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# Structural, optical, dielectric and thermal properties of molybdenum tellurite and borotellurite glasses



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#### ABSTRACT

Molybdenum tellurite and borotellurite glasses were prepared and structure-property correlations were carried out by density, X-ray diffraction, dielectric measurements, differential scanning calorimetry, UV-visible, infrared, Raman and B<sup>11</sup> Magic Angle Spinning Nuclear Magnetic Resonance studies. The short-range structure of molybdenum tellurite glasses consists of TeO<sub>4</sub>, TeO<sub>3</sub> and MoO<sub>6</sub> structural units. Increase in MoO<sub>3</sub> concentration from 20 to 50 mol% decreases the Te—O coordination from 3.48 to 3.26 and lowers the glass transition temperature (T<sub>g</sub>) due to increase in the concentration of weaker Mo—O bonds at the expense of stronger Te—O bonds. Refractive index of molybdenum tellurite glasses increases while the dielectric constant decreases with increase in MoO<sub>3</sub> concentration. The addition of B<sub>2</sub>O<sub>3</sub> are similar to that of MoO<sub>3</sub> and it produces structural transformations: TeO<sub>4</sub> → TeO<sub>3</sub> and BO<sub>4</sub> → BO<sub>3</sub>. The addition of B<sub>2</sub>O<sub>3</sub> does not significantly modify the optical properties but the dielectric constant decreases by a small amount. Glass sample of 20MOO<sub>3</sub>-80TeO<sub>2</sub> was annealed at 280 °C for ~500 h and changes in its density and thermal properties were studied; it was found that the annealing increases the glass density slightly, but it causes a drastic enhancement of T<sub>g</sub> by 10 °C, due to the structural rearrangements in the intermediate range order without effecting Te—O and Mo—O speciation.

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#### 1. Introduction

TeO<sub>2</sub> based glasses have attracted considerable scientific interest due to their several useful properties such as good glass stability and durability, wide optical transmission window, low melting point, nonhygroscopic nature, high refractive indices and exceptional non-linear optical properties. Tellurite glasses find applications as gas sensors. memory switching devices and optical waveguides [1–5]. Crystalline  $\alpha$ -TeO<sub>2</sub> contains Te<sup>4+</sup> only in tetrahedral coordination with oxygen (i.e.  $N_{Te-O} = 4$ ), but glassy TeO<sub>2</sub> has  $N_{Te-O} < 4$  [6]. Glassy TeO<sub>2</sub> can be synthesized by twin roller quenching at melt-cooling rates of  $\sim 10^5$  K s<sup>-1</sup>. Ab initio molecular dynamic simulation studies on amorphous TeO<sub>2</sub> by Pietrucci et al. found N<sub>Te-O</sub> to be 3.69 [7] and neutron diffraction studies on glassy TeO<sub>2</sub> by Gulenko et al. [8] and by Barney et al. [6] determined N<sub>Te-O</sub> to be 3.73 and 3.68 respectively. Therefore experimental findings match well with theoretical predictions on the short range structure of glassy TeO<sub>2</sub>. Further N<sub>Te-O</sub> from neutron diffraction analysis show good agreement with the values determined from Raman studies on tellurite glasses [6]. N<sub>Te-O</sub> decreases and the glass forming ability of TeO<sub>2</sub> enhances significantly on mixing it with alkali, alkaline-earth, heavy metal, rare earth and transition metal oxides [1]. The addition of metal oxides in tellurite glasses improves the functionality of glasses for optical applications [9,10].

MoO<sub>3</sub> has excellent optoelectronic properties [11]. It can act as a network former [12], and also as network modifier in the presence of other glass formers such as  $TeO_2$  [13] and  $B_2O_3$  [14]. On mixing it with TeO<sub>2</sub> it forms glasses in the composition range of 12.5 to 58.5 mol% of MoO<sub>3</sub> [15]. MoO<sub>3</sub> has the ability to control phase separation in glasses [16]. It produces structural modification in the tellurite network similar to WO<sub>3</sub> and V<sub>2</sub>O<sub>5</sub> in WO<sub>3</sub>-TeO<sub>2</sub> [17,18] and V<sub>2</sub>O<sub>5</sub>-TeO<sub>2</sub> systems [19] respectively. In TeO<sub>2</sub>-MoO<sub>3</sub> glasses the basic structural units are fourfold coordinated TeO<sub>4</sub> tetrahedra, TeO<sub>3 + 1</sub>, TeO<sub>3</sub> and six-fold coordinated single and paired MoO<sub>6</sub> octahedra [20,21]. The short-range atomic order in molybdenum tellurite glasses has been analyzed by variety of techniques: neutron and X-ray diffraction [22,23], X-ray photoelectron spectroscopy (XPS) [24] and Extended Xray Absorption Fine Structure (EXAFS) [16] and it is found that the addition of MoO<sub>3</sub> decreases Te<sup>4+</sup> coordination from 4 to 3 and that of  $Mo^{6+}$  from 6 to 4 [22].

Neov et al. [22] and Manisha et al. [25] reported that  $MoO_6$  units transform into  $MoO_4$  with increase in  $MoO_3$  concentration in molybdenum tellurite glasses. Whereas Sokolov et al. [20] analyzed the structure of molybdenum tellurite glasses by quantum mechanical

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calculations and Raman spectroscopy and concluded that only TeO<sub>4</sub>, O=TeO<sub>2</sub>, single octahedral (O=MoO<sub>5</sub>) and paired octahedral (2[O=MoO<sub>5</sub>]) units exist in the glass network. Moreover according to Sokolov et al. MoO<sub>6</sub> units with two double bonds and MoO<sub>4</sub> tetrahedra are unstable and do not exist in the glass network. Sekiya et al. [21] and Dimitriev et al. [26] also concluded from Raman and FTIR studies that at low MoO<sub>3</sub> concentration (<30 mol%) the intensity of the Raman peak at 920 cm<sup>-1</sup> (due to Mo=O bond vibrations of single or paired MoO<sub>6</sub>) is higher than the intensity of Raman peak at 870  $\text{cm}^{-1}$  (attributed to vibrations of Mo–O–Mo linkages in MoO<sub>6</sub>). On increasing MoO<sub>3</sub> mol%, the concentration of Mo=O bonds decreases and the peak at 870  $cm^{-1}$  becomes more prominent due to the formation of Mo-O-Mo linkages. Dimitriev et al. found from X-ray diffraction radial distribution function analysis that  $N_{Te-O}$  decreases with increase in MoO<sub>3</sub> concentration and that these glasses contain  $MoO_6$  units [23].

Calas et al. [16] concluded from Mo—K edge EXAFS that isolated MoO<sub>4</sub> exist in molybdenum tellurite glasses which are not directly connected to the glass network. Mekki et al. [24] found from X-ray photoelectron spectroscopy (XPS) studies that the binding energies of 3d electrons of Te<sup>4+</sup> in MoO<sub>3</sub>-TeO<sub>2</sub> glasses is equal to that in  $\alpha$ -TeO<sub>2</sub> crystals, similarly the binding energy of 3d electrons of Mo<sup>6+</sup> in glasses is equal to that in  $\alpha$ -MoO<sub>3</sub> crystals, hence these authors concluded that there exist only TeO<sub>4</sub> and MoO<sub>6</sub> units in molybdenum tellurite glasses containing 10 to 40 mol% of MoO<sub>3</sub> and that the oxidation state of Mo ions is only 6<sup>+</sup> and there are no Mo ions in 4<sup>+</sup> and 5<sup>+</sup> states.

Therefore, there are contradictory findings on Mo—O and Te—O speciation in these glasses and it is an unresolved issue that whether  $Mo^{6+}$  coordination changes or remains constant with MoO<sub>3</sub> concentration. It is necessary to carry out comprehensive studies on the thermal, optical and structural properties of MoO<sub>3</sub>-TeO<sub>2</sub> glasses to resolve the questions on N<sub>Te-O</sub> and N<sub>Mo-O</sub>.

 $B_2O_3$  is the best oxide glass former [27], and is incorporated in silicate glasses to increase its chemical and thermal stability. Basic structural units of borate glasses are  $BO_4$  and  $BO_3$ . An increase in the concentration of  $B_2O_3$  in borotellurite glasses causes the transformation of  $BO_4$  into  $BO_3$  and decrease in boron oxygen coordination ( $N_{B-O}$ ) [28, 29]. Decrease in the fraction of tetrahedral borons ( $N_4$ ) in the glass network lowers the glass forming ability (GFA) of borotellurite glasses. The thermal stability and GFA of borate glasses depends on  $N_4$  value in the glass network. Higher the  $N_4$ , more is its glass forming range [29], while in tellurite glasses, the opposite is true; it are the triangularly coordinated TeO<sub>3</sub> units which are the feature of the glassy phase and TeO<sub>4</sub> units are a feature of crystalline TeO<sub>2</sub>. Borate and tellurite units in borotellurite glasses can connect with each other to form mixed structural units such as BTeO<sub>3</sub> and BTeO<sub>5</sub> which enhance the electrical conductivity of borotellurite glasses [30].

Multi-component tellurite glasses have good optical and electrical properties because of high refractive index and lower ability to devitrify as compared to binary tellurite glass system [31]. Tellurite glasses in the systems such as TeO<sub>2</sub>–WO<sub>3</sub>, TeO<sub>2</sub>–Nb<sub>2</sub>O<sub>5</sub> [18], TeO<sub>2</sub>–Nb<sub>2</sub>O<sub>5</sub>-Bi<sub>2</sub>O<sub>3</sub> [32], TeO<sub>2</sub>–Nb<sub>2</sub>O<sub>5</sub>–ZnO [33], TeO<sub>2</sub>–Nb<sub>2</sub>O<sub>5</sub>–ZnO-Gd<sub>2</sub>O<sub>3</sub> [34] and TeO<sub>2</sub>–TiO<sub>2</sub>–Bi<sub>2</sub>O<sub>3</sub> [3] have been prepared and characterized for their excellent non-linear optical properties, high refractive indices and good electrical conductivity.

It is the objective of this work to analyze the changes in shortrange structure of molybdenum and molybdenum borotellurite glasses and their thermal, optical and dielectric properties with varying MoO<sub>3</sub> and B<sub>2</sub>O<sub>3</sub> concentrations in respective glasses. B<sup>11</sup> Magic Angle Spinning Nuclear Magnetic Resonance (MAS-NMR), Raman and FTIR methods are used to study the effects of addition of B<sub>2</sub>O<sub>3</sub> and MoO<sub>3</sub> on B—O, Te—O and Mo—O speciation. Finally, the effects of long duration annealing on the density, thermal, optical, shortrange and medium-range structure of one molybdenum tellurite glass (20MoTe) is studied.

#### 2. Experimental

#### 2.1 Glass preparation

Molybdenum tellurite and borotellurite glasses of composition:  $xMoO_3$ -(100-x) TeO<sub>2</sub> with x = 20, 30, 35, 40, 45 and 50 mol% and  $20MoO_3$ - $xB_2O_3$ -(80-x) TeO<sub>2</sub> with x = 5 and 10 mol% respectively were prepared using MoO<sub>3</sub> (Otto Kemi, India, 99%), H<sub>3</sub>BO<sub>3</sub> (Aldrich India, 99.9%) and TeO<sub>2</sub> (Aldrich India, 99%) as starting materials. Appropriate amounts of chemicals were weighed and mixed together in agate mortar pestle for about 30 min and then transferred to a platinum crucible. The batch mixture was melted at 850 °C for 30 min in an electric furnace. For each composition a glass sample was prepared by normal quenching method in which a small quantity of the melt was poured on a heavy brass plate and a disk-shaped sample was obtained and annealed at 300 °C for 30 min. Bubble free, clear and dark-brown colored samples were obtained, the color of glasses darkened with increase in the MoO<sub>3</sub> concentration. The composition, density and molar volume of samples are given in Table 1.

#### 2.2 X-ray diffraction (XRD)

XRD measurements were performed on powdered glass samples on Bruker D8 Focus X-ray diffractometer with Cu K<sub> $\alpha$ </sub> radiation ( $\lambda$  = 1.54056 Å) in the 20 range of 10°–65°. The X-ray tube was operated at 40 kV and 30 mA and the scattered X-ray intensity was measured with a scintillation detector.

#### 2.3 Density measurement

Density of glasses was measured by Archimedes method using dibutylphatalate (DBP) as the immersion fluid. The error in density was calculated from the precision of measurement of mass by electronic balance  $(10^{-4} \text{ g})$  and it was in the range of  $\pm 0.002$  to  $\pm 0.004$  g cm<sup>-3</sup>.

#### 2.4 Differential Scanning Calorimetry (DSC)

DSC studies were carried out on a SETARAM SETYS 16 TG-DSC system in temperature range of 200–800 °C at heating rate of 10 °C min<sup>-1</sup>. Measurements were performed on powdered samples in platinum pans. Samples amounts of 20–50 mg were used for DSC analysis. Maximum uncertainty in the measurement of glass transition (midpoint), crystallization (peak point) and melting temperatures (peak point) is  $\pm$  1 °C.

#### 2.5 Fourier transform infrared spectroscopy (FTIR)

FTIR spectra of molybdenum borotellurite samples were recorded on Perkin-Elmer Frontier FTIR spectrometer using KBr disk technique in the wavenumber range of 400 cm<sup>-1</sup> to 2000 cm<sup>-1</sup> at room temperature. The mixture of powdered glass sample and spectroscopic grade KBr (1:100 by weight) was subjected to pressure of 10 tons cm<sup>-2</sup> to prepare thin pellets. The FTIR absorption spectra were measured immediately after preparing the pellets.

#### 2.6 Raman spectroscopy

Raman scattering studies were performed on samples with Renishaw In-Via Reflex micro-Raman spectrometer using 514.5 nm argon ion laser (50 mW) as excitation source, diffraction grating having 2400 lines mm<sup>-1</sup>, an edge filter and a Peltier cooled CCD detector. Measurements were carried out in an unpolarized mode, at room temperature in the backscattering geometry, in the wave number range of 30 to 1000 cm<sup>-1</sup> at a spectral resolution of 1 cm<sup>-1</sup>.

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