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# Economic analysis of gravity heat pipe exchanger applied in communication base station

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#### Abstract

This paper evaluates the economy of gravity heat pipe exchanger used for cooling communication base station to replace air conditioning in winter and transition seasons. The experimental data were analyzed, which proved that the gravity heat pipe exchanger can reduce running time and operating cost of air conditioning system. Based on the practical applications, the yearly cooling loads of a typical communication base station were calculated for five cities which represent the typical weather conditions of the five climatic zones in China. The results showed that the energy saving by using the gravity heat pipe exchanger is significant. The annual electricity-saving rate is the highest in Kunming, about 48.6%, while the annual electricity-saving rate is the lowest in Guangzhou, about 18.7% among the five climatic zones.

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Keywords: Communication base station, Gravity heat pipe exchanger, Electricity-saving rate, Economic analysis

#### 1. Introduction

Communication base station is of large number, high heat quantity, long-time cooling season and high energy consumption. Air conditioning system is the key equipment to maintain a proper internal environment, such as the demanded temperature and humidity values. However, as shown in Fig. 1, the consumption of air conditioning system occupies about 43% of the total energy consumption in a communication base station, which is the largest part except the main equipment energy consumption [1,

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2]. Therefore, reducing the energy consumption of air conditioning system is an effective method to save energy for communication base station.



Fig. 1. The consumption of communication base station

#### Nomenclature

- Q cooling load (kW)
- Q<sub>1</sub> heat transfer through building envelope (kW)
- Q<sub>2</sub> heat release through equipment(kW)
- Q<sub>3</sub> lighting and human body heat Dissipation (kW)
- Q<sub>c</sub> heat release of communication cabinets (kW)
- Qt heat release of transmission equipment (kW)
- Q<sub>s</sub> heat release of switch power (kW)
- Q<sub>b</sub> heat release of battery pack (kW)
- Q<sub>E</sub> cooling capacity of heat pipe exchanger (kW)
- Q<sub>h</sub> cooling load taken by heat pipe exchanger (kW)
- Q<sub>a</sub> cooling load taken by air conditioning (kW)
- $P_{\rm f}$  the power of the fan (kW)
- $W_h \qquad \text{electricity consumption of heat pipe exchanger} \left( kW \, \cdot \, h \right)$
- $W_a$  electricity consumption of air conditioning (kW  $\cdot$  h)
- COP coefficient of performance of the air conditioning
- $t_w$  outdoor air dry bulb temperature (°C)
- $t_N$  indoor air design temperature (°C)

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