reports, ALa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> (A = Ba, Sr and Ca) ceramics showed high  $\epsilon_r$  in the range 42–54, high quality factors with in the range 16,222–50,215 GHz.

These homologous compounds of Ba<sub>n</sub>La<sub>4</sub>Ti<sub>3+n</sub>O<sub>12+3n</sub> (n = 0, 1 and 2) are located on the BaTiO<sub>3</sub>–La<sub>4</sub>Ti<sub>3</sub>O<sub>12</sub> binary phase diagram presented by Saltykova et al.<sup>6</sup> and hexagonal perovskitelike layer structure as fundamental crystal structures are also presented by them. Harre et al. analyzed crystal structure of BaLa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> without distinguishing Ba/La by X-ray diffraction. This structure stacking with (Ba, La)O<sub>3</sub> close-packed layer is constructed with two kind of slabs: one is perovskite slab with cubic closed packing and another is junction slab with hexagonal closed packing. The crystal structure with Ba/La ordering is analyzed using Rietveld full profile analysis of neutron powder diffraction patterns by Teneze et al.<sup>8</sup> We also successfully distinguished the sites of Ba<sup>2+</sup> and La<sup>3+</sup> in BaLa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> compound by X-ray single crystal analysis regardless of similarity for atomic scattering factors. 9 But in our knowledge, crystal structures of the compounds in Sr- and Ca-analogies have not been clarified

<sup>\*</sup> Corresponding author.

In the present study, the crystal structure of  $CaLa_4Ti_4O_{15}$  is refined by X-ray single crystal analysis, and the microwave dielectric properties of  $ALa_4Ti_4O_{15}$  (A=Ba, Sr and Ca) ceramics are observed. We discuss the relationships between their crystal structures and microwave dielectric properties.

#### 2. Experimental procedure

The single crystals of CaLa $_4$ Ti $_4$ O $_{15}$  were grown by self-flux method. The crystal obtained was ground to the shape of sphere by the Bond method. Intensity data were collected at room temperature on an X-ray single-crystal Wissenberg-type diffractometer with imaging plate using Mo K $\alpha$  radiation (Rigaku: R-AXIS RAPID). The initial atomic parameters of CaLa $_4$ Ti $_4$ O $_{15}$  were referred from the work of Teneze et al.  $^8$  with Ba/La ordering. The crystal structures of these single crystals were analyzed by full-matrix least-squares refinements program RADY.  $^{10}$ 

The ceramic discs of ALa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> (A = Ba, Sr and Ca) were prepared by solid-state reaction method. According to the stoichiometric of  $ALa_4Ti_4O_{15}$  (A = Ba, Sr and Ca),  $BaCO_3$  (99.0%), SrCO<sub>3</sub> (99.0%), CaCO<sub>3</sub> (98.0%), La<sub>2</sub>O<sub>3</sub> (99.9%) and TiO<sub>2</sub> (99.8%) were weighed, and ball-milled in a polyethylene jar using zirconia balls and ethanol media for 24 h. The mixtures were dried and calcined at 1000 °C for 2h in air. The calcined powders were ground and mixed with polyvinyl alcohol as a binder. The powders were passed through a 300 mesh and pressed into discs at a pressure of 98 MPa. The conditions of sintering treatment in air are as follows; Ba-analogy (at 1600 °C for 2 h), Sr-analogy (at 1550 °C for 48 h) and C-analogy (at 1550 °C for 24 h). The crystalline phases of sintered samples were identified by X-ray powder diffraction (XRPD). The dielectric constant  $\epsilon_r$ , unloaded Q values and temperature coefficients of the resonant frequency  $\tau_f$  between 20 and 80 °C were measured using a pair of parallel conducting Ag plates under the TE<sub>011</sub> mode by Hakki and Coleman's method. 11,12 The bulk density was measured by Archimedes' method.

#### 3. Results and discussion

#### 3.1. Single crystal structure analysis of CaLa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub>

The crystal data of CaLa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> are shown in Table 1. The possible space groups are  $P\bar{3}c1$  (No. 165) and P3c1 (No. 158) including in trigonal crystal system based on the extinction rule of l=2n+1 on 000l. The crystal structure refined with the  $P\bar{3}c1$  the same space group as Ba-analogy was converged to reliability factor of R=3.66 and  $R_w=3.92\%$ . The P3c1 space group without centrosymmetry was applied for Ba-analogy by Harre et al.,  $^7$  but reliability factor was not converged. The refined unit-cell parameters obtained by R-AXIS RAPID (RIGAKU) diffractometer were a=5.531(7) Å, c=22.03(2) Å, and the number of formula unit in unit cell is Z=2.

The coordinates of Ca-analogy converged with  $P\bar{3}c1$  are shown in Table 2. This compound has a sequence of five (A, La)O<sub>3</sub> close packed layers like *hccch* of the Ba<sub>5</sub>Nb<sub>4</sub>O<sub>15</sub> type.<sup>13</sup> Here, A is cation located in cuboctahedron in the perovskite structure, *h* means hexagonal close packing and *c* is cubic close

Table 1 Crystal data of the CaLa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> homologous compound with n = 1

Composition	$CaLa_4Ti_4O_{15}$
Formula weight (g/mol)	1027.305
Crystal system	Trigonal
Space group	$P\bar{3}c1$ (No. 165)
Point group	$\bar{3}m1$
Lattice parameter (Å)	
a	5.531(7)
c	22.03(2)
Unit cell volume (Å <sup>3</sup> )	584(4)
Formula number (Z)	2
Calculated density $(D_x)$ (g/cm <sup>3</sup> )	5.845
Linear absorption coefficient (cm <sup>-1</sup> )	177.157
Reliability factors (%)	
R	3.66
$R_{ m w}$	3.92

packing. The perovskite slab with cubic close packing composed four TiO<sub>6</sub> octahedral layers and the junction slab with hexagonal close packing between perovskite slabs composed of a three-octahedron string shared face with an empty octahedron in center.

It was clarified that Ba- and Ca-analogies have difference of ordering form for A-site cations. In the case of Ca-analogy,  $Ca^{2+}$  ions (r=1.34 Å) are occupied in all A-sites:  $A_1$ ,  $A_2$  and  $A_3$  including La (r=1.36 Å) ions as shown in Fig. 1 although  $Ba^{2+}$  (r=1.61 Å) ions in Ba-analogy are predominantly occupied in  $A_1$ -sites as reported by Teneze et al.<sup>8</sup> and in our previous paper.<sup>9</sup> As the space of  $A_1$ -sites is larger than those of  $A_2$ - and  $A_3$ -sites,  $Ba^{2+}$  ions with large ionic radius occupy  $A_1$ -sites predominantly. On the other hand, as the ionic radius of  $Ca^{2+}$  (r=1.34 Å) is close to that of  $La^{3+}$  ions, Ca ions of Ca-analogy are randomly occupied A-sites.

Fig. 2(a) and (b) show the displacement values of cations in A-site from oxygen packing layer and Ti ions in B-site from the center of TiO<sub>6</sub> octahedron for Ba and Ca-analogies, respectively. These displacements of cations are caused by two reasons as

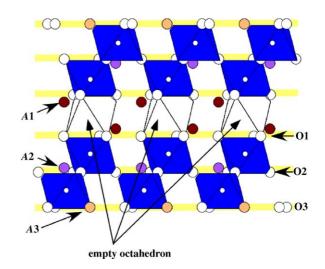


Fig. 1. Schematic representation of the ALa<sub>4</sub>Ti<sub>4</sub>O<sub>15</sub> (A = Ba, Sr and Ca) structures as viewed along ( $2\bar{1}0$ ) plane.

### Download English Version:

## https://daneshyari.com/en/article/1478353

Download Persian Version:

https://daneshyari.com/article/1478353

<u>Daneshyari.com</u>