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Research in the field of conducting polymers is focused on

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ABSTRACT

 PPy/α -Fe₂O₃ nanocomposites.

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1. Introduction

polymers. PPy can be easily prepared by either oxidative chemical or electrochemical polymerization of pyrrole. PPy has been used in biosensors [10,11], gas sensors [12,13], wires [14], microactuators

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suitable modifications of existing polymers so that their applic-[15], and anti-electrostatic coatings [16]. ability can be improved. Among the different techniques available, Iron oxide (Fe_2O_3), the most common oxide of iron, has important one of the most widely studied and applied is the formation of magnetic properties and is a convenient compound for the general composites from different origins. Conducting polymer composites study of polymorphism and the magnetic and structural phase have a suitable composition of a conducting polymer with one or transitions of nanoparticles. The existence of amorphous Fe₂O₃ and more insulating materials to yield desirable properties. There is four polymorphs (α , β , γ , and ε) is well established [17,18]. The most increasing interest in nanocomposites. These materials are espeabundant polymorphs are α -Fe₂O₃ (hematite), which has a rhombocially important owing to their bridging role between conducting polymers and nanoparticles. There are many examples of nanocomposite hybrid materials in which organic materials such as polystyrene [1,2] and poly(vinyl chloride) [3] are combined with inorganic oxides or salts such as CuO [4], SiO₂ [5], ZrO₂ [6], SnO₂ [7], and BaSO₄ [8]. In almost all cases, some specific nature of the association between the two components has been observed.

hedral-hexagonal corundum-type structure, and γ -Fe₂O₃ (maghemite), which has a cubic spinal structure. Here we report on the synthesis of an organic-inorganic nanocomposite comprising PPy as the organic and iron oxide as the inorganic component. To achieve this goal, nano-sized iron oxide

Hybrid polypyrrole (PPy)/ α -Fe₂O₃ nanocomposite films were fabricated by spin coating on a glass substrate.

X-Ray diffraction analysis revealed the crystalline structure of α-Fe₂O₃ nanostructures and the nanocom-

posites. The broad PPy peak weakened in intensity as the α -Fe₂O₃ content increased in PPy/ α -Fe₂O₃

nanocomposites. Characteristic Fourier-transform IR peaks for pure PPy shifted to higher wavenumbers on

addition of α -Fe₂O₃ to PPy/ α -Fe₂O₃ nanocomposites. This can be attributed to better conjugation and

interactions between PPy and α -Fe₂O₃ nanoparticles. Field-emission scanning electron microscopy,

transmission electron microscopy, and atomic force microscopy images of the nanocomposites reveal a

uniform distribution of α -Fe₂O₃ nanoparticles in the PPy matrix. UV-vis absorption spectroscopy revealed

a blue shift from $\lambda_{max} = 441$ nm for PPy to $\lambda_{max} = 392$ nm for PPy/ α -Fe₂O₃, reflecting strong interactions

between PPy and α -Fe₂O₃ nanoparticles. The room-temperature dc electrical conductivity increased from

 4.33×10^{-9} to 1.81×10^{-8} S/cm as the α -Fe₂O₃ nanoparticle content increased from 10 to 50 wt.% in

particles were synthesized using a sol-gel method and embedded in a PPy matrix via solid-state synthesis. Films of PPy/α-Fe₂O₃ nanocomposites were fabricated by spin coating on a glass substrate and the effects of α -Fe₂O₃ content on the structure, morphology, optical properties, and electrical conductivity were investigated.

2. Experimental

2.1. Materials

Insulating materials, rather than being simply blended or mixed,

are encapsulated or entrapped in the conducting polymer core,

resulting in significant improvements in different physical proper-

applications because of its good environmental stability, facile synthesis, and higher conductivity than many other conducting

Intrinsic conducting polymers with conjugated double bonds have attracted much attention as advanced materials. Among these, polypyrrole (PPy) is especially promising for commercial

ties of the conducting polymer [9].

PPy, ammonium persulfate, iron chloride hexahydrate, and methanol were all obtained as AR grade reagents commercially.

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2.2. PPy synthesis

PPy was synthesized by oxidative polymerization using pyrrole as the monomer and ammonium persulfate as the oxidizing agent. Polymerization was carried out in a beaker by mixing 0.1 M aqueous pyrrole and 0.1 M ammonium persulfate in a 1:1 volume ratio. Polymerization was allowed to proceed for 3 h and the resulting precipitate was then filtered. The product was washed successively with methanol and distilled water [19].

2.3. Nanoparticle synthesis

 α -Fe₂O₃ nanoparticles were synthesized using a sol–gel method with iron chloride hexahydrate (FeCl₃ · 6H₂O) as the Fe source. In a typical experiment, 1.693 g of FeCl₃ · 6H₂O was added to 50 mL of methanol and stirred vigorously at 60 °C for 1 h to form a gel. The heating was then stopped and the solution was stirred continuously until a brownish colored powder formed. The powder was filtered and washed repeatedly with methanol and dried. The dried powder was sintered in a furnace at 700 °C for 1 h in air to obtain a nanocrystalline α -Fe₂O₃ powder [20].

2.4. Synthesis of PPy/ α -Fe₂O₃ nanocomposites

Nanocrystalline α -Fe₂O₃ powder was added to PPy powder in different weight percentages (10–50 wt.%). The powders were ground in a smooth agate mortar with a pestle for 1 h to obtain PPy/ α -Fe₂O₃ hybrid nanocomposites. The nanocomposite powder was placed in *m*-cresol and stirred for 11 h to obtain a casting solution. Thin films were prepared on glass substrates (10 × 10 mm²) by spin coating at 3000 rpm for 40 s and dried on a hot plate for 10 min. Fig. 1 shows a flow diagram for the synthesis and deposition of PPy/ α -Fe₂O₃ nanocomposites.

2.5. Reaction mechanisms

The reaction mechanism for PPy formation is [21]



$$FeCl_3 \cdot 6H_2O + 2CH_3 - OH \xrightarrow[Condensation]{Hydrolysis} Fe_2O_3 + 2H_2O\uparrow$$

The possible reaction mechanism for PPy/Fe_2O_3 nanocomposite formation is





PPy/Fe2O3 hybrid nanocomposite.



Fig. 1. Flow diagram for the synthesis and deposition of $PPy/\alpha\mbox{-}Fe_2O_3$ nanocomposites.

2.6. Characterization

X-Ray diffraction (XRD) patterns were recorded on a Philips PW-3710 diffractometer using Cu K_{α} radiation ($\lambda = 1.5406$ Å) in the 20 range 10°–80° to determine the crystal structure and estimate the average crystallite size. Fourier-transform IR (FTIR) spectra (Perkin Elmer 100, 400–4000 cm⁻¹) were recorded for solid powder samples dispersed in potassium bromide and compressed into pellets for chemical structural analysis [22]. The surface morphology of samples was observed by scanning electron microscopy (SEM; Jeol 6360) at 20 kV. Atomic force microscopy (AFM) images were obtained using a scanning probe microscope (NT-MDT SPM-Solver P47) in contact mode. High-resolution

transmission electron microscopy (HRTEM) images were recorded using a Hitachi H-800 instrument. UV-vis spectra of PPy, α -Fe₂O₃, and PPy/ α -Fe₂O₃ nanocomposites were recorded on a Shimadzu-100 spectrophotometer. The two-probe technique was used to measure the electrical dc conductivity of PPy, α -Fe₂O₃, and PPy/ α -Fe₂O₃ nanocomposites. An Ambios XP-1 surface profilometer was used to measure the film thickness.

3. Results and discussions

3.1. XRD analysis

Fig. 2 shows XRD patterns for PPy, nano α -Fe₂O₃, and PPy/ α -Fe₂O₃ nanocomposites. The pattern for PPy has a broad peak at $2\theta = 24.15^{\circ}$, confirming the amorphous nature of the polymer [23]. The broad peak results from scattering of X-rays by the PPy chain. The XRD pattern for nano α -Fe₂O₃ has peaks at $2\theta = 24.16^{\circ}$, 33.11°,

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