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## Deposition of Kesterite $\text{Cu}_2\text{ZnSnS}_4$ (CZTS) Thin Films by Spin Coating Technique for Solar Cell Application

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### Abstract

The thin films of  $\text{Cu}_2\text{ZnSnS}_4$  (CZTS) have been successfully deposited on soda lime glass by spin coating technique. CZTS films were prepared by spin coating of a solution prepared by dissolving of copper (II) chloride, zinc (II) chloride, tin (IV) chloride and Thiourea in 2-Methoxyethanol. The X-ray diffraction studies showed the formation of kesterite phase with the peaks corresponding to (112), (220) and (312) planes. Raman spectrum indicated the presence of principal kesterite peak at  $333\text{ cm}^{-1}$ . SEM study showed that the surface of CZTS film was uniform. The electrical measurements showed the p-type conductivity, resistivity  $\sim 0.014\text{ }\Omega\text{-cm}$  with carrier concentration  $\sim 7.9 \times 10^{19}\text{ cm}^{-3}$  and mobility  $\sim 5.43\text{ cm}^2\text{ V}^{-1}\text{ s}^{-1}$  at room temperature. CZTS film showed optical absorbance of  $10^4\text{ cm}^{-1}$  with optical band gap of 1.5 eV. Thus, CZTS films can be made using a simple spin coating technique, but improvement in the film properties by post deposition needs to be done for making photovoltaic quality films.

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### 1. Introduction

$\text{Cu}_2\text{ZnSnS}_4$  (CZTS) is one of the most promising absorber layer materials for low-cost thin film solar cells due to its semiconductor properties such as p-type conductivity, direct band gap and high absorption coefficient ( $\geq 10^4\text{ cm}^{-1}$ ), as well as the earth abundant and nontoxic constituent elements [1-3]. This semiconductor film can be regarded as an alternative to CIS and CIGS materials, in which the extremely expensive and resource limited Indium is replaced by cheap and abundant zinc (Zn) and tin. CZTS films have been deposited by physical vapour deposition methods like atom beam sputtering, thermal

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evaporation [4-5], sputtering and sequential evaporation, co-evaporation, multi-stage evaporation and pulsed laser deposition. Also chemical deposition methods like photo-chemical deposition, sol-gel [5], spray pyrolysis [6-7] and vapour-phase sulfurisation of E-B evaporated precursors [8] have been used. In this work we report CZTS thin film preparation by spin coating technique on soda lime glass substrate. By this inexpensive process the CZTS absorber layer can be prepared easily, which may be useful for solar cell application.

## 2. Experimental

$\text{Cu}_2\text{ZnSnS}_4$  thin films were deposited by spin coating technique starting with non aqueous solution containing cupric chloride (2M), zinc Chloride (1M), stannic chloride (1M) and thiourea (8M) dissolved in 2-methoxy ethanol and few drops of monoethanolamine (MEA) were added. Clear yellow sol-gel was formed after being stirred at 50°C for several minutes. Milman's spin coater-300 was used to deposit the CZTS film on properly cleaned soda lime glass substrate. The fabrication process of CZTS film by spin coating technique is shown by flow chart.

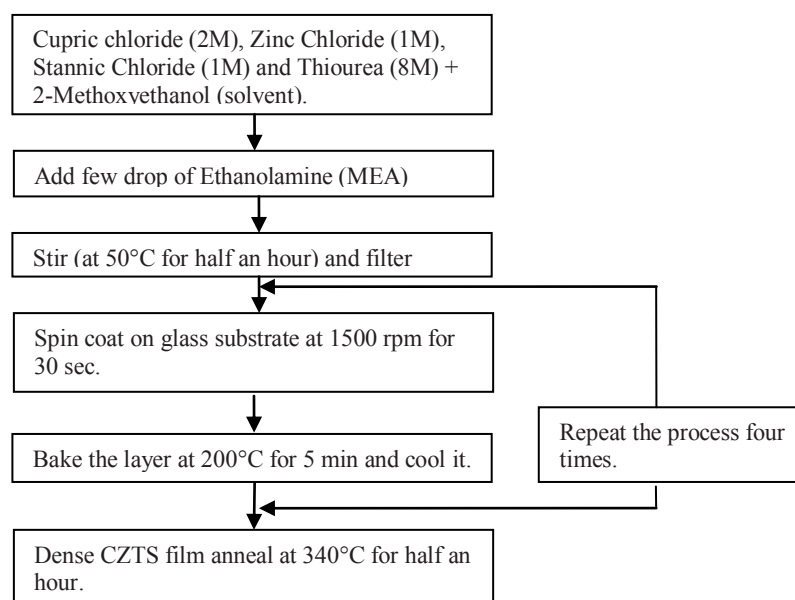


Fig. 1. Flow chart of experimental process

The films were investigated by studying their composition, structural, optical and electrical properties. X-ray diffractometer (Phillips X'PERT PRO) was used to record X-ray diffraction (XRD) patterns of the films. Spectral transmittance of the films was recorded in the wavelength range 400–1500 nm by using Perkin Elmer Lambda 1050 UV-VIS-NIR spectrophotometer. The microstructure and the surface morphology were observed using a Zeiss EVO-50 scanning electron microscope (SEM). The elemental composition was determined using energy dispersive spectrometer (EDS) system attached to the SEM. Electrical resistivity of the films at room temperature was determined with a Ecopia HMS-5000 Vander Pauw Hall effect measurement system and Raman spectrum was recorded at room temperature by

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